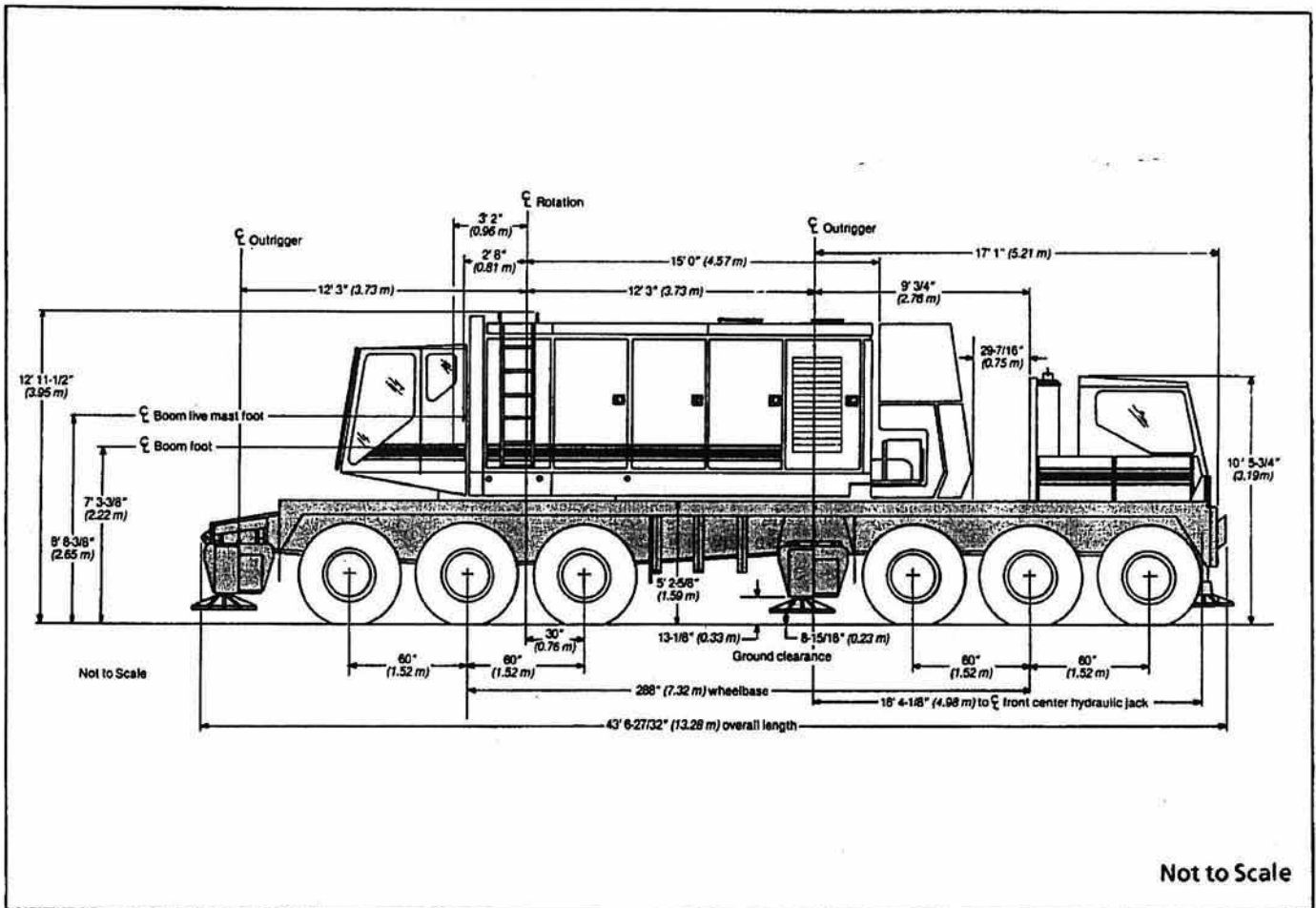


Specifications

Lattice Boom Truck Crane

HC-268

250-ton (227 metric ton)



General dimensions	feet	meters
Overall width, outriggers extended, (over floats)	27' 4"	8.33
Overall width, outriggers extended, (c/l of jacks)	24' 6"	7.46
Overall width, outriggers retracted, (jacks removed)	11' 10"	3.61
Vehicle clearance circle over outside of front bumper	149' 2"	45.97
Vehicle clearance circle over outside of front bumper counterweight	150' 7"	45.90
Minimum ground clearance (at bottom of front bogie beams)	8-7/8"	0.22
Counterweight tailswing (at corners)	18' 9"	5.72
Overall cab width (upper)	11' 10"	3.61
Radius of boom hinge pin	3' 2"	0.97
Height of boom hinge pin	7' 3-3/8"	2.22
Ground clearance under counterweight	5' 5-3/8"	1.65

General Dimensions — Open Throat Boom	feet	meters
Basic Boom Length	60'	18.29
Overall length: boom in travel position over rear of carrier, with "A" upper and no bumper counterweights—	—	—
With 60' (18.29 m) basic boom — open throat	95' 7" ①	29.13 ①
Height: over boom live mast with boom in travel position —	—	—
With 60' (18.29 m) basic boom — open throat	21' 9-3/4"	6.65

General Dimensions — Hammerhead Boom	feet	meters
Basic Boom Length	45'	13.71
Overall length: boom in travel position over rear of carrier, with "A" upper and "A" bumper counterweights only —	—	—
With 45' (13.71 m) basic hammerhead boom —	79' 2" ①	24.13 ①
Height: over boom live mast with boom in travel position over rear of carrier —	—	—
With 45' (13.71 m) basic hammerhead boom	18' 8" ②	5.69 ②

① Interference with carrier cab prohibits over-the-road travel with boom horizontal over front of carrier.

② Special boom carrying links (for hammerhead boom only) reduce over-all height to 12' 9" (3.89 m).

Travel Weights — approximate

Carrier Only	Front tridem axle		Rear tridem axle		Total	
	lbs	kgs	lbs	kgs	lbs	kgs
Carrier with GM 8V-92 TA engine and with revolving upperstructure removed	—	—	—	—	—	—
Remove front outrigger jacks	29,455	13 361	61,630	27 955	91,085	41 316
Remove rear outrigger jacks	-1,350	-612	-850	-386	-2,200	-998
Remove 5 outrigger floats from carrier storage.	+ 890	+ 404	-3,090	-1 402	-2,200	-998
	-260	-118	-485	-220	-745	-338
	28,735	13 035	57,205	25 949	85,940	38 984
Add front bumper counterweight "A"	+ 15,375	+ 6 974	-3,975	-1 803	11,400	5 171

Revolving Upperstructure Only	Total	
	lbs	kgs
Basic crane upper with GM 6V-92T diesel engine, 2-speed planetary on rear drum, boomhoist rope, boom stops, boom live mast, full fuel and self undecking equipment	—	—
Add 1,000' (305 m) of 1" (25 mm) Type "P" wire rope on rear drum	86,590	39 277
Add 1,000' (305 m) of 1-1/8" (29 mm) Type "N" wire rope on front drum	1,850	839
	2,340	1 061
Add 30' (9.14 m) open throat boom base section	90,780	41 177
	4,125	1 871

Axle Loads — Approximate

Standard HC-268 revolving upperstructure equipped with GM 6V-92T diesel engine with torque converter, power load lowering clutches on front and rear load hoist drums, 47,000 lbs. (21 319 kg) counterweight "A", self undecking equipment mounted on 288" (7.32 m) wheelbase, 12 x 6 drive carrier, 11' 10" (3.61 m) wide, equipped with GM 8V-92 TA diesel engine, front center hydraulic jack, front and rear hydraulic outriggers, 5 jack floats in carrier storage racks and full fuel. Adjust axle loadings accordingly for the following components:	Basic Machine Gross Weight		Upper facing front				Upper facing rear				
	**	lbs.	kgs.	lbs.	kgs.	lbs.	kgs.	lbs.	kgs.	lbs.	kgs.
	A	123,780	56 146	-36,280	-16 457	160,060	72 603	61,235	27 776	62,545	28 370
	B	91,085	41 316	29,455	13 361	61,630	27 955	29,455	13 361	61,630	27 955
	C	214,865	97 462	-6,825	-3 096	221,690	100 558	90,690	41 137	124,175	56 325
	Component Weights		Front axle		Rear axle		Front axle		Rear axle		
	lbs.	kgs.	lbs.	kgs.	lbs.	kgs.	lbs.	kg	lbs.	kg	
Upperstructure —											
Remove self undecking equipment for upper Counterweight "A"	-13,910	-6 310	-695	-315	-13,215	-5 994	-2,200	-998	-11,710	-5 312	
2-speed planetary on rear drum (load hoist)	-47,000	-21 320	29,175	13 234	-76,175	-34 554	-38,965	-17 675	-8,035	-3 645	
Rear drum wire rope — 1,000' (305 m) of 1" (25 mm) Type "P"	500	227	-40	-18	540	245	145	66	355	161	
2-speed planetary on front drum (load hoist)	1,850	839	-155	-70	2,005	909	540	245	1,310	594	
Front drum wire rope — 1,000' (305 m) of 1-1/8" (29 mm) Type "N"	500	227	30	14	470	213	75	34	425	193	
Boomhoist wire rope on drum — 876' (397 m) of 1" (25 mm) Type "N"	2,340	1 062	140	64	2,200	998	345	156	1,995	905	
Boom stops, support struts and lever arms	1,620	735	-335	-152	1,955	887	675	306	945	429	
Cummins NT855-C310 diesel engine	1,200	544	60	27	1,140	517	1,015	460	185	84	
	750	340	-310	-141	1,060	481	465	211	285	129	
Carrier—											
Cummins NTC-444 diesel engine	400	181	485	220	-85	-39	485	220	-85	-39	
Bumper counterweight "A"	11,400	5 171	15,375	6 974	-3,975	-1 803	15,375	6 974	-3,975	-1 803	
Front outrigger box and beams	-10,560	-4 970	-6,490	-2 944	-4,070	-1 846	-6,490	-2 944	-4,070	-1 846	
Front outrigger jack housings, cylinders and pistons (2 each)	-2,200	-998	-1,350	-612	-850	-386	-1,350	-612	-850	-386	
Rear outrigger box and beams	-10,560	-4 970	4,290	1 946	-14,850	-6 736	4,290	1 946	-14,850	-6 736	
Rear outrigger jack housings, cylinders and pistons (2 each)	-2,200	-998	890	404	-3,090	-1 402	890	404	-3,090	-1 402	
5 jack floats	-745	-338	-260	-118	-485	-220	-260	-118	-485	-220	
Rear axles & rims for pick & carry capacities	2,080	943	0	0	2,080	943	0	0	2,080	943	
Goodyear SRL-1 tires	1,170	531	390	177	780	354	390	177	780	354	
Goodyear NDMS tires	180	81	60	27	120	54	60	27	120	54	
General HCT tires	1,386	629	462	210	924	419	462	210	924	419	
General ESR tires	360	163	120	54	240	109	120	54	240	109	
Attachment—											
30' (9.14 m) open throat tubular boom base section with 4 connecting pins — horizontal over rear of carrier	—	—	—	—	—	—	—	—	—	—	
35' (10.67 m) boom live mast and bridle — mast horizontal over rear of carrier	4,125	1 871	—	—	—	—	-2,515	-1 141	6,640	3 012	
Boomhoist wire rope (from bail to boom live mast) — mast horizontal over rear of carrier	6,490	2 944	7,235	3 282	-745	-338	-5,880	-2 667	12,370	5 671	
60' (18.29 m) open throat tubular boom — horizontal over rear of carrier	—	—	—	—	—	—	—	—	—	—	
45' (13.72 m) hammerhead tubular boom — horizontal over rear of carrier.	9,300	4 218	—	—	—	—	-13,985	-6 344	23,285	10 562	
	8,725	3 958	—	—	—	—	-10,935	-4 960	19,660	8 918	

** A—Upper, B—Carrier C—Total

Mounting

■ Type

288" (7.32 m) wheelbase, 12 x 6 drive. 11' 10" (3.61 m) wide.

Frame — Main members heat treated alloy steel, triple-box construction. Machined mounting surface for outer race of turntable bearing. Towing shackles front and rear.

Optional — Pintle hook trailer hitch

Turntable bearing — Outer race, with integral external tooth swing (ring) gear bolted to carrier frame.

■ Outriggers

Dual outriggers, with hydraulic beams and jacks, mounted at center and rear of carrier. Hydraulic outrigger beams and jack cylinders individually controlled from valve at each outrigger beam location. Center outrigger box equipped with rollers which ride in a track to facilitate removal of outrigger assembly when required.

Outrigger box pin puller — hydraulic; standard.

Front center hydraulic jack with float

Single hydraulic jack, with float, mounted at front of the carrier. Jack setting controlled by valve at right front of carrier. Jack/float assembly required for handling 360° swing rated capacities. Warning horn sounds if ground surface allows front center jack/float to settle.

Floats — Low profile steel; 34" (0.86 m) diameter (round).

■ Axles

Front- Tridem; equalizer beam mounted. Eaton EFA24T2, 115" (2.92 m) track.

Rear- Tridem; equalizer beam mounted. Planetary. 110" (2.79 m) track.

Suspension — Hendrickson bronze bushed equalizer beams with rubber bushed torque rods.

Wheels and rims — Front; cast spoke type. Rear; integral with planetary hubs

■ Tires

Single tires on front axles, dual tires on rear axles.

Standard — 14.0 x 24-L (20-ply rating) custom Hi-Miler.

Optional — 14.0 x 24-L (20-ply rating) General HCT.

— 14.0 x 24-L (20-ply) Goodyear SRL-1.

■ Brakes

Air brake system

Service — Dual circuit with modulated emergency brakes. Bendix dual circuit 12 wheel air brakes with service chambers on 6 front wheels and spring applied, air released emergency, parking, service chambers on 6 rear wheels. Air dryer standard.

Size

Rear wheels; 16-1/2" x 7" (0.50 x 0.18 m)
Front wheels; 16-1/2" x 6" (0.50 x 0.15 m)

Steering — Sheppard full integral hydraulic power with one master gear (includes hydraulic control valving), one slave gear (includes no valving) and one hydraulic pump for each axle. Steering gears mounted high on side of frame to minimize exposure to hazards. Separate master and slave for each axle eliminates transfer of steering force from entire system into one axle which could overload and damage linkage. Steering wheel is mechanically connected to axles to allow steering (with increased steering input effort) in the event of hydraulic system failure. Multiple pumps minimize possibility of total hydraulic system failure and only require increase in steering input effort sufficient to compensate for that portion of system that failed. High speed, high power system to maximize maneuverability both on the job site and on the road.

■ Engines

Carrier engines — Diesel; with starter, full-pressure lubrication, power steering pump, dry-type air cleaner, air compressor and alternator.

Clutch — Lipe-Rollway 15-1/2" (0.39 m)
2 plate, dry disc.

Transmissions

Main — Eaton RTO 14715 twin countershaft; fifteen speeds forward, three reverse.

Auxiliary — Eaton AT 1202; 2-speed midship-mounted, for creep speeds only.

Universals — Needle bearings.

■ Bumper Counterweight

"A" counterweight — 11,400 lbs. (5 171 kg).
"B" counterweight — 15,300 lbs. (6 940 kg).

Open Throat Boom

For bumper counterweight use, see section "Open Throat Attachment - Permissible Boom Lengths" on page 7.

Hammerhead boom

For bumper counterweight use, see section "Hammerhead Attachment - Permissible Boom Lengths" on page 7.

■ Carrier Cab

One-man, fully enclosed. Bucket seat with seat belt. Sound absorbing upholstery. Instrument panel and dash include speedometer, odometer, voltmeter, tachometer, switch for heater/defroster, low air pressure warning buzzer and gauges to fuel, engine temperature and air/oil pressures.

Carrier

■ Electrical System

12-volt negative ground system with 24-volt starting. Includes dual sealed beam headlights, directional signals with 4-way flashing system, stop and tail lights, clearance lights, horn, dome light, dimmer switch, and two 12-volt 225 ampere hour batteries.

■ Fuel Tank

One 86 gallon (325 liter) capacity tank; side mounted on carrier frame.

Standard auxiliary equipment — West Coast type rear view mirrors, boom guide, lug wrench, 2-way reading bubble levels on both sides of carrier. High pressure lube fittings at all bearing points, hand grab rails fenders, mud flaps and skid-resistant finish on carrier deck

Engine Specifications	General Motors 8V-92 TA	Cummins NTC-400
Number of cylinders	8	6
Bore	4.84" (0.12 m)	5.5" (0.15 m)
Stroke	5" (0.13 m)	6" (0.15 m)
Piston Displacement	736 cu. in. (12 061 cm ³)	855 cu. in. (14 011 cm ³)
Max. brake h.p. @ r.p.m.	450 (335.56 kw) @ 2,100	400 (298.28 kw) @ 2,100
Governed load speed r.p.m.	2,100	2,100
Peak torque @ r.p.m.	1,425 ft. lbs. (1 932 j) @ 1,300	1,250 ft. lbs. (1 695 j) @ 1,300
Electrical system	12-volt charging/24-volt starting	12-volt charging/24-volt starting
Batteries	Two 12-volt	Two 12-volt
Air compressor	Bendix TU-FLO 1000	Cummins 30 CFM

Carrier Speeds —

Main — Eaton RTO 14715			Auxiliary — Eaton AT 1202			
Gear	Ratio	1.00 : 1.00		2.036 : 1.00		
		m.p.h.	km/hr	m.p.h.	km/hr	
High	10th	.78	43.1	69.4	21.2	34.1
	9th	1.00	33.6	54.1	16.5	26.6
	8th	1.30	25.9	41.6	12.7	20.4
	7th	1.68	20.0	32.2	9.8	15.8
	6th	2.19	15.3	24.6	7.5	12.1
	Rev.	2.16	15.6	25.1	7.7	12.4
Low	5th	2.81	12.0	19.3	5.9	9.5
	4th	3.57	9.4	15.1	4.6	7.4
	3rd	4.63	7.3	11.7	3.6	5.8
	2nd	6.00	5.6	9.0	2.8	4.5
	1st	7.83	4.3	6.9	2.1	3.4
	Rev.	7.73	4.4	7.1	2.1	3.4
Deep reduction	5th	4.34	7.8	12.6	3.8	6.1
	4th	5.52	6.1	9.8	3.0	4.8
	3rd	7.16	4.7	7.6	2.3	3.7
	2nd	9.27	3.6	5.8	1.8	2.9
	1st	12.10	2.8	4.5	1.4	2.3
	Rev.	11.95	2.8	4.5	1.4	2.3

Creep speed in deep reduction low (1st) — based on peak engine torque speed of 1,340 r.p.m. — is .80 m.p.h. (1.28 km/hr)
Note: Rear axle ratio — 9.14 to 1.0.

Turning Ability

Turning circle diameter	Curb clearance circle diameter	Vehicle clearance circle diameter		
		Over outside of front bumper	Over outside of front bumper counterweight "A"	Over outside of front bumper counterweight "AB"
Centerline of outer front tire	Outside of outer front tire	Over outside of front bumper	Over outside of front bumper counterweight "A"	Over outside of front bumper counterweight "AB"
102' 8" (31.29 m)	104' 0" (31.70 m)	122' 8" (37.39 m)	123' 10" (37.74 m)	125' 4" (38.20 m)

Upperstructure

■ Frame

All welded, precision machined; machinery side housings welded integral with frame.

■ Turntable Bearing

Bearing retainer is bolted to machined surface on underside of frame. Turntable bearing with integral external tooth swing (ring) gear is bolted on carrier. Patented (hydraulic cylinder actuated) quick disconnect lock ring facilitates removing upper from carrier for transport without disturbing the turntable bearing mounting.

■ Engines

Diesel; full pressure lubrication, oil filter, air cleaner, hour meter, foot and optional hand throttles. Electrically energized control shutdown for GM and Cummins engines, switch key operated.

Engine	GM 6V-92T	Cummins NT855-C310
Number of cylinders	6	6
Bore	4.84" (0.12 m)	5.5" (0.14 m)
Stroke	5" (0.13 m)	6" (0.15 m)
Piston Displacement	522 cu. in. (9 046 cm ³)	855 cu. in. (14 013 cm ³)
Maximum h.p. @ full load speed rpm	314 h.p. (234 kw) @ 2000 rpm	314 h.p. (234 kw) @ 2000 rpm
High idle speed	2,190 rpm	2,200 rpm
Peak torque @ converter stall	3,067 ft. lbs. (424 kgm)	3,139 ft. lbs. (434 kgm)
Electrical system	12-volt	12 volt
Batteries	Two 12-volt	Two 12-volt
Clutch or power take-off	Disconnect clutch between engine and converter.	Disconnect clutch between engine and converter
Transmission		
Number chain wheel teeth	147	147
Number engine pinion teeth	18	18

Power Train

■ Transmissions

Quadruple width roller chain for main load hoist system. Chain drive transfers power from engine/torque converter power package to expanded Full-Function gear train.

■ Fuel Tank

143.4 gallon (542.8 liter) capacity; equipped with fuel level gauge and flame arrester filler pipe cap with locking eye for padlock.

■ Machinery Gear Train

Expanded Full-Function design. Machine cut teeth on drum gears, pinions, spur gears, sprockets and chain wheels. Components such as gears, pinions, sprockets, chain wheels, wire rope drums, brake discs and clutch spiders – involute splined to shafts. Operating shafts mounted on anti-friction bearings; drum gear/clutch drum assemblies bolted together and mounted on shafts on anti-friction bearings.

Principal Operating Functions

■ Control System

Speed-o-Matic® power hydraulics, a variable pressure system requiring no bleeding. Operating pressure is transmitted through oil to all operating cylinders. The system includes a pump to provide a constant flow of oil, two accumulators to maintain operating pressure, oil filter, relief valve, and variable pressure operator controlled valves to regulate the pressure to each hydraulic cylinder.

■ Hydraulic Oil Reservoir

Link-Belt, 30-gallon (113.55 liter) capacity with filter and strainer assembly.

■ Load Hoisting & Lowering

Wire rope drum gear train (front and rear main operating drums) powered through chain drive by independent Type 4 torque converter. Independent torque converter assures ample torque for load line speeds and pulls (as well as for boom hoisting/lowering) without affecting swing system.

■ Load Hoist Drums

Front and rear main operating drums – One-piece, smooth 20" (0.51 m) root diameter. Ratchet wheel for drum locking pawl integral with drum flange.

■ Drum Clutches

Speed-o-Matic® power hydraulic two-shoe clutches. Internal expanding, lined shoes; clutch spiders splined to shafts, clutch drums bolted to drum spur gears and mounted on shafts on anti-friction bearings.

Load Hoist clutches — Front and rear main operating drums – 37" (0.94 m) diameter, 5-1/2" (0.14 m) face width.

Load Lowering Clutches— Front and rear main operating drums – 37" (0.94 m) diameter, 5-1/2" (0.14 m) face width.

Drum Locking Pawls — Operator controlled; spring applied, hydraulically released. Standard on front and rear main operating drums.

Drum planetary drive units — Optional for load hoist on either or both front and rear main operating drums. Available for increased load line speeds only. Planetary drive units controlled by external contracting band brakes through push button located on hoist clutch control lever handles. Standard line speeds controlled by Speed-o-Matic® power hydraulic two-shoe clutches.

■ Drum Brakes

Disc type. Brake disc is 34" (0.86 m) diameter, 1-1/4" (32 mm) thick. Hydraulically applied service brake; spring applied parking brake.

Automatic drum brakes — *Optional.* Automatically hydraulically applied when front or rear main operating drum clutch control levers are in neutral (clutches disengaged) position.

■ Drum Rotation Indicators

Standard for front and rear main operating drums. Two solenoid operated indicator buttons, recessed in drum clutch control lever handles; one button pulsates when rope drums rotate in one direction, and the other button pulsates when drums rotate in the opposite direction. Three to five pulsations represent approximately 1" (25 mm) rope travel on or off drum.

■ Swing System

Hydrostatic. Variable displacement pump drives bi-directional, fixed displacement motor mounted on planetary swing drive case.

Swing Brake — Spring loaded, hydraulically released multi-plate swing brake mounted at input side of planetary gear box. Brake controlled by valve on control stand in crane operator's cab.

Swing lock — Operator controlled pawl; mechanically engaged and released. Pawl engages external teeth of turntable bearing swing (ring) gear.

Maximum swing speed — 2.4 r.p.m.

■ Boom Hoist/Lowering System

Standard — Hydraulic. Boomhoist motor — variable displacement, bi-directional.

Boomhoist pump — Variable displacement; controlled from the operator's position in crane cab.

■ Boomhoist Drum

One-piece, smooth; 18" (0.48 m) root diameter. Ratchet wheel for drum locking pawl integral with drum flange.

Wire rope drum winch drive — Two-stage planetary gear drive.

Boomhoist lowering brake — Multiple disc, integral with drum drive unit. Spring applied, hydraulically released with integral free-wheeling device.

■ Boomhoist Drum Locking Pawl

Operator controlled; spring applied and mechanically released with push pull cable.

Boomhoist limiting device — Provided to restrict hoisting boom above maximum recommended boom angle; located on exterior right-hand side of operator's cab. Electrical switch contacted by boom striker bracket, deactivates hydraulic solenoid valve which shuts off hydraulic pressure in line to boomhoist pump and brake. As pressure is shut off, boomhoist brake is spring applied.

■ Electrical System

Battery. Two 12-volt, 225 ampere hour batteries and 12-volt, 60 ampere alternator.

Optional — Battery lighting system, including two sealed beam automotive type, adjustable headlights located on cab front roof, one interior cab light and automotive type wiring.

Optional — Additional 50 watt sealed beam automotive type headlight mounted on boom. (Three maximum quantity recommended.)

■ Operator's Cab

Environmental cab, modular type with sliding door; isolated from upper machinery cab. Cab door and windows equipped with safety tinted glass panels. Standard cab equipment includes hand grab rail, cab heater/defroster and windshield wiper/washer.

■ Machinery Cab

Equipped with warning horn, hinged doors for access to machinery, roof-top access ladder and skid resistant finish on roof.

■ Gantry

Mounted to upper frame; supports boom suspension system.

■ Gantry Bail

Pinned to gantry; supports boom suspension system. Bail contains 8 sheaves for 18-part boomhoist rope reeving; sheaves mounted on anti-friction bearings.

■ Counterweight

Total 85,000 lbs. (38 556 kg). "A" counterweight — two-piece 47,000 lbs. (21 319 kg) — held in place on two hydraulically controlled frustums; frustum control valves located at rear of upper machinery cab. "B" counterweight — 38,000 lbs. (17 237 kg) bolted in position on top of "A" counterweight. "A" or "AB" counterweight lowered to, or raised from, carrier deck in seconds. NOTE: "B" counterweight alone cannot be lowered.

■ Attachment — Open Throat

Boom — Tubular; two section basic boom 60' (18.29 m) long.

Base section — 30' (9.14 m) long, 80" (2.03 m) wide, 68" (1.73 m) deep. Lifting lugs on top side of base section to attach carrying links for carrying boom base section.

Boom extensions — Available in 10' (3.05 m), 20' (6.10 m), 30' (9.14 m), 40' (12.19 m) and 50' (15.24 m) lengths; 80" (2.03 m) wide, 68" (1.73 m) deep, centerline-to-centerline of main chords. Extensions furnished with appropriate length pendants, and one hoist line deflector roller per extension.

Boom connections — In-line, tapered pins.

Boom top section — Open throat; 30' (9.14 m) long.

Boompint machinery — Six 21" (0.53 m) root diameter head sheaves mounted on anti-friction bearings.

Boom midpoint suspension pendants — Required for all boom lengths exceeding 240' (73.15 m). Pendants connected at 140' (42.67 m) point of boom.

■ Permissible Boom Lengths — without jib.

With "A" upper and "A" bumper counterweights — 60' through 280' (18.29 through 85.34 m).

With "AB" upper counterweight only — 60' through 300' (18.29 through 91.44 m).

With "AB" upper and "A" bumper counterweights — 90' through 310' (27.43 through 94.48 m).

With "AB" upper and "AB" bumper counterweights — 150' through 330' (45.72 through 100.58 m).

■ Permissible Boom Lengths — with jib.

With "AB" upper and "A" bumper counterweights — 60' through 280' (18.29 through 85.34 m).

With "AB" upper and "AB" bumper counterweights — 290' through 300' (88.39 through 91.44 m).

■ Attachment — Hammerhead

Boom — Tubular; three section basic boom 45' (13.71 m) long.

Base section — 30' (9.14 m) long; 80" (2.03 m) wide, 68" (1.73 m) deep.

Straight Extensions — Available in 10' (3.05 m), 20' (6.10 m), 30' (9.14 m), 40' (12.19 m) and 50' (15.24 m) lengths; 80" (2.03 m) wide, 68" (1.73 m) deep, centerline-to-centerline of main chords. In making up various boom lengths, straight extensions **must be arranged** in the boom as outlined on boom make up plate #28P971.

Tapered Extensions — 10' (3.05 m) long; 80" (2.03 m) wide, 68" (1.73 m) deep at lower end and 55" (1.40 m) wide, 41" (1.04 m) deep at top end — for use on boom lengths 45' (13.72 m) through 245' (74.68 m).

Note: Tapered extension must always be used as last boom section prior to mounting hammerhead top section.

Hammerhead Top Section — 5' (1.52 m) long; 55" (1.40 m) wide, 41" (1.04 m) deep at lower end.

Maximum hammerhead boom length permitted — 245' (74.68 m).

Boompint Machinery — Six 21" (0.53 m) root diameter sheaves; mounted on anti-friction bearings.

Permissible Boom Lengths — without jib.

With "A" upper and "A" bumper counterweights — 45' through 245' (13.72 through 74.68 m).

With "AB" upper counterweight only — 45' through 245' (13.72 through 74.68 m).

With "AB" upper and "A" bumper counterweights — 95' through 245' (28.96 through 74.68 m).

Permissible Boom Lengths — with jib.

With "AB" upper and "A" bumper counterweights — 115' through 205' (35.05 through 62.48 m).

Items Applicable to Both Hammerhead and Open Throat Tip Booms —

■ Boom Stops

Dual lever type; connected to upper frame and top of boom base section. Spring loaded bumper ends.

■ Boom Live Mast

Mounted on front of upper frame; supports boomhoist bridle, spreader bar and boom midpoint suspension pendants. Mast 35' (10.67 m) long; may be used as short boom for handling counterweight, outrigger assemblies, etc. in machine stripdown and for boom assembly/disassembly.

Boom live mast stops — Incorporated with boom stops; manually positioned when using live mast as short boom.

■ Boomhoist Bridle and Spreader Bar

Serves as connection for boom suspension system. Bridle contains nine 15" (0.38 m) root diameter sheaves (for 18-part boomhoist reeving) and two 15" (0.38 m) root diameter auxiliary load hoist sheaves which enable boom live mast to be used as short boom for machine assembly/disassembly.

Sheaves mounted on anti-friction bearings. Spreader bar provides attachment point for boom main pendants.

Boom pendants — Standard; furnished for basic boom lengths plus appropriate length pendants with each boom extension.

Deflector rollers — Deflect load hoist wire rope off boom to avoid chafing; steel rollers mounted on anti-friction bearings. One roller furnished with each boom extension.

■ Jib

Tubular; two-piece basic jib 30' (9.14 m) long; 32" (0.81 m) wide, 24" (0.61 m) deep at centerline of connections. Alloy steel tubular chords 2-1/4" (57 mm) outside diameter.

Base section — 13' 3" (4.04 m) long.

Jib extensions — Available in 20' (6.1 m) lengths with appropriate length pendants.

Jib connections — In-line, tapered pins.

Tip section — 15' (4.57 m) long; equipped with single peak sheave 21" (0.53 m) root diameter, heat treated and mounted on anti-friction bearings. Anchor provided at peak of jib tip section for two-part load hoist wire rope (whipline) connection.

Maximum jib length permitted — 90' (27.43 m). All jib lengths may be mounted at 5°, 15° or 25° offset to boom.

■ Jib Mast

17' 10" (5.44 m) long, mounted on jib base section. Two deflector sheaves mounted within mast to guide whipline; mounted on anti-friction bearings. Two equalizer sheaves mounted on top of mast — one for jib frontstay line, one for jib backstay line.

Jib staylines — Front and back staylines. Back staylines vary in length depending on degree of jib offset from boom centerline; back staylines attached at bottom end of boom top section.

Jib stops — Telescoping type; pinned from jib mast to boom top section and from jib mast to jib base section.

Boomfeet — 4" (101.60 mm) wide on 66" (1.68 m) centers; 5" (0.13 m) diameter boomfoot pins. Pins hydraulically removed/inserted for ease in stripdown. Double-acting hydraulic cylinder mounts on frame between boomfoot lugs.

Boomfoot pins — one connected to cylinder rod end, the other connected to the cylinder body — are pushed in, or pulled from, connection with boomfeet.

Auxiliary Equipment

■ Boom Angle Indicator

Pendulum type; mounted on boom base section

Anti-two block warning device — *Optional:* available for main load hoist line and/or jib line.

Load moment device— *Optional:* audio/visual warning device for main load hoist line, or main load hoist line and jib line.

Automatic function kickout system — *Optional:* for use with anti-two block warning device and/or load moment device. Note: requires optional automatic brakes.

Load hoist wire ropes — Main load hoist wire rope standard. Jib load hoist wire rope (whipline) furnished with machine only if jib is ordered.

Hook blocks — Blocks, or weighted ball with swivel hook, optional — refer to price list.

We are constantly improving our products and therefore reserve the right to change designs and specifications.

• Link-Belt is a registered trademark

Link-Belt Construction Equipment Company Lexington, Kentucky

Link-Belt® HC-268 Performance Specifications

Boom live mast — lifting capacities when used as short boom ①

Load radius		Upper without counterweight			
		On tires		On outriggers	
Feet	meters	Pounds	kilograms	Pounds	kilograms
12' to 17' ②	3.66 to 5.18	47,000	21 319	85,000	38 556
17' to 28'	5.18 to 8.53	30,000	13 608	85,000	38 556

① Use of live mast as short boom is intended for machine assembly or disassembly only. It should not be used for general crane service. Lifting maximum 85,000 lbs. (38 556 kg) capacity requires 3-parts of 1" (25 mm) or 1-1/8" (29 mm) diameter Type "N" wire rope.

② Live mast must never be operated at less than 12' (3.66 m) radius.

Live mast stops must be in place and operative.

Maximum capacity of live mast is based on strength of materials.

In hoisting loads on live mast, reeve wire rope off rear main drum only and over the mast cross member.

Wire rope and rope drum data

Main load hoist wire rope length — for tubular booms using 1 1/8" (29 mm) diameter wire rope.

Parts of line	Boom length											
	60' (18.29 m)		70' (21.34 m)		80' (24.38 m)		90' (27.43 m)		100' (30.48 m)		110' (33.53 m)	
	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
1	145	44.20	165	50.92	180	54.86	200	60.96	220	67.06	240	73.15
2	210	64.01	240	73.15	270	82.30	300	91.44	330	100.58	360	109.73
3	275	83.82	315	96.01	355	108.20	395	120.40	435	132.59	475	144.78
4	340	103.63	390	118.87	440	134.11	490	149.35	540	164.59	590	179.83
5	405	123.44	470	143.26	525	160.02	585	178.21	645	196.60	705	214.88
6	475	144.78	545	166.12	610	185.92	680	207.26	750	228.60	820	249.94
7	540	164.59	620	188.98	700	213.36	780	237.74	850	259.08	935	284.99
8	605	184.40	700	213.36	785	239.27	875	266.70	960	292.61	1,050	320.04
9	670	204.22	770	234.70	870	265.18	970	295.66	1,070	326.14		
10	735	224.03	845	257.56	955	291.08	1,065	324.61				
11	800	243.84	925	281.94								
12	870	265.18										

Parts of line	Boom length											
	120' (36.58 m)		130' (39.62 m)		140' (42.67 m)		150' (45.72 m)		160' (48.77 m)		170' (51.82 m)	
	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
1	260	79.25	280	85.34	300	91.44	320	97.54	340	103.63	360	109.73
2	390	118.81	415	126.49	450	137.16	475	144.78	505	153.92	535	163.57
3	515	156.97	550	167.64	590	179.83	630	192.02	670	204.22	710	216.41
4	640	195.07	690	210.31	740	225.55	790	240.79	840	256.03	885	269.75
5	765	233.17	825	251.46	885	269.75	945	288.04	1,000	304.80	1,060	323.09
6	890	271.27	960	292.61	1,030	313.94	1,100	335.28	1,170	356.62		
7	1,015	309.37	1,095	333.76	1,175	358.14						
8	1,140	347.47										

Parts of line	Boom length											
	180' (54.86 m)		190' (57.91 m)		200' (60.96 m)		210' (64.01 m)		220' (67.06 m)		230' (70.10 m)	
	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
1	380	115.82	400	121.92	420	128.02	440	134.11	460	140.21	480	146.30
2	565	172.21	595	181.36	625	190.50	655	199.64	685	208.79	715	217.93
3	750	228.60	790	240.79	830	252.98	870	265.18	910	277.37	950	289.56
4	935	284.90	985	300.23	1,035	315.47	1,085	330.71	1,135	345.95		
5	1,120	341.38	1,180	359.66								

Parts of line	Boom length											
	240' (93.15 m)		250' (76.20 m)		260' (79.25 m)		270' (82.30 m)		280' (85.34 m)		290' (88.39 m)	
	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
1	500	152.40	520	158.50	540	164.59	560	170.69	580	176.78	600	182.88
2	745	227.07	775	236.22	805	245.36	835	254.51	865	263.65	895	272.80
3	990	301.75	1,030	313.94	1,070	326.14						

Parts of line	Boom length							
	300' (91.44 m)		310' (94.49 m)		320' (97.54 m)		330' (100.58 m)	
	Feet	meters	Feet	meters	Feet	meters	Feet	meters
1	620	188.98	640	195.07	660	201.17	680	207.26
2	925	281.94	955	291.08	985	300.23	1,015	309.37

HC-268 performance specifications

fire rope and rope drum data — (continued)

Jib load hoist rope lengths (whipline) — using 1" (25 mm) diameter wire rope

Jib length	Parts of line	Boom length											
		60' (18.29 m)		70' (21.34 m)		80' (24.38 m)		90' (27.43 m)		100' (30.48 m)		110' (33.53 m)	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
30' (9.14 m)	1	210	64.01	230	70.10	250	76.20	270	82.30	290	88.39	310	94.49
	2	310	94.49	340	103.63	470	143.25	400	121.92	430	131.06	460	140.20
50' (15.24 m)	1	250	76.20	270	82.30	290	88.39	310	94.48	330	100.58	350	106.68
	2	370	112.77	400	121.92	430	131.06	460	140.20	490	149.35	520	158.49
70' (21.33 m)	1	390	118.87	310	94.49	330	100.58	350	106.68	370	112.77	390	118.87
	2	430	131.06	460	140.20	490	149.35	520	158.49	550	167.64	580	176.78
90' (27.43 m)	1	430	131.06	350	106.68	370	112.77	390	118.87	410	124.96	430	131.06
	2	490	149.35	520	158.49	550	167.64	580	176.78	610	185.92	640	195.07

Jib length	Parts of line	Boom length											
		120' (36.58 m)		130' (39.62 m)		140' (42.67 m)		150' (45.72 m)		160' (48.77 m)		170' (51.82 m)	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
30' (9.14 m)	1	330	100.58	350	106.68	370	112.77	390	118.87	410	124.93	430	131.06
	2	490	149.35	520	158.49	550	167.64	580	176.78	610	185.92	640	195.07
50' (15.24 m)	1	370	112.77	390	118.87	410	124.96	430	131.06	450	137.16	470	143.25
	2	550	167.64	580	176.78	610	185.92	640	195.07	670	204.21	700	213.36
70' (21.33 m)	1	410	124.96	430	131.06	450	137.16	470	143.25	490	149.35	510	155.44
	2	610	185.92	640	195.07	670	204.21	700	213.36	730	222.50	760	231.64
90' (27.43 m)	1	450	137.16	470	143.25	490	149.35	510	155.44	530	161.54	550	167.64
	2	670	204.21	700	213.36	730	222.50	760	231.64	790	240.79	820	249.93

Jib length	Parts of line	Boom length											
		180' (54.86 m)		190' (57.91 m)		200' (60.96 m)		210' (64.01 m)		220' (67.06 m)		230' (70.10 m)	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
30' (9.14 m)	1	450	137.16	470	143.25	490	149.35	510	155.44	530	161.54	550	167.64
	2	670	204.21	700	213.36	730	222.50	760	231.64	790	240.79	820	249.93
50' (15.24 m)	1	490	149.35	510	155.44	530	161.54	550	167.64	570	173.73	590	179.83
	2	730	222.50	760	231.64	790	240.79	820	249.93	850	259.08	880	268.22
70' (21.33 m)	1	530	161.54	550	167.64	570	173.73	590	179.83	610	185.92	630	192.02
	2	790	240.79	820	249.93	850	259.08	880	268.22	910	277.36	940	286.51
90' (27.43 m)	1	570	173.33	590	179.83	610	185.92	630	192.02	650	198.12	670	204.21
	2	850	259.08	880	268.22	910	277.36	940	286.51	970	295.65	1,000	304.80

Jib length	Parts of line	Boom length											
		240' (70.10 m)		250' (76.20 m)		260' (79.25 m)		270' (82.30 m)		280' (85.34 m)		290' (88.39 m)	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
30' (9.14 m)	1	570	173.73	590	179.83	610	185.92	630	192.02	650	198.12	670	204.21
	2	850	259.08	880	268.22	910	277.36	940	286.51	970	295.65	1,000	304.80
50' (15.24 m)	1	610	185.92	630	192.02	650	198.12	670	204.21	690	210.31	710	216.40
	2	910	277.36	940	286.51	970	295.65	1,000	304.80	1,030	313.94	1,060	323.08
70' (21.33 m)	1	650	198.12	670	204.21	690	210.31	710	216.40	730	222.50	750	228.60
	2	970	295.65	1,000	304.80	1,030	313.94	1,060	323.08	1,090	332.23	1,120	341.37
90' (27.43 m)	1	690	210.31	710	216.40	730	222.50	750	228.60	770	234.69	790	240.79
	2	1,030	313.94	1,060	323.08	1,090	332.23	1,120	341.37	1,150	350.52	1,180	359.66

Jib length	Parts of line	Boom length	
		300' (91.44 m)	
		Feet	meters
30' (9.14 m)	1	690	210.31
	2	1,030	313.94
50' (15.24 m)	1	730	222.50
	2	1,090	332.23
70' (21.33 m)	1	770	234.69
	2	1,150	350.52
90' (27.43 m)	1	810	246.88
	2	1,210	368.80

HC-268 performance specifications

Wire rope and rope drum data — (continued)

Drum wire rope capacities

Wire rope layer	Front or rear drum — 20" (0.51 m) root diameter smooth lagging								Boomhoist drum — 18" (0.46 m) root diameter smooth lagging			
	1" (25 mm) wire rope				1-1/8" (29 mm) wire rope				1" (25 mm) wire rope			
	Rope per layer		Total wire rope		Rope per layer		Total wire rope		Rope per layer		Total per layer	
	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters	Feet	meters
1	151.5	46.17	151.5	46.17	134.9	41.11	134.9	41.11	148.0	45.11	148.0	45.11
2	166.0	50.59	317.5	96.77	149.3	45.50	284.1	71.35	163.6	49.86	311.6	94.97
3	180.3	54.95	497.8	151.72	163.6	49.86	447.8	136.48	179.1	54.58	490.7	149.56
4	194.9	59.40	692.7	211.13	178.0	53.34	625.8	190.74	194.7	59.34	685.4	208.90
5	209.2	63.76	901.9	274.89	192.4	58.64	818.1	249.35	210.3	64.09	895.7	273.00
6	223.7	69.18	1,125.6	343.08	206.7	63.00	1,024.8	312.35				
7	238.1	72.57	1,363.7	415.65								

Wire rope size and type

Wire rope application	Size and type used
Boomhoist	1" (25 mm) diameter, Type "W"
Main load hoist	1-1/8" (29 mm) diameter, Type "N"
Jib load hoist (1-part)	1" (25 mm) diameter, Type "P"
Jib load hoist (2-part)	1" (25 mm) diameter, Type "N"
Boom pendants	1-1/4" (32 mm) diameter, Type "N"
Boom midpoint suspension pendants	1" (25 mm) diameter, Type "N"
Jib frontstay line	7/8" (22 mm) diameter, Type "N"
Jib backstay line	7/8" (22 mm) diameter, Type "N"

Wire rope types
Type "N" — 6 x 25 (6 x 19 class), filler wire, extra improved plow steel, preformed, independent wire rope center, right lay, regular lay.
Type "P" — 19 x 7 non-rotating, extra improved plow steel, preformed, wire rope center core.
Type "W" — 6 x 26 (6 x 19 class), extra improved plow steel, preformed, independent wire rope center, right lay, alternate lay.

Available line speed and line pull ① — based on GM6V-92T diesel engine with Twin Disc Type 4 torque converter developing net horsepower based on 70% efficiency as defined by P.C.S.A. Standard #1.

Attachment	Front drum						
	Root diameter	Wire rope diameter		Line speed first layer		Line pull first layer	
		Inches	mm	F.p.m.	m/min	Pounds	kilograms
Crane	20" (0.51 m)	1"	29	81	29.69	66,800	30 300
	Rear drum						
	20" (0.51 m)	1"	29	81	29.69	66,800	30 300

Permissible line speed and pull ② — based on Type "N" wire rope strength, single part line.

Attachment	Front drum						
	Root diameter	Wire rope diameter		Line speed first layer		Line pull first layer	
		Inches	mm	F.p.m.	m/min	Pounds	kilograms
Crane	20" (0.51 m)	1"	29	179	54.56	37,100	16 829
	Rear drum						
	20" (0.51 m)	1"	29	184	56.08	37,100	16 829

HC-268 performance specifications

Wire rope and rope drum data — (continued)

Load hoisting performance — line speeds are maximum for full throttle operation (2,000 r.p.m. full load speed) with GM6V-92T diesel engine equipped with Twin Disc Type 4 torque converter.

Front drum — 20" (0.51 m) root diameter smooth — using 1" (25 mm) wire rope													
Line speed													
Single line load ①		First layer rope				Fourth layer rope				Sixth layer rope			
		Standard		High speed ②		Standard		High speed ②		Standard		High speed ②	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	314	95.71	527	160.63	402	122.53	656	199.95	460	140.21	735	224.03
10,000	4 536	307	93.57	463	141.12	379	115.32	539	164.29	424	129.24	574	174.96
15,000	6 804	286	87.17	385	117.35	342	104.24	413	125.88	372	113.39	417	127.10
20,000	9 072	263	80.16	311	94.79	301	91.74	314	95.71	317	96.62		
25,000	11 340	237	72.24	252	76.80	259	78.94			265	80.77		
29,500	13 381	215	65.53			225	68.58			227	69.19		

Rear drum — 20" (0.51 m) root diameter smooth — using 1" (25 mm) wire rope													
Line speed													
Single line load ①		First layer rope				Fourth layer rope				Sixth layer rope			
		Standard		High speed ②		Standard		High speed ②		Standard		High speed ②	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	314	95.71	527	160.63	402	122.53	659	200.86	460	140.21	739	225.25
10,000	4 536	308	93.88	467	142.34	381	116.13	546	116.42	426	129.84	584	178.00
15,000	6 804	288	87.78	392	119.48	346	105.46	423	128.93	377	114.91	429	130.76
20,000	9 072	266	81.08	319	97.23	306	93.27	325	99.06	323	98.45		
25,000	11 340	241	73.46	260	79.25	265	80.77			272	82.91		
29,500	13 381	219	66.75			232	70.71			234	71.32		

① Maximum permissible load on single part of line using Type "N" wire rope — 29,500 lbs. (13 381 kg) for 1" (25 mm) wire rope. Type "P" wire rope — 1" (25 mm), single part line — 16,800 lbs. (7 620 kg). Type "N" wire rope — 1" (25 mm), two-part line — 59,000 lbs. (26 762 kg).

② Machine equipped with optional high speed planetary drum drive units.

Load hoisting performance — line speeds are maximum for full throttle operation (2,000 r.p.m. full load speed) with GM6V-92T diesel engine equipped with Twin Disc Type 4 torque converter.

Front drum — 20" (0.51 m) root diameter smooth — using 1½" (29 mm) wire rope													
Line speed													
Single line load ①		First layer rope				Fourth layer rope				Sixth layer rope			
		Standard		High speed ②		Standard		High speed ②		Standard		High speed ②	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	316	96.32	530	161.54	414	126.19	674	205.44	480	146.30	761	231.95
10,000	4 536	309	94.18	465	141.73	389	118.57	548	167.03	438	133.50	584	178.00
15,000	6 804	287	87.48	386	117.65	349	106.38	415	126.49	381	116.13	419	127.71
20,000	9 072	264	80.47	311	94.79	305	92.96	313	95.40	321	97.84		
25,000	11 340	238	72.54	252	76.81	261	79.55			285	80.77		
29,500	13 381	215	65.53			225	68.58			227	69.19		

Rear drum — 20" (0.51 m) root diameter smooth — using 1" (25 mm) wire rope													
Line speed													
Single line load ①		First layer rope				Fourth layer rope				Sixth layer rope			
		Standard		High speed ②		Standard		High speed ②		Standard		High speed ②	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	316	96.32	530	161.54	415	126.49	677	206.35	480	146.30	766	233.48
10,000	4 536	310	94.49	469	142.95	392	119.48	556	169.47	441	134.42	595	181.36
15,000	6 804	289	88.09	393	119.79	353	107.59	425	129.54	386	117.65	430	131.06
20,000	9 072	267	81.38	320	97.54	310	94.49	324	98.76	328	99.97		
25,000	11 340	242	73.76	260	79.25	267	81.38			273	83.21		
29,500	13 381	219	66.75			232	70.71			234	71.32		

① Maximum permissible load on single part of line using Type "N" wire rope — 29,500 lbs. (13 381 kg) for 1" (25 mm) wire rope. Type "P" wire rope — 1" (25 mm), single part line — 16,800 lbs. (7 620 kg). Type "N" wire rope — 1" (25 mm), two-part line — 59,000 lbs. (26 762 kg).

② Machine equipped with optional high speed planetary drum drive units.

HC-268 performance specifications

Wire rope and rope drum data — (continued)

Load hoisting performance — line speeds are maximum for full throttle operation (2,000 r.p.m. full load speed) with Cummins NT855-C310 diesel engine equipped with Twin Disc Type 4 torque converter.

Single line load [ⓐ]		Front drum — 20" (0.51 m) root diameter smooth — using 1" (25 mm) wire rope											
		Line speed											
		First layer rope				Fourth layer rope				Sixth layer rope			
		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	312	95.10	524	159.72	400	121.92	652	198.73	458	139.60	730	222.50
10,000	4 536	305	92.96	459	139.90	377	114.91	533	162.46	420	128.02	566	172.52
15,000	6 804	284	86.56	379	115.52	339	103.33	394	120.09	368	112.17	394	120.09
20,000	9 072	260	79.25	295	89.92	297	90.53			308	93.88		
25,000	11 340	235	71.63			249	75.90			251	76.50		
29,500	13 381	209	63.70			213	64.92			213	64.92		
Single line load [ⓐ]		Rear drum — 20" (0.51 m) root diameter smooth — using 1" (25 mm) wire rope											
		Line speed											
		First layer rope				Fourth layer rope				Sixth layer rope			
		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	313	95.40	525	160.02	400	121.92	655	199.64	458	139.60	734	223.72
10,000	4 536	306	93.27	463	141.12	379	115.51	541	164.90	423	128.93	578	176.17
15,000	6 804	286	87.17	388	118.26	343	104.55	405	123.44	373	113.69	405	123.44
20,000	9 072	263	80.16	304	92.66	302	92.05	303	92.35	316	96.32		
25,000	11 340	239	72.85	243	74.07	256	78.03			259	78.94		
29,500	13 381	214	65.23			219	66.75			220	67.06		

[ⓐ] Maximum permissible load on single part of line using Type "N" wire rope — 29,500 lbs. (13 381 kg) for 1" (25 mm) wire rope. Type "P" wire rope — 1" (25 mm), single part line — 16,800 lbs. (7 620 kg). Type "N" wire rope — 1" (25 mm), two-part line — 59,000 lbs. (26 762 kg).
[ⓑ] Machine equipped with optional high speed planetary drum drive units.

Load hoisting performance — line speeds are maximum for full throttle operation (2,000 r.p.m. full load speed) with Cummins NT855-C310 diesel engine equipped with Twin Disc Type 4 torque converter.

Single line load [ⓐ]		Front drum — 20" (0.51 m) root diameter smooth — using 1 1/4" (29 mm) wire rope											
		Line speed											
		First layer rope				Third layer rope				Fifth layer rope			
		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	314	95.71	527	160.62	380	115.82	624	190.19	445	135.64	713	217.32
10,000	4 536	307	93.57	461	140.51	361	110.03	518	157.88	411	125.27	561	170.99
15,000	6 804	285	86.87	380	115.82	328	99.97	392	119.48	362	110.34	393	119.78
20,000	9 072	261	79.55	295	89.91	290	88.39			306	93.27		
25,000	11 340	235	71.63			247	75.29			251	76.50		
30,000	13 608	206	62.79			209	63.70			209	63.70		
35,000	15 876	179	54.56			180	54.86			172	52.43		
37,100	16 829	169	51.51			168	51.21			162	49.38		
Single line load [ⓐ]		Rear drum — 20" (0.51 m) root diameter smooth — using 1 1/4" (29 mm) wire rope											
		Line speed											
		First layer rope				Third layer rope				Fifth layer rope			
		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]		Standard		High speed [ⓑ]	
Pounds	kilograms	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min	F.p.m.	m/min
5,000	2 268	314	95.71	528	160.93	380	115.82	627	191.10	445	135.64	717	218.54
10,000	4 536	308	93.88	465	141.73	363	110.64	525	160.02	414	126.19	571	174.04
15,000	6 804	287	87.48	388	118.25	331	100.89	402	122.52	367	111.86	404	123.13
20,000	9 072	264	80.47	304	92.65	295	89.92	305	92.96	314	95.71		
25,000	11 340	239	72.85	243	74.06	254	77.42			259	78.94		
30,000	13 608	211	64.31			216	65.84			216	65.84		
35,000	15 876	185	56.39			185	56.39			180	54.86		
37,100	16 829	174	53.04			174	53.04			167	50.90		

[ⓐ] Maximum permissible load on single part of line using Type "N" wire rope — 37,100 lbs. (16 829 kg) for 1 1/4" (29 mm) wire rope.
[ⓑ] Machine equipped with optional high speed planetary drum drive units.



Link-Belt® HC-268 lifting crane capacities — open throat boom

PCSA Class 12-1471
Refer to notes page 7.

Boom — tubular; 80" (2.03 m) wide, 68" (1.73 m) deep with open throat top section, 1 1/4" (32 mm) diameter boom pendants, boom live mast, and boom midpoint suspension pendants as required.

Jib — tubular; 32" (0.81 m) wide, 24" (0.61 m) deep.

Counterweights — Refer to charts below.

Mounting — rubber tire mobile base: FMC; 12 x 6 drive, 288" (7.32 m) wheelbase, 11' 10" (3.61 m) wide.

Counterweights							
"A" upper		"AB" upper		"A" bumper		"AB" bumper	
Pounds	kilograms	Pounds	kilograms	Pounds	kilograms	Pounds	kilograms
47,000	16 783	85,000	38 556	11,400	5 171	26,700	12 111

Open throat boom or boom + jib machine can lift off ground unassisted, without load.

Standard HC-268 must be equipped with the counterweight combinations below when the indicated boom or boom + jib lengths are used.	Minimum/maximum boom or boom + jib lengths allowed	On outriggers							
		Over rear				Over side			
		Boom		Boom + jib		Boom		Boom + jib	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters
"AB" upper and No bumper	Minimum Maximum	60 300	27.21 136.08	Not applicable		60 280	27.21 127.00	Not applicable	
"A" upper and "A" bumper	Minimum Maximum	60 280	27.21 127.00	Not applicable		60 250	27.21 113.40	Not applicable	
"AB" upper and "A" bumper	Minimum Maximum	90 310	40.82 140.61	60 + 30 280 + 90	27.21 + 9.14 127.00 + 40.82	90 290	40.82 131.54	60 + 30 250 + 90	27.21 + 13.60 113.40 + 40.82
"AB" upper and "AB" bumper	Minimum Maximum	150 330	68.04 149.68	Not applicable		150 290	68.04 131.54	Not applicable	

Machine travel ^① with open throat boom + jib, with no load ^②

Standard HC-268 must be equipped with the counterweight combinations below when the indicated boom or boom + jib lengths are used.	Minimum/maximum boom or boom + jib lengths allowed	On tires ^③							
		Jobsite moves at 1 m.p.h. (1.61 km/h) with boom or boom + jib in the air ^④ , and with upper facing rear only.				Jobsite moves at 5 m.p.h. (8.05 km/h), with boom or boom + jib horizontal over rear only, and supporting with standard suspension.			
		Boom		Boom + jib		Boom		Boom + jib	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters
"A" upper and "A" bumper	Minimum Maximum	80 280	24.38 85.33	Not applicable		60 130	18.29 39.62	Not applicable	
"AB" upper and No bumper	Minimum Maximum	80 300	24.38 91.44	Not applicable		60 140	18.29 42.67	Not applicable	
"AB" upper and "A" bumper	Minimum Maximum	90 310	27.43 94.48	60 + 30 280 + 90	18.29 + 9.14 85.34 + 27.43	90 140	27.43 42.67	60 + 30 110 + 90	18.29 + 9.14 33.53 + 27.43
"AB" upper and "AB" bumper	Minimum Maximum	150 ^⑤ 330	45.72 100.58	290 + 30 300 + 90	88.39 + 9.14 91.44 + 27.43	150 150	45.72 45.72	Not applicable	

① Hook block may be carried only when attached to carrier.

② Limited to 85% of available stability with machine standing level on firm supporting surface.

③ Air pressure in front and rear tires to be 100 p.s.i. (689 kPa) at 1 m.p.h. (1.6 km/h) or 5 m.p.h. (8.0 km/h).

④ Minimum/maximum boom lengths beyond 80' (24.38 m) and minimum maximum boom + jib lengths — with boom or boom + jib in the air — must be at 80' (24.38 m) hook radius.

⑤ Boom lengths 150' to 240' (45.72 to 73.15 m) must be at 110' (33.53 m) hook radius.

Caution: This material is for reference only. Operator must refer to in-cab capacity plate to determine allowable machine lifting capacities and operating procedures.

HC-268 lifting crane capacities

Refer to Notes page 7.

HC-268 open throat boom				Capacities on outriggers only											
Length	Radius Feet / meters	Angle Deg.	Boom point height Feet / meters	"AB" upper counterweight only			"A" upper and "A" bumper counterweights			"AB" upper and "A" bumper counterweights			"AB" upper and "AB" bumper counterweights		
				Over rear	Over side and 360° swing	Over rear	Over rear	Over side and 360° swing	Over rear	Over side and 360° swing	Over rear	Over side and 360° swing	Over rear	Over side and 360° swing	
				Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg
60' (18.28 m)	12	3.65	66' 7"	500.0	226.8	450.0	204.1	445.4	206.6	392.7	178.1	307.7	139.6	307.7	139.6
	13	3.96	66' 6"	432.4	196.1	432.4	196.1	412.8	187.2	374.7	170.0	300.0	136.1	300.0	136.1
	14	4.26	66' 4"	413.3	187.5	413.3	187.5	383.6	174.0	358.1	162.4	300.0	136.1	300.0	136.1
	15	4.57	66' 1"	395.9	179.6	395.9	179.6	358.3	162.5	328.9	149.2	282.4	129.4	282.4	129.4
	16	4.87	65' 11"	374.5	169.9	374.5	169.9	336.0	152.4	313.8	142.3	238.6	108.2	238.6	108.2
	17	5.18	65' 8"	352.5	159.9	352.5	159.9	316.1	143.4	298.6	134.4	198.0	89.8	198.0	89.8
	18	5.48	65' 5"	333.0	151.0	333.0	151.0	282.7	128.2	281.1	127.5	147.0	66.7	147.0	66.7
	19	5.79	65' 2"	315.3	143.0	315.3	143.0	268.4	121.7	267.7	121.4	115.7	52.5	115.7	52.5
	20	6.09	64' 11"	299.5	135.9	299.5	135.9	255.1	115.7	255.1	115.7	115.7	52.5	255.1	115.7
	25	7.62	63' 2"	238.8	109.3	238.8	109.3	214.0	97.1	214.0	97.1	Not applicable	Not applicable	214.0	97.1
	30	9.14	63.4	198.1	89.9	198.1	89.9	177.4	80.5	177.4	80.5	Not applicable	Not applicable	177.4	80.5
	35	10.66	58.0	169.0	76.7	169.0	76.7	151.0	68.5	151.0	68.5	Not applicable	Not applicable	151.0	68.5
40	12.19	52.1	147.1	66.7	147.1	66.7	131.3	59.6	131.3	59.6	Not applicable	Not applicable	131.3	59.6	
50	15.24	38.7	111.6	50.6	111.6	50.6	97.4	44.2	97.4	44.2	Not applicable	Not applicable	97.4	44.2	
60	18.28	18.7	86.5	39.3	86.5	39.3	75.4	34.2	75.4	34.2	Not applicable	Not applicable	75.4	34.2	
70' (21.33 m)	13	3.96	76' 7"	357.7	162.3	357.7	162.3	357.7	162.3	357.7	162.3	307.7	139.6	307.7	139.6
	14	4.26	76' 5"	348.8	158.2	348.8	158.2	348.8	158.2	348.8	158.2	300.0	136.1	300.0	136.1
	15	4.57	76' 4"	344.4	156.2	344.4	156.2	344.4	156.2	344.4	156.2	300.0	136.1	300.0	136.1
	16	4.87	75' 11"	335.8	152.3	335.8	152.3	335.8	152.3	335.8	152.3	282.4	129.4	282.4	129.4
	17	5.18	75' 11"	327.4	148.5	327.4	148.5	315.6	142.1	313.3	142.1	238.6	108.2	238.6	108.2
	18	5.48	75' 8"	323.3	146.6	323.3	146.6	298.2	135.3	295.9	134.2	198.0	89.8	198.0	89.8
	19	5.79	75' 6"	314.8	142.8	314.8	142.8	282.3	128.1	280.7	127.3	147.0	66.7	147.0	66.7
	20	6.09	75' 2"	299.0	135.6	299.0	135.6	268.0	121.6	267.3	121.0	115.7	52.5	115.7	52.5
	25	7.62	71.8	224.9	102.2	224.9	102.2	213.7	96.9	213.7	96.9	Not applicable	Not applicable	213.7	96.9
	30	9.14	67.5	197.9	89.8	197.9	89.8	177.2	80.4	177.2	80.4	Not applicable	Not applicable	177.2	80.4
	35	10.66	63.0	168.8	76.6	168.8	76.6	150.9	64.4	150.9	64.4	Not applicable	Not applicable	150.9	64.4
	40	12.19	58.3	146.9	66.6	146.9	66.6	131.2	59.5	131.2	59.5	Not applicable	Not applicable	131.2	59.5
50	15.24	48.0	111.8	50.7	111.8	50.7	97.6	44.3	97.6	44.3	Not applicable	Not applicable	97.6	44.3	
60	18.28	35.7	86.8	39.4	86.8	39.4	75.6	34.3	75.6	34.3	Not applicable	Not applicable	75.6	34.3	
70	21.33	17.3	8.57	70.5	32.0	86.8	39.4	61.2	27.8	49.5	22.5	Not applicable	Not applicable	61.2	27.8
90' (27.43 m)	16	4.87	96' 5"	307.7	139.6	307.7	139.6	307.7	139.6	307.7	139.6	307.7	139.6	307.7	139.6
	17	5.18	96' 2"	300.0	136.1	300.0	136.1	300.0	136.1	300.0	136.1	300.0	136.1	300.0	136.1
	18	5.48	95' 11"	292.8	132.6	292.8	132.6	282.3	128.1	280.8	127.4	238.6	108.2	238.6	108.2
	19	5.79	95' 8"	285.2	129.4	285.2	129.4	268.1	121.6	267.4	121.3	198.0	89.8	198.0	89.8
	20	6.09	95' 5"	282.4	129.4	282.4	129.4	268.1	121.6	267.4	121.3	147.0	66.7	147.0	66.7
	25	7.62	76.0	238.6	108.2	238.6	108.2	213.9	97.0	213.9	97.0	115.7	52.5	115.7	52.5
	30	9.14	72.7	198.0	89.8	198.0	89.8	177.3	80.4	177.3	80.4	Not applicable	Not applicable	177.3	80.4
	35	10.66	69.3	168.9	76.6	168.9	76.6	151.3	68.4	151.3	68.4	Not applicable	Not applicable	151.3	68.4
	40	12.19	65.8	147.0	66.7	147.0	66.7	131.3	59.6	131.3	59.6	Not applicable	Not applicable	131.3	59.6
	50	15.24	58.8	112.0	50.9	112.0	50.9	98.3	44.6	98.3	44.6	Not applicable	Not applicable	98.3	44.6
	60	18.28	50.8	87.2	39.6	87.2	39.6	76.0	34.5	76.0	34.5	Not applicable	Not applicable	76.0	34.5
	70	21.33	42.0	70.9	32.2	70.9	32.2	61.6	27.9	61.6	27.9	Not applicable	Not applicable	61.6	27.9
80	24.38	31.4	54' 2"	53.5	24.3	53.5	24.3	51.3	23.3	41.3	18.7	Not applicable	Not applicable	51.3	23.3
90	27.43	15.2	31' 0"	50.5	22.9	45.5	20.6	43.6	19.8	35.0	15.9	Not applicable	Not applicable	43.6	19.8
110' (33.53 m)	19	5.79	116' 1"	255.1	115.7	255.1	115.7	255.1	115.7	255.1	115.7	255.1	115.7	255.1	115.7
	20	6.09	116' 0"	252.0	114.3	252.0	114.3	252.0	114.3	252.0	114.3	252.0	114.3	252.0	114.3
	25	7.62	78.6	236.2	107.1	236.2	107.1	212.7	96.5	212.7	96.5	196.9	89.3	196.9	89.3
	30	9.14	75.9	196.9	89.3	196.9	89.3	176.4	80.0	176.4	80.0	167.9	76.2	167.9	76.2
	35	10.66	73.2	167.9	76.2	167.9	76.2	150.0	68.0	138.5	62.8	146.1	66.3	146.1	66.3
	40	12.19	70.4	146.1	66.3	146.1	66.3	130.4	59.1	112.0	50.1	146.1	66.3	146.1	66.3
50	15.24	64.8	102.1	50.8	102.1	50.8	88.1	44.5	80.2	36.4	115.1	52.2	115.1	52.2	
60	18.28	58.9	86.9	39.4	86.9	39.4	75.7	34.3	61.8	28.0	94.6	42.9	94.6	42.9	

(continued)

① Capacities shown in thousands of pounds and kilograms.
 ② Measured vertically from center of boom head sheaves to ground with machine standing on tires.
 ③ Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

HC-268 lifting crane capacities

Refer to Notes page 7.

HC-268 open throat boom			Capacities on outriggers only																									
Length	Radius Feet / meters	Angle Deg.	Boom point height Feet / meters	"AB" upper counterweight only			"A" bumper counterweights			"AB" upper and "A" bumper counterweights			"AB" upper and "AB" bumper counterweights															
				Over rear Lbs. / kg	Over side and 360° swing Lbs. / kg	Over rear Lbs. / kg	Over rear Lbs. / kg	Over side and 360° swing Lbs. / kg	Over rear Lbs. / kg	Over side and 360° swing Lbs. / kg	Over rear Lbs. / kg	Over side and 360° swing Lbs. / kg																
110' (33.53 m)	70	21.34	52.6	70.5	32.0	63.9	29.0	61.3	27.8	49.6	22.5	77.4	35.1	66.0	29.9	185.6*	84.2*	174.0*	78.9*	174.0*	78.9*	185.6*	84.2*	174.0*	78.9*			
	80	24.38	45.7	86' 0"	58.9	26.7	53.2	24.1	51.0	23.1	18.6	64.9	29.4	55.0	24.9	165.3*	75.0*	165.3*	75.0*	165.3*	75.0*	165.3*	75.0*	165.3*	75.0*	165.3*	75.0*	
	90	27.43	37.9	74' 10"	50.2	22.8	45.3	20.5	43.3	19.6	34.8	15.8	55.5	25.2	46.8	21.2	144.0*	65.3*	144.0*	65.3*	144.0*	65.3*	144.0*	65.3*	144.0*	65.3*	144.0*	65.3*
	100	30.48	28.3	59' 6"	38.1	17.3	34.3	15.6	32.7	14.8	25.9	11.7	42.3	19.2	35.5	16.1	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*
	110	33.53	13.8	33' 6"	28.8	12.8	26.6	12.1	25.3	11.5	19.5	8.8	33.3	15.1	27.6	12.5	82.8*	42.1*	82.8*	42.1*	82.8*	42.1*	82.8*	42.1*	82.8*	42.1*	82.8*	42.1*
130' (39.62 m)	22	6.71	81.7	135' 11"	41.43	18.4	39.1*	17.1*	37.8*	16.8*	13.4*	47.7*	21.6*	40.0*	18.1*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	
	25	7.62	80.3	135' 5"	41.28	18.4	39.1*	17.1*	37.8*	16.8*	13.4*	47.7*	21.6*	40.0*	18.1*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	
	30	9.14	78.1	134' 6"	40.99	18.4	39.1*	17.1*	37.8*	16.8*	13.4*	47.7*	21.6*	40.0*	18.1*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	
	35	10.67	75.8	133' 4"	40.64	18.4	39.1*	17.1*	37.8*	16.8*	13.4*	47.7*	21.6*	40.0*	18.1*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	
	40	12.19	73.5	132' 0"	40.22	18.4	39.1*	17.1*	37.8*	16.8*	13.4*	47.7*	21.6*	40.0*	18.1*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	113.1*	51.3*	
150' (45.72 m)	50	15.24	68.9	128' 7"	39.19	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	60	18.29	64.1	124' 2"	37.86	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	70	21.34	59.1	118' 10"	36.21	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	80	24.38	53.8	112' 2"	34.79	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	90	27.43	48.1	104' 0"	31.71	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
170' (51.82 m)	100	30.48	41.9	94' 0"	28.66	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	110	33.53	34.7	81' 5"	24.80	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	120	36.58	26.0	64' 4"	19.60	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	130	39.62	12.7	35' 10"	10.92	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	140	42.67	24.2	68' 8"	20.95	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
170' (51.82 m)	150	45.72	11.8	38' 0"	11.57	16.8	35.6	15.4	35.6	15.4	11.2	42.8	19.4	34.4	15.6	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	80.4	36.5	
	27	8.23	81.9	175' 7"	53.53	15.0*	71.2*	15.0*	71.2*	15.0*	71.2*	15.0*	71.2*	15.0*	71.2*	15.0*	157.0*	71.2*	157.0*	71.2*	157.0*	71.2*	157.0*	71.2*	157.0*	71.2*		
	30	9.14	80.9	175' 2"	53.39	15.0*	69.4*	15.0*	69.4*	15.0*	69.4*	15.0*	69.4*	15.0*	69.4*	15.0*	153.1*	69.4*	153.1*	69.4*	153.1*	69.4*	153.1*	69.4*	153.1*	69.4*		
	35	10.67	79.2	174' 4"	53.12	14.5*	66.0*	14.5*	66.0*	14.5*	66.0*	14.5*	66.0*	14.5*	66.0*	14.5*	145.4*	66.0*	145.4*	66.0*	145.4*	66.0*	145.4*	66.0*	145.4*	66.0*		
	40	12.19	75.8	173' 4"	52.81	14.0*	63.5*	14.0*	63.5*	14.0*	63.5*	14.0*	63.5*	14.0*	63.5*	14.0*	140.0*	63.5*	140.0*	63.5*	140.0*	63.5*	140.0*	63.5*	140.0*	63.5*		
50	15.24	74.0	170' 8"	52.03	110.9	50.3	100.7	45.7	96.7	43.9	78.8	35.7	112.1*	50.8*	103.8	47.1	112.1*	50.8*	103.8	47.1	112.1*	50.8*	103.8	47.1	112.1*	50.8*		

① Capacities shown in thousands of pounds and kilograms.
 ② Measured vertically from center of boom head sheaves to ground with machine standing on tires.
 ③ Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

HC-268 lifting crane capacities

Refer to Notes page 7.

HC-268 open throat boom			Capacities on outriggers only										
Length	Radius Feet / meters	Angle Deg.	Boom point height Feet / meters	"AB" upper counterweight only		"A" upper and "A" bumper counterweights		"AB" upper and "AB" bumper counterweights		"AB" upper and "AB" bumper counterweights		Over side and 360° swing	
				Over rear		Over rear		Over rear		Over rear		Over side and 360° swing	
				Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg
190' (57.91 m)	30	9.14	195' 5"	59.55	133.8*	60.7*	133.8*	60.7*	133.8*	60.7*	133.8*	60.7*	133.8*
	35	10.67	194' 7"	59.32	130.4*	59.1*	130.4*	59.1*	130.4*	59.1*	130.4*	59.1*	130.4*
	40	12.19	193' 8"	59.04	125.5*	56.9*	110.8*	55.3*	125.5*	56.9*	110.8*	55.3*	125.5*
	50	15.24	191' 5"	58.35	100.1*	45.4*	98.1*	43.6*	111.4*	50.5*	103.3*	47.1*	111.4*
	60	18.29	188' 7"	57.48	76.7*	38.4*	79.2*	35.9*	90.7*	41.1*	79.2*	35.9*	90.7*
	70	21.34	185' 1"	56.43	61.8*	31.0*	63.8*	28.9*	75.9*	34.4*	63.8*	28.9*	75.9*
	80	24.38	181' 1"	55.19	50.9*	25.7*	52.7*	23.9*	65.2*	29.6*	55.0*	24.9*	65.2*
	90	27.43	176' 4"	53.73	42.9*	21.7*	44.4*	20.1*	56.5*	25.6*	46.5*	21.1*	56.5*
	100	30.48	170' 10"	52.05	37.1*	18.6*	38.1*	17.3*	49.6*	22.5*	39.9*	18.1*	49.6*
	110	33.53	164' 5"	50.11	32.2*	16.4*	33.4*	15.2*	43.9*	19.9*	35.0*	15.9*	43.9*
	120	36.58	157' 1"	47.89	28.1*	14.4*	29.5*	13.2*	39.1*	17.7*	30.7*	13.9*	39.1*
	130	39.62	148' 10"	45.34	24.8*	12.7*	25.8*	11.7*	35.5*	16.1*	27.2*	12.3*	35.5*
	140	42.67	139' 1"	42.40	22.0*	11.3*	22.9*	10.4*	32.0*	14.5*	24.2*	11.0*	32.0*
	150	45.72	129' 4"	38.98	19.6*	9.9*	20.4*	9.3*	29.0*	13.2*	21.6*	9.8*	29.0*
	160	48.77	119' 6"	34.91	17.5*	8.7*	18.3*	8.3*	26.4*	12.0*	19.4*	8.8*	26.4*
	170	51.82	109' 2"	29.94	15.7*	7.7*	16.4*	7.4*	24.0*	10.9*	17.4*	7.9*	24.0*
	180	54.86	99' 10"	23.41	14.1*	6.4*	14.8*	6.0*	22.0*	10.0*	15.7*	7.1*	22.0*
	190	57.91	89' 10"	16.75	12.6*	5.7*	13.3*	5.4*	20.0*	9.1*	14.2*	6.4*	20.0*
210' (64.01 m)	33	10.06	215' 2"	65.58	113.8*	51.6*	113.8*	51.6*	113.8*	51.6*	113.8*	51.6*	113.8*
	35	10.86	214' 11"	65.49	113.8*	51.6*	113.8*	51.6*	113.8*	51.6*	113.8*	51.6*	113.8*
	40	12.19	212' 0"	65.24	108.1*	49.0*	108.1*	49.0*	108.1*	49.0*	108.1*	49.0*	108.1*
	50	15.24	209' 6"	63.84	98.7*	44.8*	98.7*	44.8*	98.7*	44.8*	98.7*	44.8*	98.7*
	60	18.28	206' 5"	62.90	88.7*	38.1*	88.7*	38.1*	88.7*	38.1*	88.7*	38.1*	88.7*
	70	21.33	202' 8"	61.79	81.1*	32.8*	81.1*	32.8*	81.1*	32.8*	81.1*	32.8*	81.1*
	80	24.38	198' 6"	60.50	76.0*	29.2*	76.0*	29.2*	76.0*	29.2*	76.0*	29.2*	76.0*
	90	27.43	193' 7"	59.02	71.5*	26.5*	71.5*	26.5*	71.5*	26.5*	71.5*	26.5*	71.5*
	100	30.48	188' 1"	57.33	68.1*	24.8*	68.1*	24.8*	68.1*	24.8*	68.1*	24.8*	68.1*
	110	33.53	181' 10"	55.41	65.4*	23.1*	65.4*	23.1*	65.4*	23.1*	65.4*	23.1*	65.4*
	120	36.58	174' 8"	53.24	62.8*	21.4*	62.8*	21.4*	62.8*	21.4*	62.8*	21.4*	62.8*
	130	39.62	166' 7"	50.78	60.5*	20.1*	60.5*	20.1*	60.5*	20.1*	60.5*	20.1*	60.5*
	140	42.67	157' 5"	47.98	58.5*	18.8*	58.5*	18.8*	58.5*	18.8*	58.5*	18.8*	58.5*
	150	45.72	146' 11"	44.79	56.2*	17.7*	56.2*	17.7*	56.2*	17.7*	56.2*	17.7*	56.2*
	160	48.77	141' 10"	41.70	54.1*	16.6*	54.1*	16.6*	54.1*	16.6*	54.1*	16.6*	54.1*
	170	51.82	134' 10"	38.75	52.1*	15.5*	52.1*	15.5*	52.1*	15.5*	52.1*	15.5*	52.1*
	180	54.86	126' 7"	36.75	50.2*	14.4*	50.2*	14.4*	50.2*	14.4*	50.2*	14.4*	50.2*
	190	57.91	119' 2"	34.45	48.4*	13.4*	48.4*	13.4*	48.4*	13.4*	48.4*	13.4*	48.4*
200	60.96	110' 6"	31.45	46.7*	12.5*	46.7*	12.5*	46.7*	12.5*	46.7*	12.5*	46.7*	
210	64.01	100' 10"	27.75	45.1*	11.5*	45.1*	11.5*	45.1*	11.5*	45.1*	11.5*	45.1*	
230' (70.10 m)	36	10.97	234' 11"	71.61	91.0*	41.3*	91.0*	41.3*	91.0*	41.3*	91.0*	41.3*	91.0*
	40	12.19	234' 4"	71.42	90.4*	41.0*	90.4*	41.0*	90.4*	41.0*	90.4*	41.0*	90.4*
	50	15.24	232' 6"	70.86	87.1*	39.5*	87.1*	39.5*	87.1*	39.5*	87.1*	39.5*	87.1*
	60	18.28	230' 2"	70.15	79.4*	36.0*	79.4*	36.0*	79.4*	36.0*	79.4*	36.0*	79.4*
	70	21.33	227' 5"	69.30	75.4*	34.2*	75.4*	34.2*	75.4*	34.2*	75.4*	34.2*	75.4*
	80	24.38	224' 1"	68.30	72.7*	33.0*	72.7*	33.0*	72.7*	33.0*	72.7*	33.0*	72.7*
	90	27.43	220' 4"	67.14	69.5*	31.5*	69.5*	31.5*	69.5*	31.5*	69.5*	31.5*	69.5*
	100	30.48	215' 11"	65.81	66.2*	29.9*	66.2*	29.9*	66.2*	29.9*	66.2*	29.9*	66.2*
	110	33.53	211' 0"	64.31	63.0*	28.2*	63.0*	28.2*	63.0*	28.2*	63.0*	28.2*	63.0*
	120	36.58	205' 5"	62.61	60.0*	26.5*	60.0*	26.5*	60.0*	26.5*	60.0*	26.5*	60.0*
	130	39.62	199' 2"	60.70	57.2*	25.0*	57.2*	25.0*	57.2*	25.0*	57.2*	25.0*	57.2*
	140	42.67	192' 2"	58.57	54.5*	23.5*	54.5*	23.5*	54.5*	23.5*	54.5*	23.5*	54.5*
	150	45.72	184' 4"	56.18	52.1*	22.0*	52.1*	22.0*	52.1*	22.0*	52.1*	22.0*	52.1*
	160	48.77	175' 6"	53.50	49.8*	20.5*	49.8*	20.5*	49.8*	20.5*	49.8*	20.5*	49.8*

(continued)
 ① Capacities shown in thousands of pounds and kilograms.
 ② Measured vertically from center of boom head sheaves to ground with machine standing on tires.
 ③ Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

HC-268 lifting crane capacities

Refer to Notes page 7.

HC-268 open throat boom			Capacities on outriggers only																	
Length	Radius feet	Angle Deg.	Boom point height feet	"AB" upper counterweight only			"A" upper and "A" bumper counterweights			"AB" upper and "A" bumper counterweights			"AB" upper and "AB" bumper counterweights							
				Over rear	Lbs.	kg	Over rear	Lbs.	kg	Over rear	Lbs.	kg	Over rear	Lbs.	kg	Over rear	Lbs.	kg	Over side and 360° swing	Lbs.
230' (70.10 m)	170	57.82	43.5	165' 7"	50.48	7.5	14.2	6.4	60	9.0	4.0	19.3	8.7	15.0	6.8	22.2*	10.0*	16.0	7.2	
	180	54.86	39.8	154' 5"	47.05	6.7	12.6	5.7	53	7.7	3.4	17.4	7.8	13.3	6.0	20.1*	9.1*	14.3	6.4	
	190	57.91	35.7	141' 5"	43.11	6.0	11.2	5.0	46	6.6	2.9	15.7	7.1	11.9	5.3	18.3*	8.3*	12.8	5.7	
	200	60.96	31.2	128' 4"	38.49	5.4	9.9	4.5	41	5.5	2.5	14.2	6.4	10.6	4.7	16.7*	7.5*	11.4	5.1	
	210	64.01	25.9	107' 11"	32.89	4.8	8.8	3.9	36	4.6	2.1	12.8	5.8	9.4	4.2	15.1*	6.8*	10.2	4.6	
	220	67.06	19.5	84' 0"	25.60	4.3	7.8	3.5	31	3.8	1.7	11.6	5.2	8.4	3.2	13.6*	6.2*	9.1	4.1	
	230	70.10	9.5	45' 4"	13.82	3.9	6.9	3.1	27	3.1	1.3	10.5	4.7	7.4	3.3	12.1*	5.6*	8.1	3.6	
	250' (76.20 m)	41	11.58	82.0	254' 11"	77.68	34.0*	75.0*	34.0*	34.0*	75.0*	34.0*	34.0*	34.0*	75.0*	34.0*	75.0*	34.0*	75.0*	34.0*
		50	12.19	81.5	254' 7"	77.59	34.0*	75.0*	34.0*	34.0*	75.0*	34.0*	34.0*	34.0*	75.0*	34.0*	75.0*	34.0*	75.0*	34.0*
		60	15.24	79.2	252' 11"	77.07	32.3*	71.2*	32.3*	32.3*	71.2*	32.3*	32.3*	32.3*	71.2*	32.3*	71.2*	32.3*	71.2*	32.3*
		70	18.29	76.9	250' 8"	76.43	31.7*	69.9*	31.7*	29.3*	69.9*	31.7*	29.3*	29.3*	69.9*	31.7*	69.9*	31.7*	69.9*	31.7*
80		24.38	72.1	245' 8"	74.73	29.3*	59.8*	29.3*	25.9*	59.8*	29.3*	25.9*	25.9*	59.8*	29.3*	59.8*	29.3*	59.8*	29.3*	
90		27.43	69.7	241' 8"	73.68	27.1*	48.9*	27.1*	21.1*	48.9*	27.1*	21.1*	21.1*	48.9*	27.1*	48.9*	27.1*	48.9*	27.1*	
100		30.48	67.2	237' 10"	72.47	25.9*	40.7*	25.9*	17.5*	40.7*	25.9*	17.5*	17.5*	40.7*	25.9*	40.7*	25.9*	40.7*	25.9*	
110		33.53	64.7	233' 4"	71.11	24.7*	35.0*	24.7*	15.1*	35.0*	24.7*	15.1*	15.1*	35.0*	24.7*	35.0*	24.7*	35.0*	24.7*	
120		36.58	62.1	228' 8"	69.59	23.4*	30.0*	23.4*	12.9*	30.0*	23.4*	12.9*	12.9*	30.0*	23.4*	30.0*	23.4*	30.0*	23.4*	
130		39.62	59.5	222' 8"	67.89	22.8*	26.6*	22.8*	11.1*	26.6*	22.8*	11.1*	11.1*	26.6*	22.8*	26.6*	22.8*	26.6*	22.8*	
140		42.67	56.8	216' 6"	66.00	21.7*	22.6*	21.7*	9.6*	22.6*	21.7*	9.6*	9.6*	22.6*	21.7*	22.6*	21.7*	22.6*	21.7*	
270' (82.30 m)	150	45.72	54.0	209' 7"	63.89	20.1*	17.3*	20.1*	7.3*	17.3*	20.1*	7.3*	7.3*	17.3*	20.1*	17.3*	20.1*	17.3*	20.1*	
	160	48.77	51.1	202' 0"	61.56	17.8*	15.2*	17.8*	6.4*	15.2*	17.8*	6.4*	6.4*	15.2*	17.8*	15.2*	17.8*	15.2*	17.8*	
	170	51.82	48.1	193' 6"	58.97	15.8*	13.4*	15.8*	5.6*	13.4*	15.8*	5.6*	5.6*	13.4*	15.8*	13.4*	15.8*	13.4*	15.8*	
	180	54.86	45.0	184' 0"	56.09	14.1*	11.8*	14.1*	4.9*	11.8*	14.1*	4.9*	4.9*	11.8*	14.1*	11.8*	14.1*	11.8*	14.1*	
	190	57.91	41.6	173' 5"	52.85	12.5*	10.4*	12.5*	4.3*	10.4*	12.5*	4.3*	4.3*	10.4*	12.5*	10.4*	12.5*	10.4*	12.5*	
	200	60.96	38.1	151' 5"	49.20	11.1*	9.1*	11.1*	3.7*	9.1*	11.1*	3.7*	3.7*	9.1*	11.1*	9.1*	11.1*	9.1*	11.1*	
	210	64.01	34.2	147' 8"	45.03	9.9*	8.0*	9.9*	3.2*	8.0*	9.9*	3.2*	3.2*	8.0*	9.9*	8.0*	9.9*	8.0*	9.9*	
	220	67.06	29.8	131' 8"	40.15	8.8*	6.9*	8.8*	2.8*	6.9*	8.8*	2.8*	2.8*	6.9*	8.8*	6.9*	8.8*	6.9*	8.8*	
	230	70.10	24.9	112' 5"	34.26	7.8*	5.3*	7.8*	2.4*	5.3*	7.8*	2.4*	2.4*	5.3*	7.8*	5.3*	7.8*	5.3*	7.8*	
	240	73.15	18.7	87' 5"	26.63	6.8*	4.5*	6.8*	2.0*	4.5*	6.8*	2.0*	2.0*	4.5*	6.8*	4.5*	6.8*	4.5*	6.8*	
	250	76.20	9.1	47' 0"	14.31	6.0*	4.4*	6.0*	1.6*	4.4*	6.0*	1.6*	1.6*	4.4*	6.0*	4.4*	6.0*	4.4*	6.0*	
270' (82.30 m)	41	12.50	81.9	274' 7"	83.71	27.4*	60.5*	27.4*	27.4*	60.5*	27.4*	27.4*	60.5*	27.4*	60.5*	27.4*	60.5*	27.4*	60.5*	
	50	15.24	80.0	273' 2"	83.27	27.1*	59.7*	27.1*	27.1*	59.7*	27.1*	27.1*	59.7*	27.1*	59.7*	27.1*	59.7*	27.1*	59.7*	
	60	18.29	77.8	271' 2"	82.67	26.0*	58.6*	26.0*	26.0*	58.6*	26.0*	26.0*	58.6*	26.0*	58.6*	26.0*	58.6*	26.0*	58.6*	
	70	21.34	75.7	268' 11"	81.96	24.8*	54.6*	24.8*	24.8*	54.6*	24.8*	24.8*	54.6*	24.8*	54.6*	24.8*	54.6*	24.8*	54.6*	
	80	24.38	73.5	266' 1"	81.12	22.9*	50.5*	22.9*	22.9*	50.5*	22.9*	22.9*	50.5*	22.9*	50.5*	22.9*	50.5*	22.9*	50.5*	
	90	27.43	71.2	262' 11"	80.15	20.3*	44.9*	20.3*	20.3*	44.9*	20.3*	20.3*	44.9*	20.3*	44.9*	20.3*	44.9*	20.3*	44.9*	
	100	30.48	69.0	259' 4"	79.04	17.2*	34.3*	17.2*	17.2*	34.3*	17.2*	17.2*	34.3*	17.2*	34.3*	17.2*	34.3*	17.2*	34.3*	
	110	33.53	66.7	255' 4"	77.80	15.0*	29.3*	15.0*	15.0*	29.3*	15.0*	15.0*	29.3*	15.0*	29.3*	15.0*	29.3*	15.0*	29.3*	
	120	36.58	64.0	250' 8"	76.41	13.0*	25.3*	13.0*	13.0*	25.3*	13.0*	13.0*	25.3*	13.0*	25.3*	13.0*	25.3*	13.0*	25.3*	
	130	39.62	62.0	245' 7"	74.87	11.4*	21.9*	11.4*	11.4*	21.9*	11.4*	11.4*	21.9*	11.4*	21.9*	11.4*	21.9*	11.4*	21.9*	
	140	42.67	59.5	240' 11"	73.17	9.9*	19.0*	9.9*	9.9*	19.0*	9.9*	9.9*	19.0*	9.9*	19.0*	9.9*	19.0*	9.9*	19.0*	
150	45.72	57.1	233' 11"	71.29	8.7*	16.6*	8.7*	8.7*	16.6*	8.7*	8.7*	16.6*	8.7*	16.6*	8.7*	16.6*	8.7*	16.6*		
160	48.77	54.5	227' 1"	69.21	7.7*	14.5*	7.7*	7.7*	14.5*	7.7*	7.7*	14.5*	7.7*	14.5*	7.7*	14.5*	7.7*	14.5*		
170	51.82	51.8	219' 7"	66.93	6.8*	12.7*	6.8*	6.8*	12.7*	6.8*	6.8*	12.7*	6.8*	12.7*	6.8*	12.7*	6.8*	12.7*		
180	54.86	49.1	211' 4"	64.41	6.0*	11.0*	6.0*	6.0*	11.0*	6.0*	6.0*	11.0*	6.0*	11.0*	6.0*	11.0*	6.0*	11.0*		
190	57.91	46.2	202' 2"	61.63	5.3*	9.6*	5.3*	5.3*	9.6*	5.3*	5.3*	9.6*	5.3*	9.6*	5.3*	9.6*	5.3*	9.6*		
200	60.96	43.2	192' 10"	58.55	4.7*	8.3*	4.7*	4.7*	8.3*	4.7*	4.7*	8.3*	4.7*	8.3*	4.7*	8.3*	4.7*	8.3*		
210	64.01	40.0	180' 10"	55.12	4.1*	7.2*	4.1*	4.1*	7.2*	4.1*	4.1*	7.2*	4.1*	7.2*	4.1*	7.2*	4.1*	7.2*		
220	67.06	36.6	168' 2"	51.26	3.6*	6.2*	3.6*	3.6*	6.2*	3.6*	3.6*	6.2*	3.6*	6.2*	3.6*	6.2*	3.6*	6.2*		
230	70.10	32.8	153' 8"	46.86	3.1*	5.2*	3.1*	3.1*	5.2*	3.1*	3.1*	5.2*	3.1*	5.2*	3.1*	5.2*	3.1*	5.2*		

(continued)

Ⓞ Capacities shown in thousands of pounds and kilograms.
 Ⓜ Measured vertically from center of boom head sheaves to ground with machine standing on tires.
 Ⓝ Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

HC-268 lifting crane capacities

Refer to Notes page 7.

HC-268 open throat boom				Capacities on outriggers only													
Length	Radius Feet	Angle Deg.	Boom point height Feet	"AB" upper counterweight only			"A" upper and "A" bumper counterweights			"AB" upper and "AB" bumper counterweights			Over side and 360° swing				
				Lbs.	kg	Over rear	Lbs.	kg	Over rear	Lbs.	kg	Over rear	Lbs.	kg	Lbs.	kg	
270' (82.30 m)	240	73.15	28.7	136' 11"	41.74	6.1	27	3.7	16	7.9	3.5	4.9	22	9.4	4.2	5.6	25
	250	76.20	23.9	116' 8"	35.57	5.2	23	3.0	13	6.9	3.1	4.1	18	8.4	3.7	4.8	21
	260	79.25	18.0	90' 7"	27.61	4.4	20	2.9	13	6.1	2.7	3.4	15	7.4	3.3	4.0	18
	270	82.30	8.8	48' 6"	14.79	3.7	16	2.3	10	5.3	2.4	2.7	12	6.5	2.9	3.3	15
	44	13.41	81.9	294' 5"	89.73	50.7	23.0	50.7	23.0	50.7	23.0	50.7	23.0	50.7	23.0	50.7	23.0
	50	15.24	80.7	293' 6"	89.45	49.8	22.6	49.8	22.6	49.8	22.6	49.8	22.6	49.8	22.6	49.8	22.6
	60	18.28	76.7	291' 8"	88.90	48.8	22.2	48.8	22.2	48.8	22.2	48.8	22.2	48.8	22.2	48.8	22.2
	70	21.33	76.7	289' 6"	88.24	45.2	20.5	45.2	20.5	45.2	20.5	45.2	20.5	45.2	20.5	45.2	20.5
	80	24.38	74.6	286' 11"	87.46	41.8	19.0	41.8	19.0	41.8	19.0	41.8	19.0	41.8	19.0	41.8	19.0
	90	27.43	72.6	284' 0"	86.56	38.7	17.5	38.7	17.5	38.7	17.5	38.7	17.5	38.7	17.5	38.7	17.5
100	30.48	70.5	280' 7"	85.54	34.0	15.4	34.0	15.4	34.0	15.4	34.0	15.4	34.0	15.4	34.0	15.4	
110	33.53	68.4	276' 11"	84.40	30.9	14.0	30.9	14.0	30.9	14.0	30.9	14.0	30.9	14.0	30.9	14.0	
120	36.58	66.2	272' 8"	83.12	28.1	12.7	24.5	11.1	28.6	13.0	25.6	11.6	28.6	13.0	27.1	12.3	
130	39.62	64.1	268' 1"	81.71	24.4	11.0	21.2	9.5	26.4	12.0	22.2	10.0	26.4	12.0	23.5	10.6	
140	42.67	61.8	263' 0"	80.16	21.3	9.6	18.3	8.3	24.5	11.1	19.2	8.7	24.6	11.2	20.5	9.2	
150	45.72	59.6	257' 5"	78.45	18.6	8.4	15.9	7.1	21.6	9.1	16.7	7.5	22.8	10.3	17.9	8.1	
160	48.77	57.3	251' 2"	76.57	16.3	7.4	13.7	6.2	19.1	8.6	14.6	6.6	21.1	9.6	15.6	7.0	
170	51.82	54.9	244' 6"	74.52	14.3	6.5	11.9	5.4	16.9	7.6	12.7	5.7	19.2	8.7	13.7	6.2	
180	54.86	52.4	237' 1"	72.28	12.6	5.7	10.3	4.6	15.0	6.8	11.0	4.9	17.2	7.7	11.9	5.4	
190	57.91	49.9	229' 1"	69.83	11.0	4.9	8.9	4.0	13.3	6.0	9.5	4.3	15.3	6.9	10.4	4.7	
200	60.96	47.3	220' 4"	67.14	9.6	4.3	7.6	3.4	11.8	5.3	8.2	3.7	13.7	6.1	9.1	4.1	
210	64.01	44.5	210' 7"	64.18	8.4	3.7	6.4	2.9	10.4	4.7	7.0	3.1	12.2	5.5	7.8	3.5	
220	67.06	41.6	199' 11"	60.92	7.2	3.2	5.4	2.4	9.2	4.1	6.0	2.7	10.8	4.9	6.7	3.0	
230	70.10	38.5	188' 0"	57.30	6.2	2.8	4.4	2.0	8.1	3.6	5.0	2.2	9.6	4.3	5.7	2.5	
240	73.15	35.2	174' 8"	52.23	5.3	2.3	3.6	1.6	7.1	3.2	4.1	1.8	8.4	3.8	4.8	2.1	
250	76.20	31.7	159' 6"	48.62	4.4	2.0	2.8	1.2	6.1	2.7	3.3	1.5	7.4	3.3	4.0	1.8	
260	79.25	27.7	142' 0"	43.27	3.6	1.6	2.1	0.7	5.4	2.4	2.6	1.1	6.4	2.9	3.2	1.4	
270	82.30	23.1	120' 11"	36.84	2.9	1.3	1.3	—	4.5	2.0	2.0	—	5.6	2.5	2.5	1.1	
280	85.34	17.3	93' 8"	28.55	2.3	1.0	—	—	3.8	1.7	—	—	4.7	2.1	—	—	
290	88.39	8.5	50' 0"	15.25	—	—	—	—	—	—	—	—	—	—	—	—	—
310' (94.48 m)	47	14.33	81.9	314' 2"	95.76	—	—	—	—	—	—	—	—	—	—	—	—
	50	15.24	81.3	313' 8"	95.63	—	—	—	—	—	—	—	—	—	—	—	—
	60	18.28	79.4	312' 0"	95.11	—	—	—	—	—	—	—	—	—	—	—	—
	70	21.33	77.5	310' 0"	94.49	—	—	—	—	—	—	—	—	—	—	—	—
	80	24.38	75.6	307' 7"	93.76	—	—	—	—	—	—	—	—	—	—	—	—
	90	27.43	73.7	304' 11"	92.93	—	—	—	—	—	—	—	—	—	—	—	—
	100	30.48	71.8	301' 10"	91.98	—	—	—	—	—	—	—	—	—	—	—	—
	110	33.53	69.8	298' 4"	90.92	—	—	—	—	—	—	—	—	—	—	—	—
	120	36.58	67.9	294' 5"	89.74	—	—	—	—	—	—	—	—	—	—	—	—
	130	39.62	65.8	290' 2"	88.44	—	—	—	—	—	—	—	—	—	—	—	—
140	42.67	63.8	285' 6"	87.01	—	—	—	—	—	—	—	—	—	—	—	—	
150	45.72	61.7	280' 4"	85.44	—	—	—	—	—	—	—	—	—	—	—	—	
160	48.77	59.6	274' 8"	83.73	—	—	—	—	—	—	—	—	—	—	—	—	
170	51.82	57.4	268' 7"	81.86	—	—	—	—	—	—	—	—	—	—	—	—	
180	54.86	55.2	261' 11"	79.83	—	—	—	—	—	—	—	—	—	—	—	—	
190	57.91	52.9	254' 8"	77.62	—	—	—	—	—	—	—	—	—	—	—	—	
200	60.96	50.6	246' 10"	75.22	—	—	—	—	—	—	—	—	—	—	—	—	
210	64.01	48.1	238' 2"	72.60	—	—	—	—	—	—	—	—	—	—	—	—	
220	67.06	45.6	228' 10"	69.75	—	—	—	—	—	—	—	—	—	—	—	—	
230	70.10	43.0	218' 7"	66.63	—	—	—	—	—	—	—	—	—	—	—	—	
240	73.15	40.2	207' 4"	63.19	—	—	—	—	—	—	—	—	—	—	—	—	
250	76.20	37.2	194' 10"	59.39	—	—	—	—	—	—	—	—	—	—	—	—	

① Capacities shown in thousands of pounds and kilograms.
 ② Measured vertically from center of boom head sheaves to ground with machine standing on tires.
 ③ Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

HC-268 lifting crane capacities

HC-268 open throat boom		Capacities ① on outriggers only										
Length	Radius Feet	Angle Deg.	Boom point height ② Feet	"AB" upper counterweight only		"A" upper and "A" bumper counterweights		"AB" upper and "A" bumper counterweights		"AB" upper and "AB" bumper counterweights		
				Over rear Lbs.	Over side and 360° swing ③ kg	Over rear Lbs.	Over side and 360° swing ③ kg	Over rear Lbs.	Over side and 360° swing ③ kg	Over rear Lbs.	Over side and 360° swing ③ kg	
310' (94.48 m)	260	79.25	34.1	180' 11"	55.14	4.5	20	4.5	20	5.5*	2.4	10
	270	82.30	30.6	165' 1"	50.32	3.7	16	3.7	16	4.6*	2.0*	—
	280	85.34	26.7	146' 10"	44.75	3.0	13	3.0	13	3.8*	1.7*	—
	290	88.39	22.3	124' 11"	38.06	2.3	10	2.3	10	3.0*	1.3*	—
	300	91.44	16.8	96' 8"	29.47	—	—	—	—	2.3*	1.0*	—
330' (100.58 m)	310	94.48	8.2	51' 6"	15.69	—	—	—	—	—	—	—
	50	15.24	81.8	334' 0"	101.79	—	—	—	—	32.9*	14.9*	14.9*
	60	18.28	80.1	332' 5"	101.30	—	—	—	—	32.0*	14.5*	14.5*
	70	21.33	78.3	330' 6"	100.72	—	—	—	—	29.6*	13.4*	13.4*
	80	24.38	76.5	328' 2"	100.04	—	—	—	—	27.5*	12.5*	12.5*
	90	27.43	74.7	325' 8"	99.26	—	—	—	—	25.5*	11.6*	11.6*
	100	30.48	72.9	322' 10"	98.38	—	—	—	—	23.6*	10.7*	10.7*
	110	33.53	71.1	319' 6"	97.39	—	—	—	—	21.6*	9.8*	9.8*
	120	36.58	69.3	315' 11"	96.29	—	—	—	—	20.0*	9.1*	9.1*
	130	39.62	67.4	311' 9"	95.08	—	—	—	—	18.5*	8.4*	8.4*
	140	42.67	65.5	307' 7"	93.75	—	—	—	—	17.1*	7.8*	7.8*
	150	45.72	63.6	302' 10"	92.30	—	—	—	—	15.8*	7.2*	7.2*
	160	48.77	61.6	297' 7"	90.72	—	—	—	—	14.7*	6.7*	6.7*
	170	51.82	59.6	292' 0"	89.01	—	—	—	—	13.7*	6.2*	6.2*
	180	54.86	57.6	285' 11"	87.15	—	—	—	—	12.7*	5.8*	5.8*
190	57.91	55.5	279' 4"	85.13	—	—	—	—	11.8*	5.4*	5.4*	
200	60.96	53.4	272' 2"	82.96	—	—	—	—	11.0*	5.0*	5.0*	
210	64.01	51.2	264' 5"	80.60	—	—	—	—	10.2*	4.6*	4.6*	
220	67.06	48.9	256' 1"	78.05	—	—	—	—	10.4*	4.7*	4.7*	
230	70.10	46.6	247' 0"	75.28	—	—	—	—	11.8*	5.4*	5.4*	
240	73.15	44.1	237' 1"	72.27	—	—	—	—	11.0*	5.0*	5.0*	
250	76.20	41.6	226' 4"	68.98	—	—	—	—	10.2*	4.6*	4.6*	
260	79.25	38.9	214' 6"	65.38	—	—	—	—	8.9*	4.0*	4.0*	
270	82.30	36.0	210' 6"	61.40	—	—	—	—	7.6*	3.4*	3.4*	
280	85.34	33.0	186' 11"	56.97	—	—	—	—	6.5*	2.9*	2.9*	
290	88.39	29.5	170' 6"	51.96	—	—	—	—	5.4*	2.4*	2.4*	
					Not applicable	Not applicable	Not applicable	Not applicable	Not applicable	2.8*	1.2*	—
					Not applicable	Not applicable	Not applicable	Not applicable	Not applicable	2.0*	0.9*	—

(continued)

- ① Capacities shown in thousands of pounds and kilograms.
- ② Measured vertically from center of boom head sheaves to ground with machine standing on lires.
- ③ Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

Notes — lifting crane capacities

1. The capacities included in this chart are the maximum allowable, and are based on machine standing level on firm supporting surface under ideal job conditions. Capacities are based on 85% of minimum tipping loads unless marked with an asterisk (*).
 - a. Asterisk indicates capacities are based on factors other than those which would cause a tipping condition.
2. Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, supporting surface conditions, inflation of tires, and operating speeds. Operator must reduce load ratings accordingly to take such condition into account. Deduction from rated capacities must be made for weight of jib, hook block, ball/hook, sling, spreader bar or other suspended gear.
3. Boom midpoint suspension pendants required for boom lengths exceeding 240' (73.15 m).
4. For lifting 500,000 lb. (226,800 kg) capacity, 14-part load hoist line (1-1/8" - 29mm - diameter, type "N" wire rope) is required.
5. Jib cannot be used on boom longer than 300' (91.44 m).
6. Refer to charts page 1 when rigging machine with boom and boom plus jib.
7. Machine equipped with "A" or "AB" upper counterweight — do not swing over side until outriggers have been set.
8. Boom live mast must be used for all capacities on this chart.
9. Boom live mast may be used as short boom for machine assembly/disassembly only — it is not to be used for general lift crane service.
 - a. Maximum lifting capacity of mast is 85,000 lbs. (38,556 kg) from 12' (3.66 m) to 28' (8.53 m) maximum radius with machine on outriggers (front and rear).
 - b. Minimum 3-part load hoist line — 1" (25 mm) or 1-1/8" (29 mm) diameter, Type "N" wire rope — off rear main operating drum only — required to lift 85,000 lbs. (38,556 kg).
10. Least stable position is over side.
11. When handling loads on main load hoist line, with jib mounted on boom, reduce rated boom capacities as follows to compensate for jib weights —
 - 30' (9.14 m) — 2,600 lbs. (1,179 kg)
 - 50' (15.24 m) — 3,300 lbs. (1,496 kg)
 - 70' (21.34 m) — 4,000 lbs. (1,814 kg)
 - 90' (27.43 m) — 4,700 lbs. (2,132 kg)
12. Refer to operator's manual for boom make up and counterweighting instructions.
13. When making lift on outriggers, machine must be level and supported on fully extended and set outriggers with lires (free of supporting surface).
14. Capacities apply only to the machine as originally manufactured and normally equipped by Link-Belt Construction Equipment Company.

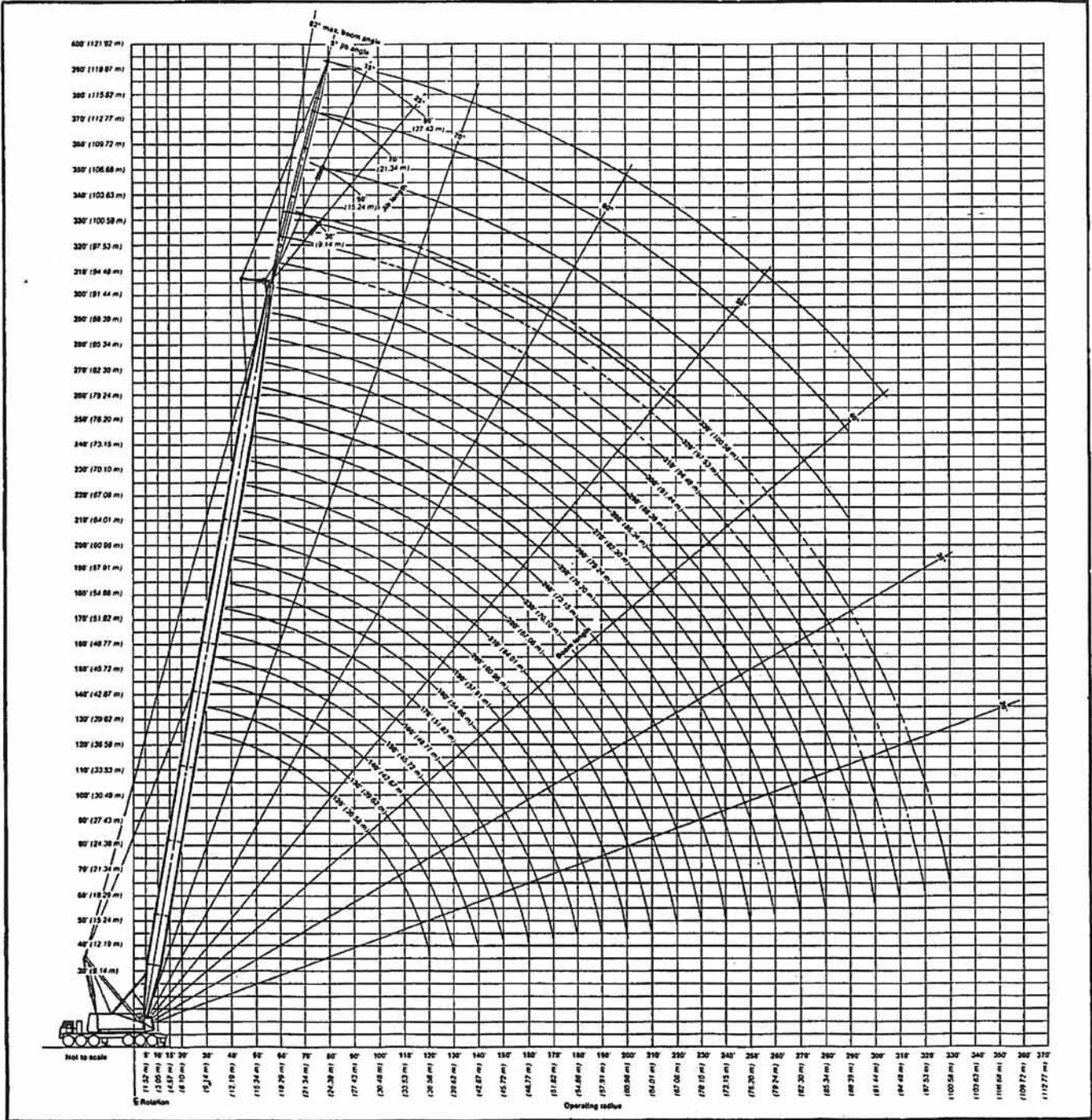
HC-268 lifting crane capacities — open throat boom

Boom — tubular; 80" (2.03 m) wide, 68" (1.73 m) deep with open throat top section, 1 1/4" (32 mm) diameter boom pendants, boom live mast, and boom midpoint suspension pendants as required.

Jib — tubular; 32" (0.81 m) wide, 24" (0.61 m) deep.

Counterweights — Refer to charts page 1.

Mounting — rubber tire mobile base: Link-Belt; 12 x 6 drive, 288" (7.32 m) wheelbase, 11' 10" (3.61 m) wide.



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Link-Belt Construction Equipment Company Lexington, Kentucky
A unit of Sumitomo Construction Machinery Co., Ltd.

Link-Belt® HC-268 jib capacities — open throat boom (U.S. units)

Refer to Notes page 5.

Boom — tubular; 80" (2.03 m) wide, 68" (1.73 m) deep with open throat top section, 1¼" (32 mm) diameter boom pendants, boom live mast, and boom midpoint suspension pendants as required.

Jib — tubular; 32" (0.81 m) wide, 24" (0.61 m) deep.

Mounting — rubber tire mobile base, LINK-BELT; 12 x 6 drive, 288" (7.32 m) wheelbase, 11'10" (3.61 m) wide.

Counterweights — 85,000 lbs. (38 556 kg) "AB" upper and 11,400 lbs. (3 171 kg) "A" bumper for boom lengths 60' (18.29 m) through 280' (85.34 m); 85,000 lbs. (38 556 kg) "AB" upper and 26,700 lbs. (12 111 kg) "AB" bumper counterweight for boom lengths 290' (88.39 m) through 300' (91.44 m).

Boom length Feet	Load radius Feet	Capacities ① — over side and 360° swing											
		30' jib			50' jib			70' jib			90' jib		
		Jib angles to boom (jib offset degrees)											
		5°	15°	25°	5°	15°	25°	5°	15°	25°	5°	15°	25°
Pounds			Pounds			Pounds			Pounds				
60'	19	40.0*											
	20	40.0*											
	25	40.0*	40.0*										
	30	40.0*	40.0*	40.0*									
	35	40.0*	40.0*	40.0*	32.0*								
	40	40.0*	40.0*	40.0*	32.0*	31.5*							
	50	40.0*	40.0*	40.0*	32.0*	30.8*	29.4*						
	60	40.0*	38.6*	36.9*	30.8*	29.4*	26.5*	21.8*					
	70	37.8*	36.9*	32.6*	29.4*	28.8*	23.2*	21.5*	20.4*				
	80	36.9*	34.1*		29.4*	25.7*	20.7*	21.1*	19.5*	20.4*	18.4*		
	90				26.9*	22.8*	18.8*	17.7*	16.9*	15.5*	13.8*		
	100				23.7*	20.6*	17.3*	16.8*	15.6*	12.7*	12.9*	12.2*	
	110				21.2*	18.9*		15.8*	14.1*	11.7*	11.4*	10.6*	10.2*
	120							14.9*	13.0*	10.9*	10.6*	10.2*	9.9*
130							13.8*	12.0*		10.2*	9.9*	9.6*	
140										9.9*	9.6*	9.1*	
										9.5*	9.2*	8.4*	
										9.1*	8.8*	7.8*	
										8.6*	8.1*	7.4*	
										7.8*			
70'	20	40.0*											
	25	40.0*	40.0*										
	30	40.0*	40.0*	40.0*									
	35	40.0*	40.0*	40.0*	32.0*								
	40	40.0*	40.0*	40.0*	32.0*	31.7*							
	50	40.0*	40.0*	40.0*	32.0*	31.1*							
	60	40.0*	40.0*	40.0*	32.0*	31.3*	29.8*						
	70	40.0*	36.8*	34.4*	30.0*	29.0*	27.4*	21.9*					
	80	36.9*	36.8*	31.6*	29.1*	27.3*	24.1*	21.6*	19.8*	19.7*	17.8*		
	90	36.9*	33.4*		28.4*	24.3*	21.6*	18.9*	18.0*	18.8*	16.0*		
	100				25.8*	21.9*	18.1*	17.3*	17.2*	17.2*	14.5*		
	110				23.0*	20.1*	16.9*	16.5*	16.4*	16.4*	13.2*		
	120				20.9*			15.6*	14.9*	12.2*	12.2*	10.3*	10.0*
	130							15.6*	13.7*	11.4*	11.0*	10.3*	9.7*
140							14.8*	12.7*	10.7*	9.7*	9.4*	8.7*	
							13.6*			9.4*	9.1*	8.1*	
										9.0*	8.6*	7.6*	
										8.5*	8.0*		
90'	25	40.0*											
	30	40.0*	40.0*										
	35	40.0*	40.0*	40.0*									
	40	40.0*	40.0*	40.0*	32.0*								
	50	40.0*	40.0*	40.0*	32.0*	31.5*							
	60	40.0*	40.0*	40.0*	32.0*	30.4*	28.8*						
	70	40.0*	40.0*	40.0*	32.0*	31.0*	29.4*	28.8*	21.8*				
	80	40.0*	37.1*	34.8*	29.9*	28.9*	25.7*	25.7*	21.5*	20.0*			
	90	38.1*	36.8*	32.3*	29.1*	27.0*	23.2*	23.2*	21.0*	19.2*	18.1*		
	100	36.9*	35.0*		28.6*	24.5*	21.2*	21.2*	18.8*	18.4*	16.8*		
	110	34.8*			26.8*	22.4*	19.6*	18.1*	17.8*	17.2*	15.3*		
	120				24.2*	20.7*	18.3*	17.4*	17.2*	16.4*	14.1*		
	130				22.1*	19.3*	17.3*	17.4*	16.4*	16.4*	13.1*		
	140				20.4*			15.7*	15.1*	15.1*	12.2*		
150							15.9*	14.0*	14.0*	11.5*			
160							15.1*	13.1*	13.1*	10.9*			
170							14.3*	12.3*	12.3*	9.8*	9.4*	8.7*	
										9.5*	9.1*	8.1*	
										9.2*	8.8*	7.7*	
										8.8*	8.3*	7.3*	
										8.3*	7.7*		
										7.6*			
110'	30	40.0*											
	35	40.0*	40.0*										
	40	40.0*	40.0*	40.0*									
	50	40.0*	40.0*	40.0*	32.0*								
	60	40.0*	40.0*	40.0*	32.0*	31.8*	29.3*						
	70	40.0*	40.0*	40.0*	32.0*	30.9*	27.0*						
	80	40.0*	40.0*	40.0*	32.0*	29.9*	27.0*	29.3*	21.2*	20.2*			
	90	40.0*	37.6*	35.0*	31.7*	29.9*	24.5*	24.5*	20.7*	19.5*	18.3*		
	100	39.6*	36.8*	32.8*	31.7*	29.2*	22.6*	22.6*	20.1*	18.9*	17.5*		
	110	36.2	36.3*	31.1*	29.8*	28.8*	22.6*	22.6*	19.4*	18.2*	16.1*		
	120	32.1	32.1		29.1*	26.8*	20.9*	20.9*	18.7*	17.7*	14.9*		
	130				28.6*	24.6*	19.6*	19.6*	18.1*	17.1*	13.8*		
	140				27.6*	22.7*	18.4*	18.4*	17.5*	16.4*	12.9*		
	150				25.1*	21.2*	17.5*	17.5*	16.9*	15.2*	12.2*		
				23.1*	19.9*			16.2*	14.2*	11.6*			
				21.4*	18.8*			15.5*	13.4*	11.0*			
				20.0*				14.9*	12.6*	9.3*	8.9*	7.7*	

① Capacities shown in thousand pounds.

(Continued)

Caution: This material is supplied for reference only. Operator must refer to in-cab capacity plate to determine allowable machine lifting capacities and operation procedures.

HC-268 jib capacities — open throat boom (U.S. units)

Refer to Notes page 5.

Boom length	Load radius	Capacities [Ⓞ] — over side and 360° swing											
		30' jib			50' jib			70' jib			90' jib		
		Jib angles to boom (jib offset degrees)											
		5°	15°	25°	5°	15°	25°	5°	15°	25°	5°	15°	25°
Feet	Feet	Pounds			Pounds			Pounds			Pounds		
110'	160							14.0*	12.0*		9.0*	8.5*	7.4*
	170							13.2*			8.6*	8.0*	
	180										8.1		
130'	30	40.0*											
	35	40.0*	40.0*		32.0*								
	40	40.0*	40.0*		32.0*			21.8*					
	50	40.0*	40.0*	40.0*	32.0*	31.2*	29.4*	21.4*	20.4*		13.6*		
	60	40.0*	40.0*	40.0*	32.0*	30.4*	28.1*	21.0*	19.8*	18.4*	13.2*	12.3*	
	70	40.0*	40.0*	38.0*	31.4*	29.6*	25.7*	20.5*	19.2*	18.0*	12.8*	11.7*	
	80	40.0*	40.0*	36.7*	30.6*	29.1*	23.8*	19.9*	18.6*	16.7*	12.4*	11.2*	10.3*
	90	40.0*	40.0*	36.7*	29.7*	28.7*	22.1*	19.3*	18.1*	15.5*	11.9*	10.6*	10.1*
	100	40.0*	37.9*	35.1*	29.1*	26.6*	20.7*	18.7*	17.6*	14.5*	11.3*	10.3*	9.9*
	110	35.6	35.8	33.2*	27.8*	24.7*	19.5*	18.1*	17.0*	13.6*	10.7*	10.1*	9.7*
	120	31.5	31.6	31.6*	26.1*	23.0*	18.5*	17.6*	16.3*	12.9*	10.3*	9.9*	9.5*
	130	28.0	28.0		24.6*	21.6*	17.7*	17.0*	15.3*	12.2*	10.1*	9.7*	9.0*
	140	25.1			23.3*	20.4*	16.9*	16.4*	14.4*	11.6*	9.9*	9.5*	8.5*
	150	22.6			22.1*	19.3*		15.8*	13.6*	11.1*	9.7*	9.2*	8.1*
	160				21.0*			15.1*	12.9*	10.7*	9.4*	9.0*	7.8*
	170				19.2			14.3*	12.3*		9.2*	8.6*	7.5*
	180							13.6*			8.9*	8.2*	7.2*
190										8.4*	7.8*		
200										7.9*			
150'	35	40.0*			32.0*								
	40	40.0*	40.0*		32.0*	31.5*		21.6*			13.8*		
	50	40.0*	40.0*	40.0*	32.0*	30.8*	29.0*	21.2*	20.0*		13.4*	12.4*	
	60	40.0*	40.0*	40.0*	32.0*	30.0*	26.7*	20.8*	19.5*	18.1*	13.0*	11.9*	
	70	40.0*	40.0*	39.7*	31.9*	30.0*	24.8*	20.3*	18.9*	17.3*	12.7*	11.4*	10.3*
	80	40.0*	40.0*	37.1*	31.2*	29.4*	23.1*	19.8*	18.4*	16.1*	12.2*	10.9*	10.2*
	90	40.0*	40.0*	36.7*	30.4*	29.0*	23.1*	19.8*	18.4*	16.1*	12.2*	10.9*	10.2*
	100	39.8	40.0*	36.7*	29.6*	28.6*	21.7*	19.2*	17.9*	15.1*	11.7*	10.4*	10.0*
	110	35.0	35.3	35.2*	27.9*	26.5*	20.5*	18.6*	17.5*	14.2*	11.2*	10.3*	9.8*
	120	30.8	31.0	31.3	26.2*	24.7*	19.5*	18.1*	17.0*	13.4*	10.7*	10.1*	9.6*
	130	27.4	27.5	27.7	24.6*	23.2*	18.6*	17.6*	16.3*	12.8*	10.3*	9.9*	9.4
	140	24.4	24.5		23.2*	21.9*	17.8*	17.0*	15.3*	12.2*	10.1*	9.7*	8.9
	150	21.9	22.0		22.0*	20.8*	17.1*	16.0*	14.5*	11.7*	9.9*	9.5*	8.5*
	160	19.8			20.4	19.8*		15.0*	13.8*	11.2*	9.7*	9.3*	8.0*
	170				18.5	18.6		14.2*	13.1*	10.8*	9.5*	9.1*	7.3*
	180				16.8			13.4*	12.6*		9.3*	8.8*	6.6*
	190							12.8*	12.1*		9.0*	8.4*	6.2*
200							12.2*			8.7*	8.0*		
210										8.3*	7.6*		
220										7.8*			
170'	35	40.0*			32.0*								
	40	40.0*	40.0*		32.0*	31.7*		21.7*			13.9*		
	50	40.0*	40.0*	40.0*	32.0*	31.1*	29.3*	21.3*	20.2*		13.5*		
	60	40.0*	40.0*	40.0*	32.0*	30.4*	27.6*	21.0*	19.7*		13.2*	12.1*	
	70	40.0*	40.0*	40.0*	32.0*	30.4*	25.7*	20.6*	19.2*	18.3*	12.9*	11.6*	10.4*
	80	40.0*	40.0*	38.7*	31.7*	29.7*	25.7*	20.6*	19.2*	17.8*	12.9*	11.6*	10.4*
	90	40.0*	40.0*	36.5*	31.0*	29.2*	24.1*	20.1*	18.7*	16.6*	12.5*	11.2*	10.2*
	100	39.1	39.5	36.6*	29.7*	28.5*	22.7*	19.6*	18.2*	15.6*	12.1*	10.7*	10.1*
	110	34.4	34.7	35.0	27.8*	26.8*	21.5*	19.1*	17.8*	14.7*	11.6*	10.4*	9.9*
	120	30.2	30.4	30.7	26.1*	25.3*	20.4*	18.6*	17.4*	14.0*	11.1*	10.2*	9.7*
	130	26.7	26.9	27.1	24.5*	23.9*	19.4*	18.1*	16.9*	13.3*	10.6*	10.0*	9.6*
	140	23.8	23.9	24.1	23.1*	22.6*	18.6*	17.0*	16.3*	12.7*	10.3*	9.9*	9.0*
	150	21.3	21.4	21.5	21.8*	21.4*	17.9*	15.9*	15.4*	12.2*	10.2*	9.7*	8.3*
	160	19.1	19.1		19.7	19.9	17.3*	15.0*	14.6*	11.7*	10.0*	9.5*	7.5*
	170	17.2	17.2		17.8	18.0	16.7*	14.1*	13.9*	10.8*	9.8*	9.3*	6.9*
	180	15.5			16.1	16.3		13.3*	13.2*	10.0*	9.6*	9.1*	6.4*
	190				14.6			12.6*	12.5*	9.1*	9.4*	8.7*	5.8*
200				13.3			12.0*	12.0*		9.0*	8.2*	5.3*	
210							11.4*	11.4*		8.6*	7.6*		
220							10.9*			8.2*	7.0*		
230										7.8*			
240										7.5*			
190'	40	40.0*			32.0*	31.9*		21.8*			13.6*		
	50	40.0*	40.0*	40.0*	32.0*	31.3*	29.4*	21.5*	20.3*		13.3*		
	60	40.0*	40.0*	40.0*	32.0*	30.7*	28.4*	21.1*	19.9*	18.4*	13.0*	12.2*	
	70	40.0*	40.0*	40.0*	32.0*	30.1*	26.5*	20.8*	19.4*	18.0*	13.0*	11.8*	10.4*
	80	40.0*	40.0*	37.8*	31.5*	29.4*	24.9*	20.4*	19.0*	17.1*	12.7*	11.4*	10.3*
	90	38.4	38.9	36.6*	29.4*	28.2*	23.5*	20.0*	18.5*	16.1*	12.4*	11.0*	10.1*
	100	33.7	34.1	34.5	27.6*	26.5*	22.3*	19.5*	18.1*	15.2*	11.9*	10.5*	10.0*
110	29.5	29.8	30.1	25.9*	25.0*	21.2*	19.0*	17.7*	14.4*	11.5*	10.3*	9.8*	

Ⓞ Capacities shown in thousand pounds.

HC-268 jib capacities — open throat boom (U.S. units)

Refer to Notes page 5.

Boom length	Load radius	Capacities ① — over side and 360° swing											
		30° jib			50° jib			70° jib			90° jib		
		Jib angles to boom (jib offset degrees)											
		5°	15°	25°	5°	15°	25°	5°	15°	25°	5°	15°	25°
Feet	Feet	Pounds			Pounds			Pounds			Pounds		
190'	130	26.0	26.3	26.5	24.3*	23.6*	20.2*	18.0*	17.3*	13.8*	11.0*	10.2*	9.5*
	140	23.1	23.3	23.5	22.9*	22.3*	19.4*	16.9*	16.4*	13.2*	10.6*	10.0*	8.6*
	150	20.6	20.7	20.9	21.2	21.1*	18.6*	15.8*	15.4*	12.2*	10.3*	9.8*	7.9*
	160	18.4	18.5	18.7	19.0	19.3	17.8*	14.9*	14.5*	11.0*	10.2*	9.7*	7.1*
	170	16.5	16.6		17.1	17.3	16.5*	14.0*	13.7*	10.1*	10.0*	9.5*	6.5*
	180	14.8	14.9		15.4	15.6	14.8*	13.2*	13.0*	9.1*	9.8*	8.9*	5.9*
	190	13.3			13.9	14.1		12.5*	12.3*	8.5*	9.5*	8.2*	5.4*
	200	12.0			12.6	12.7		11.8*	11.6*	7.8*	8.9*	7.5*	5.0*
	210				11.4			11.2*	10.9*		8.5*	7.1*	4.5*
	220				10.3			10.7*	10.0*		8.0*	6.6*	4.3*
	230							9.8			7.6*	6.2*	
	240							8.9			7.3*	5.7*	
	250										7.0*		
260										6.7*			
210'	40	40.0*											
	50	40.0*			32.0*			21.9*					
	60	40.0*	40.0*	40.0*	32.0*	31.5*	29.5*	21.6*					
	70	40.0*	40.0*	40.0*	32.0*	31.0*	29.0*	21.3*	20.0*				
	80	40.0*	40.0*	40.0*	32.0*	30.4*	27.2*	21.0*	19.6*	18.1*	13.5*	12.4*	
	90	40.0*	40.0*	39.1*	30.9*	29.5*	25.7*	20.6*	19.2*	17.5*	13.2*	12.0*	10.3*
	100	37.7	38.2	37.1*	28.9*	27.7*	24.3*	20.3*	18.8*	16.5*	12.6*	11.2*	10.2*
	110	33.0	33.4	33.9*	27.1*	26.1*	23.0*	19.8*	18.3*	15.6*	12.2*	10.8*	10.1*
	120	28.8	29.2	29.5	25.5*	24.6*	22.0*	19.0*	18.0*	14.9*	11.8*	10.4*	9.9*
	130	25.3	25.6	25.9	23.9*	23.2*	20.9*	17.8*	17.2*	13.7*	11.4*	10.3*	9.1*
	140	22.4	22.6	22.9	22.5*	21.9*	19.0*	16.6*	16.2*	12.4*	11.0*	10.1*	8.2*
	150	19.8	20.0	20.3	20.5	20.7*	17.6*	15.6*	15.2*	11.2*	10.5*	10.0*	7.3*
	160	17.7	17.8	18.0	18.3	18.6	16.0*	14.7*	14.4*	10.1*	10.3*	9.6*	6.7*
	170	15.7	15.9	16.1	16.5	16.7	14.6*	13.8*	13.1*	9.2*	10.2*	8.9*	6.1*
	180	14.1	14.2	14.3	14.7	15.0	13.3*	13.1*	12.3*	8.5*	9.9*	8.3*	5.5*
	190	12.6	12.7		13.2	13.4	12.3*	12.3*	11.3*	7.8*	9.4*	7.7*	5.1*
	200	11.3	11.3		11.8	12.0	11.5*	11.7*	10.4*	7.1*	8.8*	7.0*	4.7*
	210	10.1			10.6	10.8		11.1*	9.7*	6.6*	8.4*	6.5*	4.3*
220	9.0			9.6	9.7		10.0	8.9*		7.9*	6.1*	3.9*	
230				8.6			9.0	8.3*		7.5*	5.7*	3.6*	
240				7.7			8.1	7.9*		7.2*	5.3*		
250							7.3			6.8*	4.9*		
260							6.5			6.4*	4.6*		
270										6.1*			
280										5.5			
230'	50	40.0*	40.0*	40.0*	32.0*								
	60	40.0*	40.0*	40.0*	32.0*	31.7*		21.7*					
	70	40.0*	40.0*	40.0*	32.0*	31.2*	29.3*	21.4*	20.2*	18.2*	13.8*		
	80	40.0*	40.0*	40.0*	32.0*	30.6*	27.9*	21.1*	19.8*	17.8*	13.6*		
	90	40.0*	40.0*	40.0*	30.1*	28.7*	26.3*	20.8*	19.4*	17.8*	13.0*	12.1*	10.4*
	100	37.0	37.6	35.6*	28.2*	27.0*	25.0*	20.5*	19.0*	16.9*	12.7*	11.4*	10.3*
	110	32.3	32.8	32.2*	26.5*	25.4*	22.8*	19.9*	18.6*	15.6*	12.5*	11.0*	10.1*
	120	28.1	28.5	28.9	24.9*	24.0*	20.6*	18.7*	18.0*	13.8*	12.1*	10.6*	9.5*
	130	24.6	25.0	25.3	23.4*	22.6*	18.9*	17.5*	16.9*	12.6*	11.7*	10.4*	8.5*
	140	21.6	21.9	22.3	22.0*	21.4*	17.0*	16.4*	15.3*	11.5*	11.3*	10.2*	7.6*
	150	19.1	19.4	19.6	19.7	19.6*	15.4*	15.4*	14.2*	10.3*	10.9*	9.9*	6.9*
	160	16.9	17.1	17.4	17.5	18.0	14.3*	14.5*	12.9*	9.3*	10.5*	9.0*	6.3*
	170	15.0	15.2	15.4	15.6	16.0	12.9*	13.6*	11.8*	8.5*	10.3*	8.3*	5.6*
	180	13.3	13.5	13.7	13.9	14.3	11.8*	12.8*	11.0*	7.7*	9.8*	7.7*	5.1*
	190	11.8	12.0	12.1	12.4	12.7	10.9*	12.1*	10.1*	7.1*	9.1*	7.1*	4.7*
	200	10.5	10.6		11.1	11.3	10.1*	11.5*	9.2*	6.5*	8.6*	6.6*	4.3*
	210	9.3	9.4		9.9	10.1	9.3*	10.3	8.6*	6.0*	8.1*	6.0*	3.9*
	220	8.2	8.3		8.8	9.0		9.3	8.0*	5.5*	7.4*	5.6*	3.6*
230	7.2			7.8	7.9		8.3	7.4*	5.0*	6.9*	5.1*	3.3*	
240	6.4			6.9	7.0		7.4	6.8*		6.4*	4.7*	3.0*	
250				6.1			6.5	6.5*		6.1*	4.4*	2.9*	
260				5.3			5.8			5.7*	4.1*		
270							5.1			5.4	3.9*		
280										4.8			
290										4.2			
250'	50	40.0*			32.0*								
	60	40.0*	40.0*	40.0*	32.0*	31.8*		21.8*					
	70	40.0*	40.0*	40.0*	32.0*	31.4*	29.4*	21.5*	20.3*	18.3*	13.9*		
	80	40.0*	40.0*	39.0*	31.0*	29.6*	27.4*	21.2*	19.9*	17.6*	13.4*	12.2*	
	90	40.0*	38.6*	33.5*	29.1*	27.8*	24.8*	21.0*	19.6*	16.6*	13.1*	11.9*	10.4*
	100	36.3	33.4*	30.6*	27.3*	26.2*	22.7*	20.7*	19.2*	15.9*	12.9*	11.5*	10.3*
	110	31.6	30.9*	28.0*	25.7*	24.2*	20.5*	19.5*	18.4*	14.2*	12.6*	11.2*	10.0*
	120	27.3	27.9	25.6*	24.1*	22.4*	18.3*	18.2*	16.7*	12.8*	12.3*	10.8*	8.9*
130	23.8	24.3	23.5*	22.7*	20.4*	16.8*	17.1*	15.2*	11.6*	12.0*	10.5*	8.0*	

① Capacities shown in thousand pounds.

(Continued)

HC-268 jib capacities — open throat boom (U.S. units)

Refer to Notes page 5.

Boom length	Load radius	Capacities [⊙] — over side and 360° swing											
		30' jib			50' jib			70' jib			90' jib		
		Jib angles to boom (jib offset degrees)											
		5°	15°	25°	5°	15°	25°	5°	15°	25°	5°	15°	25°
Feet	Feet	Pounds			Pounds			Pounds			Pounds		
250'	140	20.9	21.3	21.6	21.2*	18.6*	15.1*	16.0*	13.9*	10.4*	11.6*	9.9*	7.2*
	150	18.3	18.7	19.0	19.0	17.0*	13.9*	15.0*	12.8*	9.5*	11.2*	9.1*	6.5*
	160	16.1	16.4	16.7	16.7	15.9*	12.6*	14.1*	11.6*	8.6*	10.6*	8.4*	5.8*
	170	14.2	14.5	14.7	14.8	14.6*	11.4*	13.1*	10.7*	7.7*	9.8*	7.7*	5.2*
	180	12.5	12.8	13.0	13.1	13.4*	10.5*	12.3*	9.8*	7.1*	9.1*	7.1*	4.8*
	190	11.0	11.3	11.4	11.6	12.0	9.7*	11.3*	8.9*	6.5*	8.4*	6.5*	4.3*
	200	9.7	9.9	10.1	10.3	10.6	9.0*	10.4*	8.3*	5.9*	7.8*	6.0*	3.9*
	210	8.5	8.7		9.1	9.4	8.2*	9.5	7.7*	5.4*	7.3*	5.5*	3.6*
	220	7.4	7.6		8.0	8.3	7.7*	8.4	7.1*	4.9*	6.7*	5.0*	3.3*
	230	6.4	6.5		7.0	7.2		7.4	6.7*	4.6*	6.2*	4.7*	3.1*
	240	5.5			6.1	6.3		6.5	6.2*	4.3*	5.8*	4.4*	2.8*
	250	4.7			5.2	5.4		5.7	5.8*		5.4*	4.1*	2.6*
	260	3.9			4.5			4.9	5.2		5.1*	3.8*	2.4*
	270				3.8			4.2	4.5		4.6	3.5*	
280							3.6			3.9	3.3*		
290							3.0			3.3	2.8		
300										2.8	2.3		
310										2.3			
270'	50	40.0*	40.0*	40.0*	32.0*			21.9*					
	60	40.0*	40.0*	40.0*	31.5*	30.1*	27.1*	21.6*	20.4*		13.7*		
	70	40.0*	39.9*	34.7*	31.5*	30.1*	27.1*	21.6*	20.4*		13.7*		
	80	38.4*	34.0*	31.7*	29.7*	27.9*	24.6*	21.4*	20.1*	18.1*	13.5*	12.3*	
	90	33.3*	31.5*	28.9*	27.9*	25.6*	22.1*	21.1*	19.7*	16.3*	13.3*	12.0*	
	100	30.4*	29.0*	26.5*	25.8*	23.2*	19.9*	20.1*	18.1*	14.6*	13.0*	11.7*	10.3*
	110	27.9*	26.5*	24.4*	23.8*	21.4*	18.0*	18.9*	16.4*	13.2*	12.8*	11.3*	9.3*
	120	25.8*	24.6*	22.4*	21.9*	19.6*	16.5*	17.6*	15.1*	11.9*	12.5*	11.0*	8.2*
	130	23.1	22.5*	20.6*	20.0*	17.9*	15.0*	16.1*	13.6*	10.5*	12.2*	10.2*	7.4*
	140	20.1	20.6	18.6*	18.4*	16.3*	13.6*	14.8*	12.6*	9.6*	11.4*	9.3*	6.6*
	150	17.6	18.0	17.1*	17.0*	15.1*	12.2*	13.6*	11.4*	8.6*	10.4*	8.5*	6.0*
	160	15.4	15.7	15.8*	15.7*	13.9*	11.3*	12.6*	10.4*	7.8*	9.8*	7.7*	5.4*
	170	13.5	13.8	14.1	14.1	12.7*	10.3*	11.7*	9.6*	7.1*	9.0*	7.1*	4.9*
	180	10.3	10.5	10.7	12.4	11.6*	9.4*	10.7*	8.9*	6.5*	8.2*	6.5*	4.4*
190	8.9	9.2	9.4	10.9	10.8*	8.6*	9.8*	8.0*	5.9*	7.7*	5.9*	4.0*	
200	7.7	7.9	8.1	9.5	9.9	7.9*	9.2*	7.4*	5.4*	7.1*	5.4*	3.6*	
210	6.6	6.8	7.0	8.3	8.7	7.3*	8.5*	6.8*	4.9*	6.5*	5.0*	3.3*	
220	5.6	5.8		7.2	7.5	6.8*	7.7	6.4*	4.6*	6.0*	4.6*	3.0*	
230	4.7	4.9		6.2	6.5	6.3*	6.7	5.9*	4.2*	5.6*	4.3*	2.8*	
240	3.9	4.0		5.3	5.6	5.8	5.8	5.4*	3.9*	5.3*	3.9*	2.5*	
250	3.2			4.5	4.7		4.9	5.1*	3.6*	4.8*	3.6*	2.3*	
260	2.5			3.7	3.9		4.2	4.5	3.3*	4.5	3.3*	2.2*	
270				3.0	3.2		3.5	3.8		3.8	3.1*	2.0*	
280				2.4			2.8	3.1		3.2	2.9*		
290							2.2	2.4		2.6	2.8*		
300										2.0	2.3*		
290'	60	38.8*	34.7*		31.2*			21.9*			13.8*		
	70	33.1*	31.6*		28.6*	26.8*	21.8*	21.7*			13.6*	12.4*	
	80	38.8*	34.7*		26.1*	24.5*	21.8*	21.5*	19.7*		13.6*	12.4*	
	90	33.1*	31.6*	29.8*	24.1*	22.2*	19.7*	19.9*	17.9*	14.9*	13.4*	12.1*	
	100	30.3*	29.2*	27.1*	22.0*	20.2*	17.6*	18.3*	16.3*	13.2*	13.1*	11.8*	9.7*
	110	23.7*	22.4*	20.7*	20.0*	18.3*	15.8*	16.7*	14.7*	11.8*	12.9*	11.2*	8.7*
	120	21.7*	20.6*	18.9*	18.6*	16.7*	14.4*	15.3*	13.3*	10.7*	12.0*	10.2*	7.7*
	130	19.9*	18.8*	17.2*	16.9*	15.3*	13.1*	14.1*	12.0*	9.5*	11.1*	9.1*	6.9*
	140	18.3*	17.4*	16.0*	15.6*	14.1*	11.8*	12.8*	10.9*	8.5*	10.2*	8.3*	6.2*
	150	16.8*	16.0*	14.5*	14.4*	12.8*	10.8*	11.7*	10.0*	7.7*	9.4*	7.6*	5.5*
	160	15.5*	14.8*	13.4*	13.1*	11.7*	9.9*	10.8*	9.1*	6.9*	8.5*	6.8*	4.9*
	170	13.7	13.6*	12.3*	12.2*	10.8*	8.9*	10.0*	8.3*	6.2*	7.9*	6.3*	4.4*
	180	12.0	12.3	11.3*	11.1*	9.9*	8.2*	9.2*	7.7*	5.7*	7.2*	5.6*	4.0*
	190	10.4	10.7	10.4*	10.3*	9.2*	7.4*	8.4*	6.9*	5.2*	6.6*	5.1*	3.6*
200	9.0	9.3	9.5	9.6	8.4*	6.8*	7.7*	6.4*	4.7*	6.1*	4.7*	3.2*	
210	7.8	8.0	8.2	8.3	7.9*	6.4*	7.2*	5.9*	4.3*	5.6*	4.4*	2.9*	
220	6.6	6.8	7.0	7.2	7.2*	5.8*	6.6*	5.4*	4.0*	5.2*	4.0*	2.7*	
230	5.6	5.8	6.0	6.2	6.5	5.4*	6.2*	5.1*	3.6*	4.8*	3.7*	2.4*	
240	4.7	4.8		5.2	5.5	5.0*	5.7	4.7*	3.4*	4.5*	3.4*	2.2*	
250	3.8	4.0		4.4	4.7	4.6*	4.8	4.3*	3.1*	4.1*	3.1*	2.0*	
260	3.0	3.2		3.6	3.8		4.0	4.0*	2.9*	3.9*	2.9*		
270	2.3	2.4		2.8	3.1		3.3	3.7	2.7*	3.5*	2.7*		
280				2.2	2.4		2.6	3.0		3.0	2.5*		
290							2.0	2.3		2.4	2.4*		
300'	60	33.5*	32.3*		29.2*			21.7*			13.8*		
	70	30.9*	29.7*	27.8*	26.6*	25.1*	20.3*	20.5*	18.7*		13.6*		
	80	28.4*	27.1*	25.2*	24.4*	22.8*	18.4*	18.8*	16.8*	14.2*	13.4*	12.2*	
	90	26.1*	24.8*	23.1*	22.4*	20.8*	16.5*	17.3*	15.2*	12.6*	13.2*	11.9*	9.4*
	100	24.0*	22.7*	21.0*	20.6*	18.8*	14.9*	15.7*	13.7*	11.2*	12.6*	10.7*	8.3*
	110	21.9*	20.8*	19.2*	18.8*	17.3*							

⊙ Capacities shown in thousand pounds.

HC-268 jib capacities — open throat boom (U.S. units)

Refer to Notes below.

Boom length	Load radius	Capacities ① — over side and 360° swing											
		30' jib			50' jib			70' jib			90' jib		
		Jib angles to boom (jib offset degrees)											
		5°	15°	25°	5°	15°	25°	5°	15°	25°	5°	15°	25°
Feet	Feet	Pounds			Pounds			Pounds			Pounds		
300'	120	20.1*	19.2*	17.6*	17.3*	15.6*	13.5*	14.4*	12.5*	10.1*	11.5*	9.7*	7.4*
	130	18.5*	17.6*	16.2*	15.9*	14.3*	12.3*	13.1*	11.3*	9.0*	10.5*	8.8*	6.6*
	140	17.0*	16.1*	14.7*	14.5*	13.1*	11.0*	12.1*	10.3*	8.2*	9.7*	7.9*	5.9*
	150	15.6*	14.8*	13.5*	13.2*	11.9*	10.1*	11.0*	9.3*	7.3*	8.9*	7.2*	5.2*
	160	14.3*	13.7*	12.4*	12.3*	10.9*	9.1*	10.1*	8.6*	6.7*	8.0*	6.6*	4.6*
	170	13.1*	12.6*	11.5*	11.2*	10.0*	8.4*	9.2*	7.8*	5.9*	7.4*	5.9*	4.2*
	180	11.6	11.5*	10.6*	10.4*	9.2*	7.6*	8.5*	7.1*	5.4*	6.8*	5.4*	3.8*
	190	10.0	10.3	9.7*	9.5*	8.5*	7.0*	7.8*	6.5*	4.9*	6.2*	4.9*	3.4*
	200	8.6	8.9	9.0*	8.7*	7.7*	6.4*	7.2*	6.0*	4.5*	5.7*	4.5*	3.1*
	210	7.4	7.6	7.8	8.0	7.3*	6.0*	6.7*	5.5*	4.1*	5.2*	4.1*	2.8*
	220	6.2	6.5	6.7	6.8	6.7*	5.5*	6.2*	5.0*	3.7*	4.9*	3.8*	2.5*
	230	5.2	5.4	5.6	5.8	6.2	5.0*	5.7*	4.7*	3.4*	4.4*	3.5*	2.3*
	240	4.3	4.5	4.6	4.8	5.2	4.7*	5.3	4.4*	3.2*	4.2*	3.2*	2.1*
	250	3.4	3.6		4.0	4.3	4.3*	4.4	4.0*	2.9*	3.9*	2.9*	
	260	2.6	2.8		3.2	3.5	3.7	3.6	3.8*	2.7*	3.6*	2.7*	
	270				2.5	2.7		2.9	3.3	2.5*	3.3	2.5*	
280							2.2	2.6	2.3*	2.6	2.3*		
290									2.0	2.0	2.1*		

① Capacities shown in thousand pounds.

Notes — tubular jib lifting capacities

- Capacities included in this chart are the maximum allowable, and are based on machine standing level on firm supporting surface.
- Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.
- When making lifts on outriggers, machine must be level and supported on fully extended and set outriggers with tires free of supporting surface.
- Capacities are based on 85% of minimum tipping loads unless marked with an asterisk.
 - An asterisk (*) indicates capacities based on factors other than those that would cause a tipping condition.
- Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tires, and operating speeds. Operator must reduce load ratings to take such conditions into account. Deduction from rated capacities must be made for weight of weighted ball/hook, hook block, sling, spreader bar, or other suspended gear.
- Least stable rated condition is over the side.
- Do not swing upper until outriggers are set in proper working position.
- Boom midpoint suspension pendants required for boom lengths exceeding 240'.
- Boom live mast must be used in working position for all capacities in this chart.
- Jib cannot be used on boom longer than 300'.
- For lifting loads greater than 29,500 lbs., and up to 40,000 lbs., 2-part jib hoist line—1" or 1-1/8" diameter Type "N" wire rope is required. For single part jib hoist line operation, 1" diameter Type "P" wire rope is recommended, and 16,800 lbs. is maximum load to be handled on single part line.
- Refer to all notes on applicable lifting crane capacity chart in addition to these notes.
- These capacities apply only to the machine as originally manufactured and normally equipped by Link-Belt Construction Equipment Company.

We are constantly improving our products and therefore reserve the right to change designs and specifications.

Link-Belt® HC-268 Luffing Crane Capacities

Refer to notes page 8

Luffing Boom - tubular:
100" (2.54 m) wide, 85" (2.16 m) deep.

Fixed Jib - tubular:
32" (.81 m) wide, 24" (.61 m) deep

Counterweight:
Refer to chart below.

Luffing Jib - tubular:
80" (2.03 m) wide, 68" (1.73 m) deep.

Mounting - Link-Belt carrier:
12 x 6 drive, 288" (7.32 m) wheelbase 11' 10"
(3.61 m) wide.

Counterweights			
"AB" + Auxiliary Upper		Carrier Bumper	
Pounds	Kilograms	Pounds	kilograms
95,000	43 092	26,700	12 111

Luffing boom and luffing jib + fixed jib machine can lift off ground unassisted, without load.

Standard HC-268 must be equipped with the counterweights listed below when the indicated luffing boom and luffing jib + fixed jib lengths are used.	Luffing boom and luffing jib + fixed jib lengths allowed	On Outriggers					
		Over rear (folded or flat)					
		Luffing Boom		Luffing Jib		Fixed Jib	
		Feet	meters	Feet	meters	Feet	meters
Upper Cwt. AB + Auxiliary Cwt. + Bumper Cwt.	Maximum	200	60.96	200	60.96	30	9.14

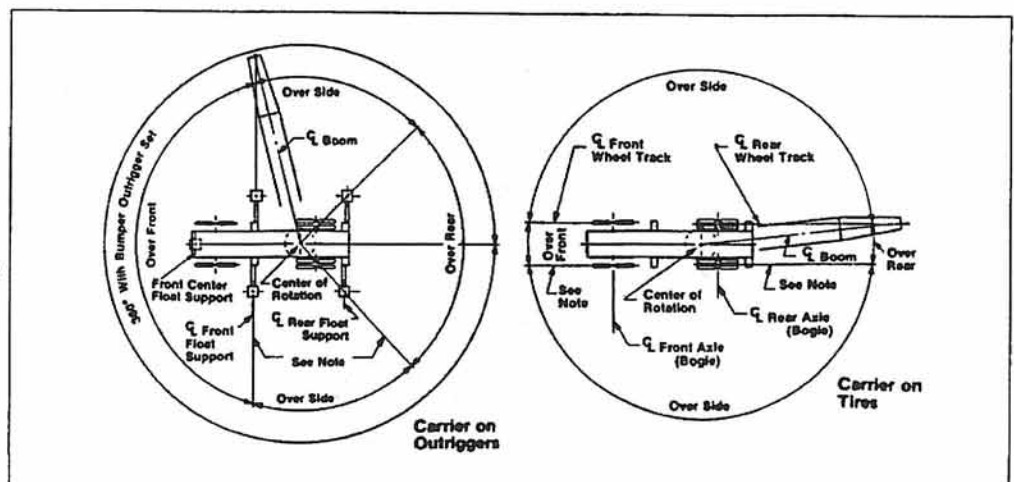
Machine travel^① with luffing boom and luffing jib + fixed jib, with no load.

Standard HC-268 must be equipped with the counterweights listed below when the indicated luffing boom and luffing jib + fixed jib lengths are used.	Luffing boom and luffing jib + fixed jib lengths allowed	On Tires ^②			
		Jobsite moves at 1 mph (1.61 km/h) with luffing boom and luffing jib + fixed jib. ④			
		Luffing Boom		Luffing Jib + Fixed Jib	
		Feet	meters	Feet	meters
Upper Cwt. AB + Bumper Cwt. ③	Maximum	250	76.20	200 + 30	60.96 + 9.14

- ① Hook block may be carried only when attached to carrier.
- ② For air pressure in front and rear tires refer to operator's manual or tire inflation chart on machine.
- ③ Auxiliary 10,000 lb. (4 536 kg) cwt. must be removed for all jobsite travel conditions.
- ④ Refer to travel charts for luffing boom and jib angles before moving.

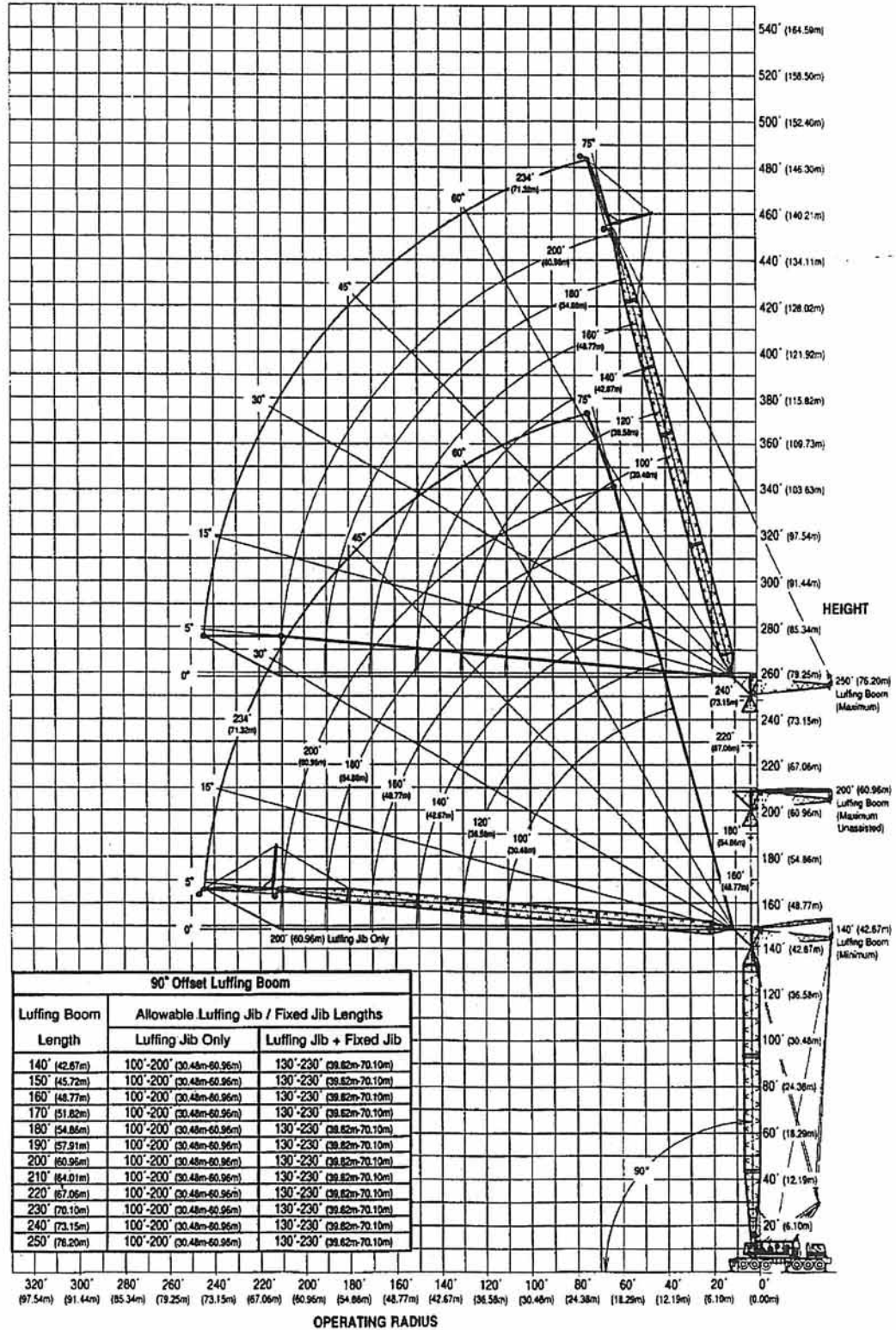
Working Areas

- These lines determine the limiting position of any load for operation within working areas indicated.
- Do not swing over side until all outrigger beams are fully extended, until all tires are clear of the ground and machine is properly leveled on a firm supporting surface.



Caution: This material is for reference only. Operator must refer to in-cab capacity plate to determine allowable machine lifting capacities and operating procedures.

90° Offset Luffing Boom - Working Range



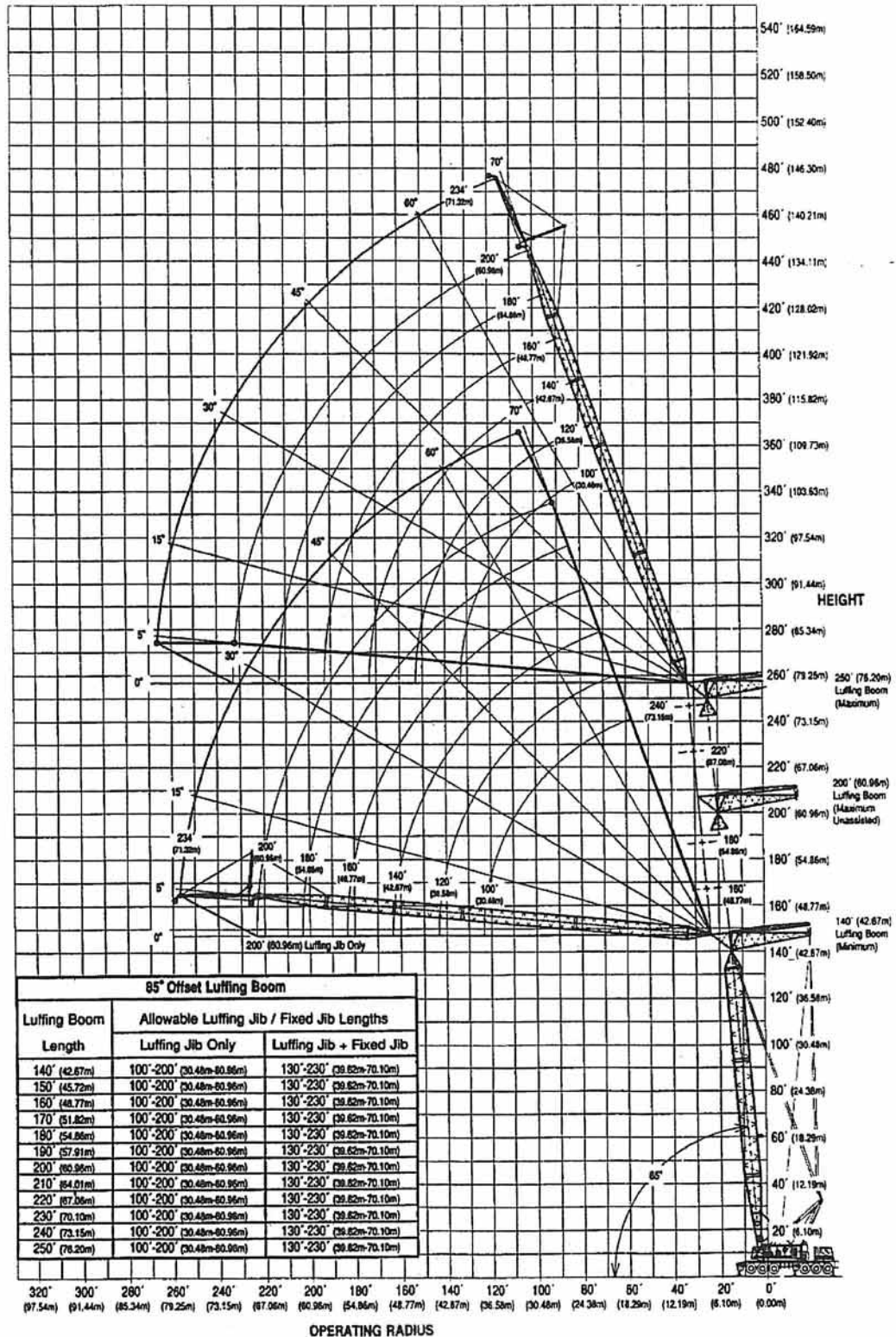
HC-268 Luffing Crane Capacities - 90° Luffing Boom Angle

Refer to notes on page 10.

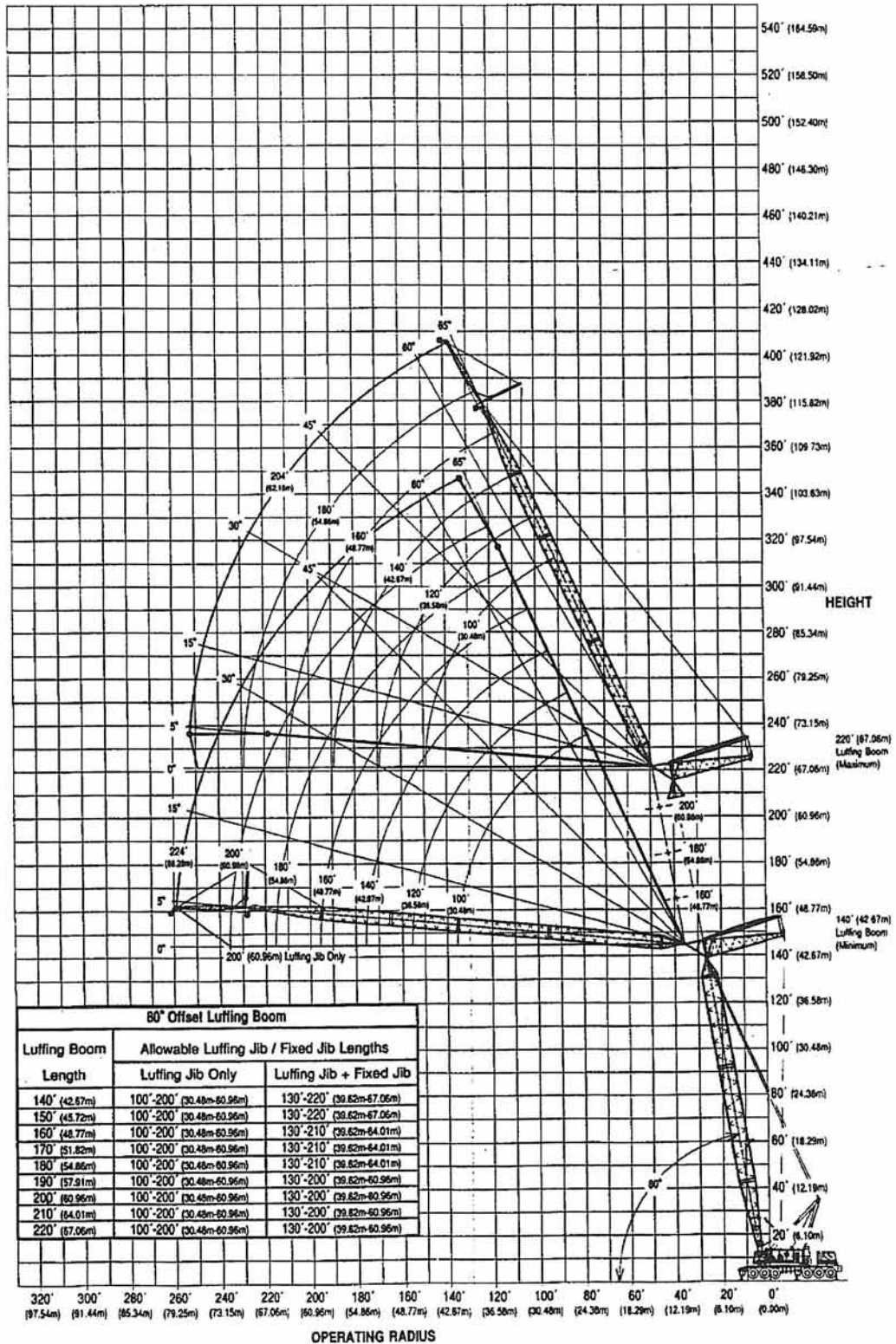
Luffing jib length	140° (42.67 m)				170° (51.82 m)				200° (60.96 m)				250° (76.20 m)			
	Load radius Fl.	Luffing jib angle Deg.	Luffing boom point height Fl.	Luffing boom point height m	Lifting capacities Lbs.	Lifting capacities kg	Luffing jib angle Deg.	Luffing boom point height Fl.	Luffing boom point height m	Lifting capacities Lbs.	Lifting capacities kg	Luffing jib angle Deg.	Luffing boom point height Fl.	Luffing boom point height m	Lifting capacities Lbs.	Lifting capacities kg
100' (30.48 m)	40	72.7	243.5	74.2	85.0	37.5	73.2	303.9	92.6	76.6	34.7	73.2	323.9	98.7	68.3	31.0
	50	67.7	240.4	73.3	82.5	36.4	68.0	300.7	91.7	74.6	33.8	68.0	320.8	97.8	66.4	30.1
	60	61.3	235.6	71.8	79.1	34.9	61.8	296.1	90.3	73.5	33.3	61.8	316.2	96.4	63.4	28.8
	70	54.7	229.4	69.9	75.2	33.2	55.0	290.1	88.4	69.0	31.3	55.3	310.2	94.5	60.3	27.5
	80	47.4	221.4	67.5	72.5	31.4	48.0	282.2	86.4	58.5	28.5	48.1	302.4	92.2	57.0	25.9
	90	27.4	210.9	64.3	69.6	22.7	39.9	272.0	82.9	50.5	22.9	40.0	292.8	89.1	50.2	23.0
	100	30.5	196.4	59.9	63.3	19.7	30.0	257.9	78.6	43.9	19.9	30.2	278.2	84.8	44.2	20.0
	110	33.5	170.5	52.0	58.0	17.4	15.3	234.2	71.4	38.7	17.6	15.7	285.9	87.1	39.0	17.7
	120	35.8	158.9	48.9	55.9	16.4	14.3	212.6	66.8	36.2	16.7	14.6	273.1	83.4	37.5	17.0
	130	38.6	148.9	46.1	54.1	15.6	13.7	195.4	63.1	34.4	16.0	14.0	261.3	81.3	36.1	16.6
140' (42.67 m)	40	73.1	281.9	85.9	98.0	43.6	73.0	342.1	104.3	51.0	23.1	73.0	382.1	110.4	47.1	21.4
	50	68.1	279.4	85.2	86.6	42.4	70.1	339.7	103.3	50.2	22.8	70.2	359.7	109.6	46.4	21.0
	60	61.3	275.3	83.9	83.1	40.7	65.7	335.7	102.3	49.2	22.3	65.9	355.8	108.4	45.7	20.7
	70	54.7	270.3	82.4	81.1	39.1	61.3	330.8	100.8	48.1	21.8	61.4	350.9	107.0	44.9	20.4
	80	47.4	264.3	80.6	78.4	37.4	56.6	324.8	99.0	47.7	21.6	56.7	345.0	105.2	42.7	19.4
	90	30.5	251.3	78.3	76.3	35.7	51.6	317.7	96.8	42.5	19.3	51.7	337.9	103.0	39.8	18.1
	100	33.5	248.2	75.7	74.3	34.0	48.3	309.1	94.2	37.3	16.9	46.4	329.3	100.4	37.5	17.0
	110	36.6	237.5	72.4	72.4	32.4	44.0	298.6	91.0	33.1	15.0	40.5	318.6	97.2	33.2	15.1
	120	39.6	224.1	68.3	68.3	29.3	33.6	285.4	87.0	29.6	13.4	33.8	305.7	93.2	32.5	15.1
	130	42.7	205.9	62.8	62.8	26.7	25.0	270.8	81.7	26.6	12.1	25.6	288.3	87.9	28.8	12.2
140	45.7	184.8	53.3	53.3	24.0	19.1	253.1	73.0	24.5	11.1	19.5	272.4	80.3	27.1	11.4	
160' (48.77 m)	60	72.3	300.4	91.6	48.6	22.0	72.2	330.5	109.9	41.3	18.7	72.2	380.5	116.0	38.0	17.2
	70	68.8	297.0	90.5	46.9	21.3	68.9	327.2	108.9	40.8	18.5	69.0	377.4	115.0	37.8	17.2
	80	64.9	292.7	89.2	45.4	20.6	65.0	322.9	107.6	39.8	18.1	65.2	373.2	113.8	36.8	16.2
	90	57.8	287.6	87.7	44.0	19.8	61.1	317.9	106.1	39.0	17.7	61.2	368.2	112.2	35.4	16.1
	100	50.5	281.6	85.8	42.8	18.6	56.9	311.9	104.3	38.7	17.6	57.0	362.3	110.4	34.2	15.5
	110	43.5	274.6	83.7	83.7	17.4	52.6	304.9	102.2	38.5	16.6	52.8	357.4	108.3	33.2	14.7
	120	36.6	266.3	81.2	81.2	16.4	48.0	297.7	99.7	32.3	14.7	48.3	347.2	105.8	32.0	13.7
	130	39.6	255.4	78.2	78.2	15.3	43.0	287.3	97.4	28.8	13.1	43.3	337.6	102.9	28.5	12.9
	140	42.7	244.6	74.6	74.6	14.2	37.7	280.7	93.2	26.4	12.0	37.8	326.0	99.4	26.5	12.0
	150	45.7	230.9	70.0	70.0	13.2	31.2	270.7	89.8	23.8	10.8	31.6	311.7	95.0	24.0	10.9
160	48.8	210.2	64.1	64.1	12.2	23.4	241.5	83.0	21.7	9.8	24.0	292.9	89.3	21.8	9.9	
170	51.8	187.0	53.9	53.9	11.5	15.5	208.7	73.8	19.8	9.0	12.7	262.1	80.2	19.9	9.0	
200' (60.96 m)	70	72.9	339.2	103.4	31.3	14.2	72.9	399.3	121.7	26.2	11.9	72.9	419.3	127.8	24.1	10.9
	80	68.8	335.9	102.4	30.1	13.7	68.8	396.2	120.8	26.0	11.8	70.3	416.3	126.9	23.9	10.8
	90	64.9	332.0	101.2	29.1	13.2	64.9	392.4	119.8	25.4	11.5	67.3	412.5	125.7	23.3	10.8
	100	57.8	327.5	99.8	27.8	12.9	60.8	387.9	118.2	24.8	11.2	64.0	408.0	124.4	22.8	10.3
	110	50.5	323.3	98.2	27.8	12.5	57.5	382.8	116.7	24.4	11.1	61.0	402.9	122.8	22.6	10.2
	120	43.5	316.3	96.4	27.6	12.1	54.1	376.9	114.9	24.2	11.0	57.7	397.0	121.0	22.4	10.2
	130	36.6	309.5	94.3	26.3	11.9	50.5	370.2	112.8	24.2	10.4	54.3	390.4	119.0	21.0	9.5
	140	29.6	301.8	92.0	24.3	11.0	46.9	362.6	110.5	23.0	10.4	50.8	382.8	116.7	19.7	8.9
	150	22.7	293.0	89.3	21.9	10.9	42.7	353.9	107.9	21.5	9.8	47.0	374.1	114.0	18.5	8.4
	160	15.8	285.2	86.2	19.7	9.9	38.3	343.9	104.8	20.2	9.2	42.9	364.2	111.0	17.3	7.8
170	18.8	271.2	82.7	17.9	8.1	33.3	331.9	101.3	18.3	8.3	38.6	352.7	107.5	16.2	7.3	
200' + 30' (60.96 + 9.14 m) fixed jib	80	72.6	367.5	112.0	20.0	12.5	72.6	427.6	130.3	17.6	11.1	72.6	447.6	136.4	15.9	11.2
	90	68.8	364.2	111.0	20.0	12.5	68.8	424.5	129.4	17.6	11.1	70.3	444.6	135.5	15.9	11.2
	100	64.9	360.4	109.8	19.6	12.1	64.9	420.7	128.2	17.1	10.9	67.3	440.8	134.4	15.4	11.1
	110	57.8	351.0	107.0	18.2	11.9	60.8	416.4	126.9	16.7	10.8	63.9	436.5	133.0	15.1	10.9
	120	50.5	345.4	105.3	18.9	11.7	57.5	411.4	125.4	16.4	10.7	61.0	431.6	131.6	14.9	10.8
	130	43.5	339.1	103.4	18.8	11.6	54.1	405.9	123.7	16.2	10.6	58.0	426.1	129.9	14.8	10.8
	140	36.6	333.1	101.2	18.8	11.5	50.5	399.7	121.8	16.1	10.5	55.4	420.8	128.0	14.6	10.7
	150	29.6	327.2	98.8	18.6	11.4	46.9	393.9	119.9	15.9	10.4	52.8	415.1	126.1	14.4	10.6
	160	22.7	321.2	96.8	18.6	11.3	43.0	388.1	117.9	15.7	10.3	50.2	409.3	124.1	14.2	10.5
	170	15.8	315.4	95.1	18.6	11.2	39.6	382.3	116.0	15.5	10.2	47.0	403.5	122.1	14.0	10.4
200' + 30' (60.96 + 9.14 m) fixed jib	80	72.6	367.5	112.0	20.0	12.5	72.6	427.6	130.3	17.6	11.1	72.6	447.6	136.4	15.9	11.2
	90	68.8	364.2	111.0	20.0	12.5	68.8	424.5	129.4	17.6	11.1	70.3	444.6	135.5	15.9	11.2
	100	64.9	360.4	109.8	20.0	12.5	64.9	420.7	128.2	17.1	10.9	67.3	440.8	134.4	15.4	11.1
	110	57.8	351.0	107.0	19.6	12.1	60.8	416.4	126.9	16.7	10.8	63.9	436.5	133.0	15.1	10.9
	120	50.5	345.4	105.3	18.9	11.7	57.5	411.4	125.4	16.4	10.7	61.0	431.6	131.6	14.9	10.8
	130	43.5	339.1	103.4	18.8	11.6	54.1	405.9	123.7	16.2	10.6	58.0	426.1	129.9	14.8	10.8
	140	36.6	333.1	101.2	18.8	11.5	50.5	399.7	121.8	16.1	10.5	55.4	420.8	128.0	14.6	10.7
	150	29.6	327.2	98.8	18.6	11.4	46.9	393.9	119.9	15.9	10.4	52.8	415.1	126.1	14.4	10.6
	160	22.7	321.2	96.8	18.6	11.3	43.0	388.1	117.9	15.7	10.3	50.2	409.3	124.1	14.2	10.5
	170	15.8	315.4	95.1	18.6	11.2	39.6	382.3	116.0	15.5	10.2	47.0	403.5	122.1	14.0	10.4

Capacities shown in thousand pounds and thousand kilograms.
① Measured vertically from center of luffing jib head sheave to ground.

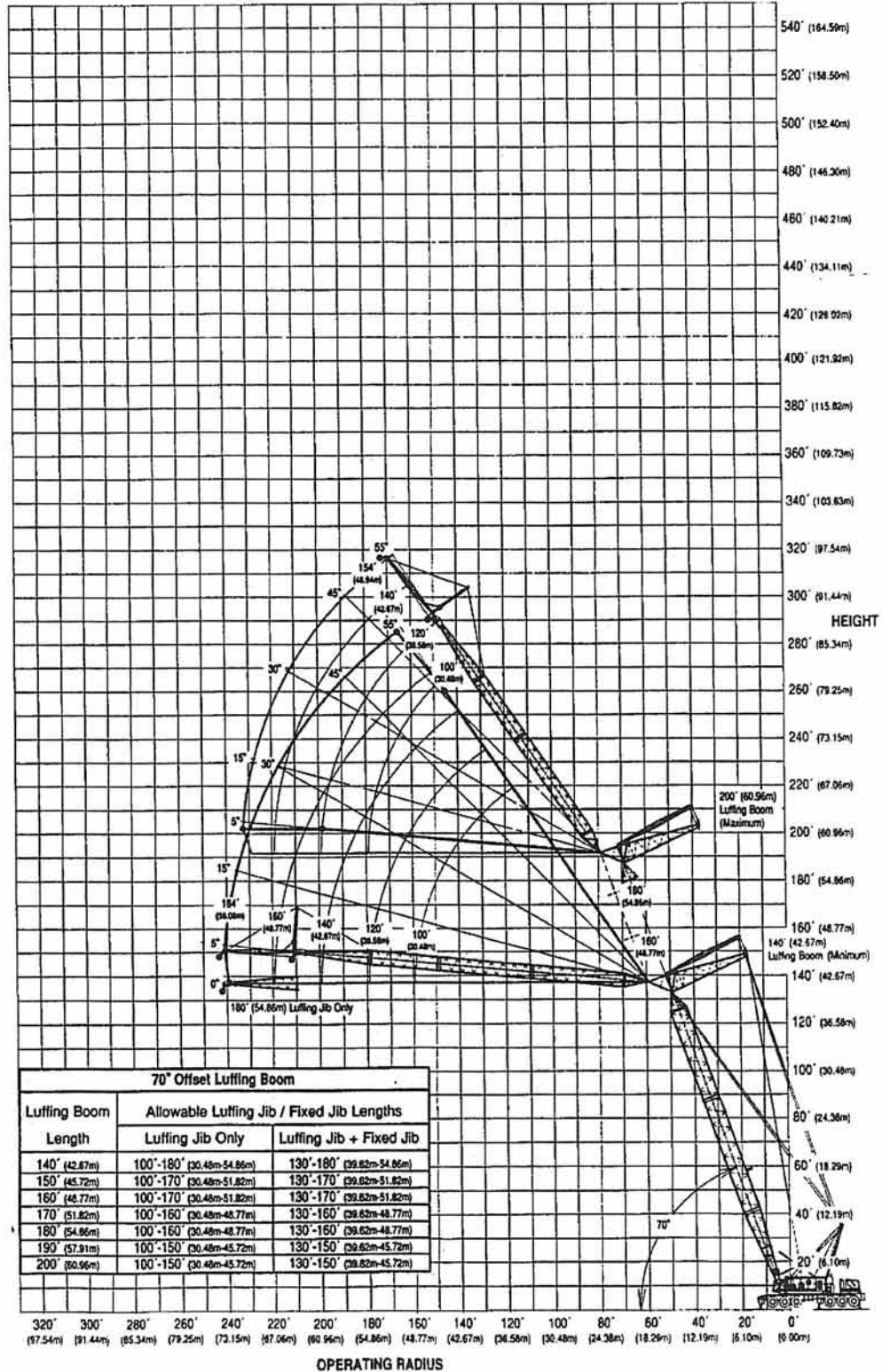
85° Offset Luffing Boom - Working Range



80° Offset Luffing Boom - Working Range



70° Offset Luffing Boom - Working Range



HC-268 Luffing Crane Capacities - 70° Luffing Boom Angle

Refer to notes on page 10.

Luffing jib length	Lifting Capacities - 70° Luffing Boom Angle																						
	Load radius		140' (42.67 m)					170' (51.82 m)					200' (60.96 m)										
			Luffing jib angle		Luffing boom point height ①		Lifting capacities		Luffing jib angle		Luffing boom point height ①		Lifting capacities		Luffing jib angle		Luffing boom point height ①		Lifting capacities				
	Fl	m	Deg.	Fl	m	Lbs.	kg	Deg.	Fl	m	Lbs.	kg	Deg.	Fl	m	Lbs.	kg	Deg.	Fl	m	Lbs.	kg	
100' (30.48 m)	120	36.6	52.1	215.7	65.7	25.9	11.7	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	130	39.6	46.0	207.8	63.3	23.1	10.5	52.3	244.2	74.4	21	9.5	—	—	—	—	—	—	—	—	—	—	—
	140	42.7	37.4	196.6	59.9	20.7	9.4	47.4	237.1	72.3	18.8	8.5	52.4	272.7	83.1	16.6	7.5	48.9	266.4	81.2	14.9	6.8	
	150	45.7	26.7	180.7	55.1	18.7	8.5	39.1	226.5	69.0	17.0	7.7	40.8	256.4	78.2	13.4	6.1	31.0	242.5	73.9	12.1	5.5	
	160	48.8	—	—	—	—	—	—	28.8	211.6	64.5	15.3	6.9	—	—	—	—	—	—	—	—	—	—
	170	51.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
140' (42.67 m)	143	43.6	52.9	248.5	75.7	18.3	8.3	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	150	45.7	49.3	242.8	74.0	17.0	7.7	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	160	48.8	44.7	234.3	71.4	15.3	6.9	49.4	271.3	82.7	13.5	6.1	—	—	—	—	—	—	—	—	—	—	—
	170	51.8	38.6	223.1	68.0	13.8	6.3	45.6	263.7	80.4	12.1	5.5	49.5	299.8	91.4	10.2	4.6	46.8	293.2	89.4	9.1	4.1	
	180	54.9	31.5	208.9	63.7	12.5	5.7	39.7	252.9	77.1	10.9	4.9	46.8	293.2	89.4	9.1	4.1	40.9	282.8	86.2	8.2	3.7	
	190	57.9	22.6	189.4	57.7	11.3	5.1	32.8	239.3	72.9	9.9	4.5	34.2	269.8	82.2	7.3	3.3	26.1	252.6	77.0	6.5	2.9	
200	61.0	—	—	—	—	—	—	24.3	221.0	67.4	8.9	4.0	—	—	—	—	—	—	—	—	—	—	—
210	64.0	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
160' (48.77 m)	155	47.2	53.0	264.5	80.6	15.2	6.9	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	160	48.8	50.7	260.5	79.4	14.4	6.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	170	51.8	46.8	252.5	77.0	12.9	5.9	50.8	289.0	88.1	11.2	5.1	—	—	—	—	—	—	—	—	—	—	—
	180	54.9	41.7	242.3	73.9	11.6	5.3	47.6	281.7	85.9	10.0	4.5	—	—	—	—	—	—	—	—	—	—	—
	190	57.9	36.0	229.9	70.1	10.5	4.8	42.6	271.8	82.8	9.0	4.1	—	—	—	—	—	—	—	—	—	—	—
	200	61.0	29.5	214.4	65.3	9.5	4.3	37.0	259.8	79.2	8.0	3.6	—	—	—	—	—	—	—	—	—	—	—
210	64.0	21.1	193.3	58.9	8.6	3.9	30.6	245.0	74.7	7.2	3.3	—	—	—	—	—	—	—	—	—	—	—	
220	67.1	—	—	—	—	—	—	22.7	225.2	68.6	6.4	2.9	—	—	—	—	—	—	—	—	—	—	—
180' (54.86 m)	170	51.8	51.8	278.2	84.8	12.0	5.4	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	180	54.9	48.4	270.4	82.4	10.7	4.9	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	190	57.9	44.0	260.9	79.5	9.6	4.4	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	200	61.0	39.3	249.6	76.1	8.6	3.9	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	210	64.0	33.9	236.2	72.0	7.7	3.5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	220	67.1	27.8	219.5	66.9	6.9	3.1	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
230	70.1	19.9	197.0	60.0	6.2	2.8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	

Capacities shown in thousand pounds and thousand kilograms.

① Measured vertically from center of luffing jib head sheave to ground.

HC-268 Luffing Crane Capacities - 80° Luffing Boom Angle

Refer to notes on page 10

Luffing jib length	Lifting Capacities - 80° Luffing Boom Angle																		
	140' (42.67 m)				170' (51.82 m)				200' (60.96 m)				220' (67.06 m)						
	Lead radius	Luffing jib angle	Luffing boom point height (ft)	Lifting capacities	Luffing jib angle	Luffing boom point height (ft)	Lifting capacities	Luffing jib angle	Luffing boom point height (ft)	Lifting capacities	Luffing jib angle	Luffing boom point height (ft)	Lifting capacities						
Fl	Deg.	Fl	Lbs.	Deg.	Fl	Lbs.	Deg.	Fl	Lbs.	Deg.	Fl	Lbs.	Deg.	Fl	Lbs.	kg			
100' (30.48 m)	90	27.4	56.9	228.2	69.6	43.7	19.8	60.4	79.6	42.3	19.2	287.7	87.7	35.2	309.6	94.4	34.1	15.5	
	100	30.5	50.9	221.6	67.5	37.9	17.2	55.3	75.9	36.7	16.5	282.5	86.1	30.9	305.1	93.0	29.9	13.6	
	110	33.5	43.1	212.3	64.7	33.3	15.1	48.1	72.5	32.2	14.6	273.8	83.5	27.3	297.4	90.6	26.6	12.1	
	120	36.6	34.0	199.8	60.9	29.6	13.4	38.9	68.1	28.6	13.0	262.4	80.0	24.8	287.3	87.6	24.0	10.9	
	130	39.6	21.9	181.1	55.2	26.8	12.2	30.0	68.1	25.9	11.7	256.6	75.0	22.3	273.4	83.3	21.6	9.8	
	140	42.7	—	—	—	—	—	15.3	199.7	60.9	23.3	10.6	245.9	70.0	20.8	273.4	83.3	21.6	9.8
	100	30.5	62.6	268.7	81.9	36.1	16.4	60.3	90.1	30.3	13.7	328.1	100.0	28.9	344.2	104.9	25.1	11.4	
	110	33.5	58.5	263.4	80.3	31.5	14.3	56.6	88.5	26.7	12.1	323.7	96.7	26.0	339.8	103.6	22.2	10.1	
	120	36.6	53.6	256.7	78.2	27.8	12.6	51.6	86.3	24.2	11.0	317.3	94.4	23.1	332.7	101.4	19.9	9.0	
	130	39.6	48.4	248.6	75.8	25.2	11.4	46.3	83.7	21.7	9.8	309.6	91.5	20.7	324.1	98.8	17.9	8.1	
	140	42.7	42.7	238.8	72.8	22.6	10.3	40.4	80.5	19.6	8.9	300.3	88.1	18.6	313.7	95.6	16.1	7.3	
	150	45.7	36.3	226.7	69.1	20.4	9.3	33.6	76.4	17.7	8.0	288.9	84.6	16.8	300.6	91.6	14.6	6.6	
	160	48.8	28.7	211.1	64.3	18.5	8.4	25.4	71.1	16.1	7.3	274.3	83.6	15.2	283.4	86.4	13.2	6.0	
	170	51.8	18.5	188.3	57.4	16.8	7.6	12.9	62.3	14.6	6.8	254.0	77.4	13.8	263.4	81.6	11.4	5.1	
	180	54.9	—	—	—	—	—	10.9	54.5	12.6	6.2	237.6	72.4	12.6	257.7	78.6	10.1	4.6	
	110	33.5	62.2	286.0	87.2	30.6	13.9	60.2	95.4	26.3	11.9	345.5	103.3	25.0	361.6	110.2	21.3	9.7	
	120	36.6	58.7	280.7	85.6	26.9	12.2	57.0	93.8	23.4	10.6	340.9	105.9	22.2	357.1	108.8	19.0	8.6	
	130	39.6	54.4	274.1	83.5	24.4	11.1	52.7	91.7	20.9	9.5	334.8	102.0	19.8	350.2	106.7	17.0	7.7	
	140	42.7	49.9	266.4	81.2	21.8	9.9	48.1	89.1	18.7	8.5	327.2	99.7	17.7	342.0	104.2	15.2	6.9	
	150	45.7	45.1	257.2	78.4	19.6	8.9	43.1	86.2	16.9	7.7	318.5	97.1	15.9	332.4	101.3	13.7	6.2	
	160	48.8	39.8	246.3	75.1	17.7	8.0	37.6	82.6	15.3	6.9	308.1	93.9	14.4	320.9	97.8	12.4	5.6	
	170	51.8	33.9	233.1	71.0	16.0	7.3	31.4	78.2	13.8	6.3	295.5	90.1	13.0	306.6	93.5	11.2	5.1	
	180	54.9	26.9	216.1	65.9	14.6	6.6	23.7	72.4	12.6	5.7	279.7	85.3	11.8	287.9	87.8	10.1	4.6	
	190	57.9	17.4	191.5	58.4	13.3	6.0	12.1	63.0	11.5	5.2	264.9	80.7	10.7	271.5	82.5	9.0	4.1	
	200	61.0	—	—	—	—	—	10.9	54.5	10.9	4.9	254.0	77.4	10.7	263.4	81.6	8.4	3.8	
	130	39.6	61.8	320.7	97.7	22.6	10.3	60.2	105.9	19.1	8.7	380.1	115.9	17.9	401.7	122.4	17.1	7.8	
	140	42.7	58.9	315.3	96.1	20.1	9.1	57.6	104.4	17.0	7.7	375.6	114.5	15.9	396.2	120.8	15.1	6.8	
	150	45.7	55.6	308.9	94.2	17.9	8.1	54.2	102.3	15.2	6.9	369.4	112.6	14.2	391.7	119.4	13.4	6.1	
	160	48.8	52.0	301.6	91.9	16.0	7.3	50.6	100.0	13.6	6.2	362.3	110.4	12.6	385.1	117.4	11.9	5.4	
	170	51.8	48.3	293.3	89.4	14.4	6.5	46.8	97.3	12.2	5.5	354.3	108.0	11.3	377.5	115.1	10.6	4.8	
	180	54.9	44.4	283.8	86.5	13.0	5.9	42.8	94.2	10.9	4.9	345.2	105.2	10.1	368.9	112.4	9.5	4.3	
	190	57.9	40.2	272.9	83.2	11.7	5.3	38.4	90.7	9.8	4.4	334.6	102.0	9.0	358.9	109.4	8.4	3.8	
	200	61.0	35.5	260.0	79.2	10.5	4.8	33.6	86.6	8.8	4.0	322.3	98.2	8.1	347.5	105.9	7.5	3.4	
	210	64.0	30.3	244.7	74.6	9.5	4.3	28.1	82.6	8.0	3.6	307.7	93.8	7.2	333.9	101.8	6.7	3.0	
	220	67.1	24.0	228.2	69.6	8.6	3.9	21.2	74.9	7.2	3.3	289.5	88.2	6.5	317.5	96.8	5.9	2.7	
	230	70.1	15.6	197.5	60.2	7.8	3.5	10.9	64.4	6.4	2.9	264.9	80.7	5.8	296.3	90.3	5.3	2.4	
	240	73.2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	135	41.1	63.1	340.6	103.8	18.7	8.5	62.2	111.2	18.1	8.1	413.3	124.6	16.8	428.9	128.2	18.1	8.1	
	140	42.7	61.6	338.0	103.0	18.7	8.5	57.6	104.4	17.0	7.7	396.2	120.8	15.9	401.7	122.4	17.1	7.8	
	150	45.7	59.1	332.7	101.4	17.1	7.8	54.2	102.3	15.2	6.9	389.4	119.4	14.2	391.7	119.4	13.4	6.1	
	160	48.8	56.0	326.3	99.5	15.2	6.9	50.6	100.0	13.6	6.2	382.3	117.4	12.6	385.1	117.4	11.9	5.4	
	170	51.8	52.8	319.2	97.3	13.6	6.2	46.8	97.3	12.2	5.5	375.3	115.1	11.3	377.5	115.1	10.6	4.8	
	180	54.9	49.5	311.1	94.8	12.1	5.5	42.8	94.2	10.9	4.9	368.9	112.4	10.1	368.9	112.4	9.5	4.3	
	190	57.9	46.0	302.1	92.1	10.9	4.9	38.4	90.7	9.8	4.4	361.6	110.2	9.0	361.6	110.2	8.4	3.8	
	200	61.0	42.3	291.8	89.9	9.7	4.4	33.6	86.6	8.8	4.0	354.3	108.0	8.1	358.9	109.4	7.5	3.4	
	210	64.0	38.2	280.0	88.3	8.7	3.9	28.1	82.6	8.0	3.6	347.5	105.9	7.2	347.5	105.9	6.7	3.0	
	220	67.1	33.8	268.3	81.2	7.8	3.5	21.2	74.9	7.2	3.3	333.9	101.8	6.5	333.9	101.8	6.7	3.0	
	230	70.1	28.8	249.9	76.2	7.0	3.2	10.9	64.4	6.4	2.9	317.5	96.8	5.9	317.5	96.8	5.9	2.7	
	240	73.2	22.9	229.3	69.9	6.2	2.8	—	—	—	—	—	—	—	—	—	—	—	—
	250	76.2	14.8	200.0	61.0	5.5	2.5	—	—	—	—	—	—	—	—	—	—	—	—

Capacities shown in thousand pounds and thousand kilograms.
(†) Measured vertically from center of luffing jib head sheave to ground.

HC-268 Luffing Crane Capacities

Lifting Capacity Notes:

1. Capacities shown are in thousands of pounds and are not more than 75% of tipping loads with machine standing level on firm supporting surface. A deduction must be made from these capacities for the weight of the hook block, hook, sling, load weighing device, etc. See Operator's Manual for all limitations when raising or lowering attachment. When using main hook while fixed jib is attached, reduce capacities by 3,500 lbs. (1 588 kg).

* Indicates these capacities are based on factors other than those which would cause a tipping condition.

2. The least stable rated position is over the side of the carrier.

3. For recommended reeving, parts of line, wire rope type, and wire rope inspection, see Operator's Manual and Parts Manual.

4. Load ratings on this chart are based on freely suspended loads and make no allowance for such factors as ground conditions, wind effect on the load, and operating speeds. The user therefore shall reduce load ratings in order to take these conditions into account.

5. For all operating conditions, the outrigger beams and all (5) outrigger jacks must be fully extended with tires clear of the ground and the crane in level position.

6. During attachment liftoff and lowering adequate blocking must be placed under the pontoons to adequately support the loading without settling, slipping or collapsing.

7.

8. Refer to the Operator's Manual for instructions pertaining to assembly, raising and lowering of the attachment.

9. The luffing boom backstop collars must be assembled to the backstop bumpers when operating at the 85° luffing boom angle.

10. The fixed jib has only one length (30 ft. - 9.14 m) and only one offset with respect to the luffing jib (5°).

11. These capacities apply only to the machine as originally manufactured and normally equipped by Link-Belt Construction Equipment Company.

Operation	Counterweights			
	Upper		Bumper	
	pounds	kg	pounds	kg
1.All capacity charts	95,000	43 092	26,700	12 111
2.All erection and lowering	95,000	43 092	26,700	12 111
3.Jobsite travel	85,000	38 556	26,700	12 111

Wind Speed Restrictions:

1. Failure to follow these wind speed restrictions may result in structural failure of the luffing jib and/or luffing boom, which would cause property damage and/or bodily injury.

2. The effects of the wind force on the hookload are the responsibility of the user and are not taken into account. When hoisting any load in windy conditions, the load wind area and load controllability must be considered for safe crane operation.

3.

Wind Speed Chart		
Description	Luffing Boom Lengths	Luffing Boom Lengths
	140' - 200' (42.67 - 60.96 m)	210' - 250' (64.01 - 76.20 m)
Allowable Wind Speeds		
1. Normal Lifting Operation	0 - 25 mph (0 - 40.23 km/h)	0 - 20 mph (0 - 32.18 km/h)
2. No Operation *Store attachment	25 - 40 mph (40.23 - 64.36 km/h)	20 - 35 mph (32.18 - 56.32 km/h)
3. No Operation Store attachment on ground	Over 40 mph (Over 64.36 km/h)	Over 35 mph (Over 56.32 km/h)
4. Jobsite Travel (See jobsite travel charts)	0 - 20 mph (0 - 32.18 km/h)	0 - 15 mph (0 - 24.14 km/h)

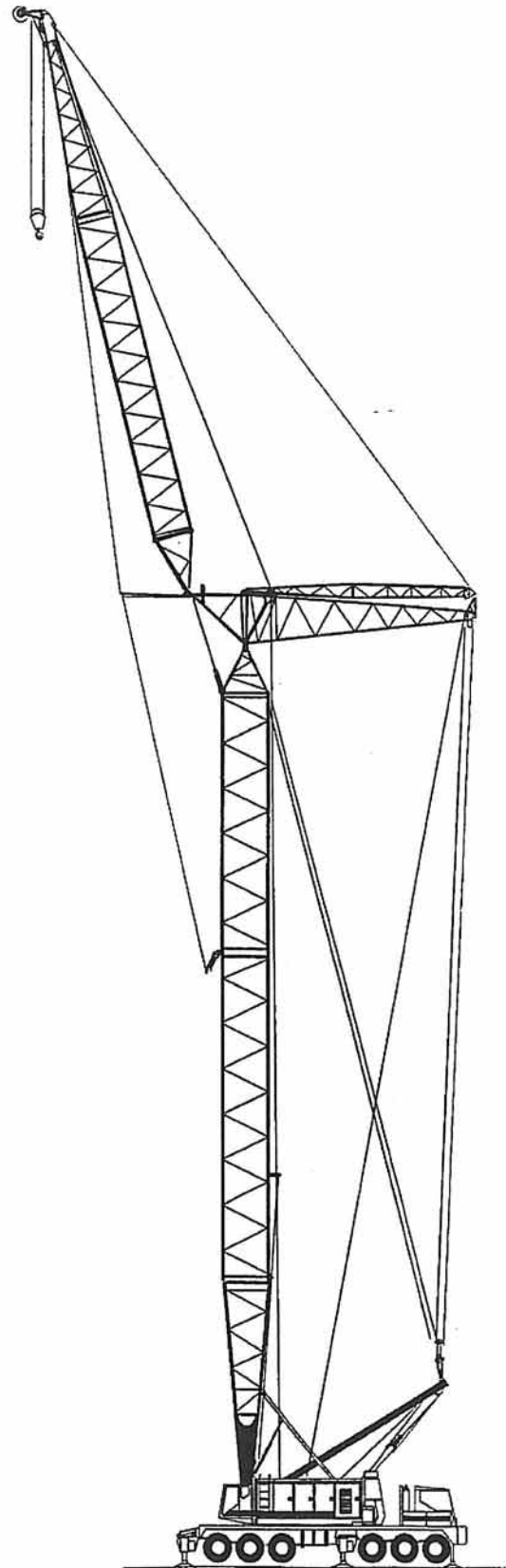
- * The attachment must be stored in one of the following positions:
- Lay the luffing boom and luffing jib on the ground.
 - Tie off luffing boom tip to an immovable object. For details and information on the tie-off procedure, see Operator's Manual.

Specifications

Lattice Boom Truck Crane With Luffing Attachment

HC-268

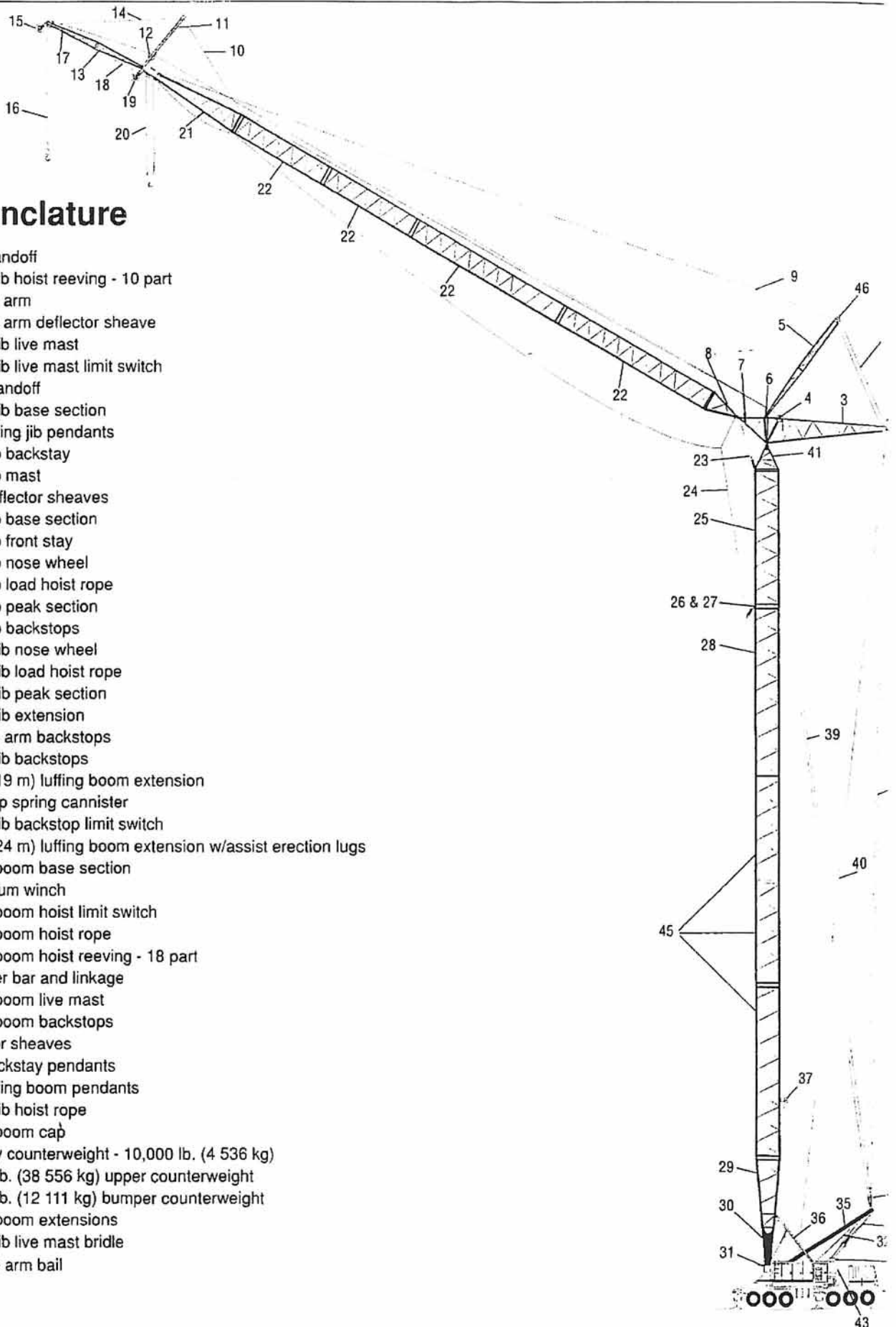
42.5-Ton (38.58 metric ton)



Not to Scale

Luffing Boom - Luffing Jib - Fixed Jib Combinations	Feet	Meters
Basic & maximum luffing boom lengths	140'/250'	42.67/76.20
Basic & maximum luffing jib lengths	100'/200'	30.48/60.96
Basic & maximum fixed jib lengths	30'/30'	9.14/9.14
Maximum luffing boom and luffing jib combination lengths; assist erected	250' + 200'	76.20 + 60.96
Maximum height - center luffing jib head sheave @ 80° (24.38 m) radius	446'	135.9
Maximum horizontal reach - center luffing jib load hook @ max. chart radius w/luffing boom @ 85° offset	233'	71.02
Maximum luffing boom, luffing jib, and fixed jib combination lengths; assist erected	250' + 200' + 30'	76.20 + 60.96 + 9.14
Maximum height - center fixed jib peak sheave @ 80° (24.38 m) radius	477'	145.39
Maximum horizontal reach - center fixed jib load hook @ max. chart radius w/ luffing boom @ 85° offset	263'	80.16
Maximum luffing boom, luffing jib, and fixed jib combination lengths; non-assist erected	200' + 200' + 30'	60.96 + 60.96 + 9.14
Maximum height - center fixed jib head sheave @ 75° (22.86 m) radius	428'	130.45
Maximum horizontal reach - center fixed jib load hook @ max. chart radius w/luffing boom @ 85° offset	259'	78.94

General Dimensions - 90° Luffing Boom	Feet	Meters
Luffing boom live mast	35' 0"	10.66
Overall height, top of turntable bearing	5' 5"	1.65
Ground clearance under counterweight	5' 5"	1.65
Minimum ground clearance	9"	.22
Overall height - live mast vertical	44' 5"	13.53
Overall truck length	43' 7"	13.28
Tailswing of counterweight (at corners)	18' 9"	5.72
Tailswing of balance arm and luffing boom live mast	32' 10"	10.00
Overall width of counterweight	11' 10"	3.60
Radius of luffing jib hinge pin	11' 2"	3.40
Radius of luffing boom hinge pin	3' 2"	.96
Height of luffing boom hinge pin (on outriggers)	8' 0"	2.44
Overall length - attachment removed but with luffing boom mast lowered horizontal	68' 6"	20.87
Height of luffing jib foot pin (140' - 42.67 m - luffing boom)	148' 0"	45.11
Centerline of luffing boom to end of balance arm	36' 0"	10.97
Luffing jib hinge pin to centerline of luffing boom	8' 0"	2.44



Nomenclature

1. Rear standoff
2. Luffing jib hoist reeving - 10 part
3. Balance arm
4. Balance arm deflector sheave
5. Luffing jib live mast
6. Luffing jib live mast limit switch
7. Front standoff
8. Luffing jib base section
9. Dual luffing jib pendants
10. Fixed jib backstay
11. Fixed jib mast
12. Mast deflector sheaves
13. Fixed jib base section
14. Fixed jib front stay
15. Fixed jib nose wheel
16. Fixed jib load hoist rope
17. Fixed jib peak section
18. Fixed jib backstops
19. Luffing jib nose wheel
20. Luffing jib load hoist rope
21. Luffing jib peak section
22. Luffing jib extension
23. Balance arm backstops
24. Luffing jib backstops
25. 40' (12.19 m) luffing boom extension
26. Backstop spring cannister
27. Luffing jib backstop limit switch
28. 50' (15.24 m) luffing boom extension w/assist erection lugs
29. Luffing boom base section
30. Third drum winch
31. Luffing boom hoist limit switch
32. Luffing boom hoist rope
33. Luffing boom hoist reeving - 18 part
34. Spreader bar and linkage
35. Luffing boom live mast
36. Luffing boom backstops
37. Deflector sheaves
38. Dual backstay pendants
39. Dual luffing boom pendants
40. Luffing jib hoist rope
41. Luffing boom cap
42. Auxiliary counterweight - 10,000 lb. (4 536 kg)
43. 85,000 lb. (38 556 kg) upper counterweight
44. 26,700 lb. (12 111 kg) bumper counterweight
45. Luffing boom extensions
46. Luffing jib live mast bridle
47. Balance arm bail

General Specifications

■ Luffing Boom

Tubular; 100" (2.54 m) wide, 85" (2.16 m) deep at connections. Alloy steel round tubular chords 5-1/4" (.13 m) outside diameter.

■ Luffing Boom Base Section

35' (10.67 m) long. Luffing boom feet on 66" (1.67 m) centers. Hydraulic powered luffing boom foot pin removal system standard.

■ Luffing Boom Extensions

Available in 20' (6.10 m), 30' (9.14 m), 40' (12.19 m) and 50' (15.24 m) lengths with appropriate length pendants.

■ Luffing Boom Connections

In-line pin connections

■ Luffing Boom Cap

7' 6" (2.29 m) long; tubular construction, pin connected to the top luffing boom extension.

■ Balance Arm

Provides an offset luffing jib connection to allow for a full 165° of luffing jib angle variation from erection to minimum radius operating position. Transfers the resultant of the luffing jib foot thrust to the luffing boom centerline so that all four chords are loaded equally. Tubular construction, front chords span 8' 0" (2.44 m) from luffing boom centerline and rear chords span 35' 0" (10.67 m) from luffing boom centerline to the luffing jib hoist bail shaft.

■ Luffing Boom Stops

Dual lever type, spring cushioned. Adjustable levers pin to luffing boom base section; backstops anchor to the upper revolving frame. Required for all luffing boom lengths.

■ Luffing Boom Hoist Bridle

The bridle contains nine 15" (.38 m) root dia. sheaves (18-part reeving) and two 15" (.38 m) root dia. auxiliary load hoist sheaves which enable the mast to be used as an auxiliary boom for machine assembly and disassembly.

■ Luffing Boom Live Mast

Welded plate/tube construction 35' 0" (10.67 m) long, required for all luffing boom/luffing jib lengths; supports luffing jib hoist bridle. (Same live mast as on standard crane.)

■ Balance Arm Stops

Prevent the balance arm from angling past a line perpendicular to the centerline of the luffing boom during erection.

■ Wire Rope

See chart on page 4.

■ Basic Luffing Boom

140' (42.67 m) long; contains one 35' 0" (10.67 m) base section, one 40' 0" (12.19 m), one 50' 0" (15.24 m) extension, 7' 6" (2.29 m) tapered luffing boom cap and 7' 6" (2.29 m) balance arm. (Includes bail, live mast, hoist bridle and live mast stops.)

■ Maximum Luffing Boom

No assist luffing boom erection; 200' (60.96 m) luffing boom for use with maximum 200' (60.96 m) luffing jib and 30' (9.14 m) fixed jib.

Assist luffing boom erection; 250' (76.20 m) luffing boom for use with maximum 200' (60.96 m) luffing jib and 30' (9.14 m) fixed jib.

■ Luffing Jib

Tubular; basic luffing jib 100' (30.48 m) long; 80" (2.03 m) wide, 68" (1.72 m) deep at connections. Alloy steel round tubular chords 4-1/4" (.10 m) outside diameter.

■ Luffing Jib Base Section

10' 0" (3.04 m) long; 100" (2.54 m) wide at luffing jib foot. 68" (1.72 m) deep and 80" (2.03 m) wide at pin connections.

■ Luffing Jib Extensions

Available in 10' (3.04 m), 20' (6.10 m), 30' (9.14 m), 40' (12.19 m) and 50' (15.24 m) lengths with appropriate length pendants. (Standard luffing jib extensions.)

■ Luffing Jib Connections

In-line pin connections.

■ Top Section

Open throat, 30' (9.14 m) long. (Standard luffing jib top section, modified to accept nose wheel.)

■ Luffing Jib Live Mast

35' (10.67 m) long, required for all luffing jib/fixed jib lengths.

■ Luffing Jib Point Machinery

Six 21" (.53 m) root diameter sheaves. Sheaves mounted on anti-friction bearings.

■ Luffing Jib Sheave Guards

Tubular upper guard, steel rod lower guard.

■ Deflector Rollers

Deflect load hoist wire rope off luffing boom/luffing jib. Steel rollers mounted on anti-friction pillow block bearings.

■ Luffing Jib Backstop System

3/4" (19 mm) wire rope type "N" pendants. Contains spring canisters and a limit switch to prevent luffing jib from exceeding max. operating angle.

■ Luffing Jib Hoist

1" (25 mm) type "N" luffing jib hoist line runs from the rear drum to the balance arm bail. Ten part reeving hoists luffing jib from -90° to 0° during erection and from 0° to 73° during operation.

■ Luffing Jib Hoist Limiting Device

The balance arm is equipped with a luffing jib hoist limit switch used to avoid hoisting above minimum radius. Brakes apply automatically.

■ Drum Rotation Indicators

Standard for front drum (load hoist) and rear drum (luffing jib hoist).

■ Luffing Jib Lengths

Luffing jib lengths from 100' (30.48 m) to 200' (60.96 m) may be used on all luffing boom lengths from 140' (42.67 m) to 250' (76.20 m) with luffing boom at 85° or 90° angles.

■ Luffing Jib Nose Wheels

Pin-connected to end of luffing jib top section; support luffing jib peak on ground during luffing boom and luffing jib erection. Dual 8.35 x 15 (12-ply) rating tires.

■ Luffing Boom And Luffing Jib Angle Indicators

Electronic type standard. Read out unit conveniently located in crane operator's cab.

■ Auxiliary Counterweight

The luffing attachment utilizes an auxiliary 10,000 lb. (4 536 kg) counterweight in addition to the 85,000 lb. (38 556 kg) "AB" upper counterweight. This counterweight is secured to the top of the 38,000 lb. (17 237 kg) "B" counterweight with an eye bolt and pin arrangement.

General Specifications (con't)

■ Fixed Jib

Tubular; basic two-piece 30' (9.14 m) long; 32" (.81 m) wide; 24" (.51 m) deep at connections. Alloy steel round tubular chords 2-1/4" (57 mm) outside diameter. (Same jib as used on standard boom.)

■ Base Section

15' 0" (4.57 m) long.

■ Jib Connections

In-line pin connections.

■ Tip section

15' 0" (4.57 m) long; equipped with single 21" (.53 m) root diameter sheave, mounted on anti-friction bearings.

■ Jib Adapter

Connects to the fixed jib lower section and the luffing jib upper section. Allows the fixed jib to pivot 90° to the luffing jib for erection purposes.

■ Jib Mast

17' 10" (5.43 m) long. Single jib load hoist rope (whipline) deflector sheave, 21" (.53 m) root diameter, mounted on anti-friction bearings. Two stayline equalizer sheaves mount at end of mast.

■ Jib Stops

Wire rope type; pin to fixed jib peak and to the 30' (9.14 m) luffing jib head section.

■ Jib Staylines

Front and back staylines 7/8" dia. (22 mm) attach jib head shaft and luffing jib tip section to the jib mast respectively. Connections at the jib mast employ equalizing sheaves for both stays.

■ Fixed Jib Lengths And Offset Angles

30' (9.14 m) only; 5° offset only.

■ Jib Folding Wheel

Pin connected to jib peak; supports jib peak on ground during luffing boom/luffing jib/fixed jib erection. Implement type tire with tube - 6.50 x 16 (6 ply) rating.

■ 3rd Drum Winch

Optional; used in conjunction with 30' (9.14 m) fixed jib as a whipline function. Bolts in the luffing boom base section, 7' 0" (2.13 m) from the luffing boom foot pin. The winch drive consists of a variable displacement bent axis piston motor with an integral multi-disk brake and planetary. This drum is grooved for 1" (25.4 mm) rope.

Hydraulic power to the winch is supplied by the conventional boom hoist pump. The rotary valve selection in the operator's cab allows the luffing boom hoist drum and the third drum winch to share the pump function during erection and operation of the luffing attachment.

Quick disconnects at the outside of the machinery house allow the winch to be transported in the luffing boom lower section.

The hydraulic circuit contains a holding valve, which when coupled with the winch multi-disk brake will prevent load droop when initiating a hoist function. A ratchet-pawl system is not available.

Wire Rope and Rope Drum Data

Wire Rope: size and type

Wire rope application	Size: diameter		Type
	inches	mm	
Luffing boom hoist	1	25	W
Luffing jib hoist	1	25	N
Main load hoist	1-1/8	28	N
Jib load hoist (1-part)	1	25	RB,P
Jib load hoist (2-part)	1	25	N
Luffing boom pendants (dual)	1-1/4	32	N
Backstay pendants (dual)	1-1/8	28	N
Luffing jib pendants (dual)	1-1/8	28	N
Jib front stay line	7/8	22	N
Jib back stay line	7/8	22	N
Luffing jib backstop pendants	3/4	19	N
Fixed jib backstop pendants	1/2	13	N
Assist lift pendant	1-1/4	32	N

Wire Rope: types available

- Type "N" - 6 x 25 (6 x 19 class) filler wire, extra improved plow steel, preformed, independent wire rope center, right lay, regular lay.
- Type "W" - 6 x 26 extra improved plow steel, preformed, independent wire rope center, right lay, alternate lay.
- Type "RB" - 19 x 19 rotation resistant.
- Type "P" - 19 x 7 non-rotating, extra improved plow steel, preformed, wire center core.

Drum Functions

Description	Lift Crane Function	Luffing Attachment Function
Front drum	Main load line	Main load line or whip line
Rear drum	Whip line	Luffing jib hoist
Boom hoist drum	Boom hoist	Luffing boom hoist
3rd drum	n/a	Whip line

Load Hoisting Performance

Line speed and pull

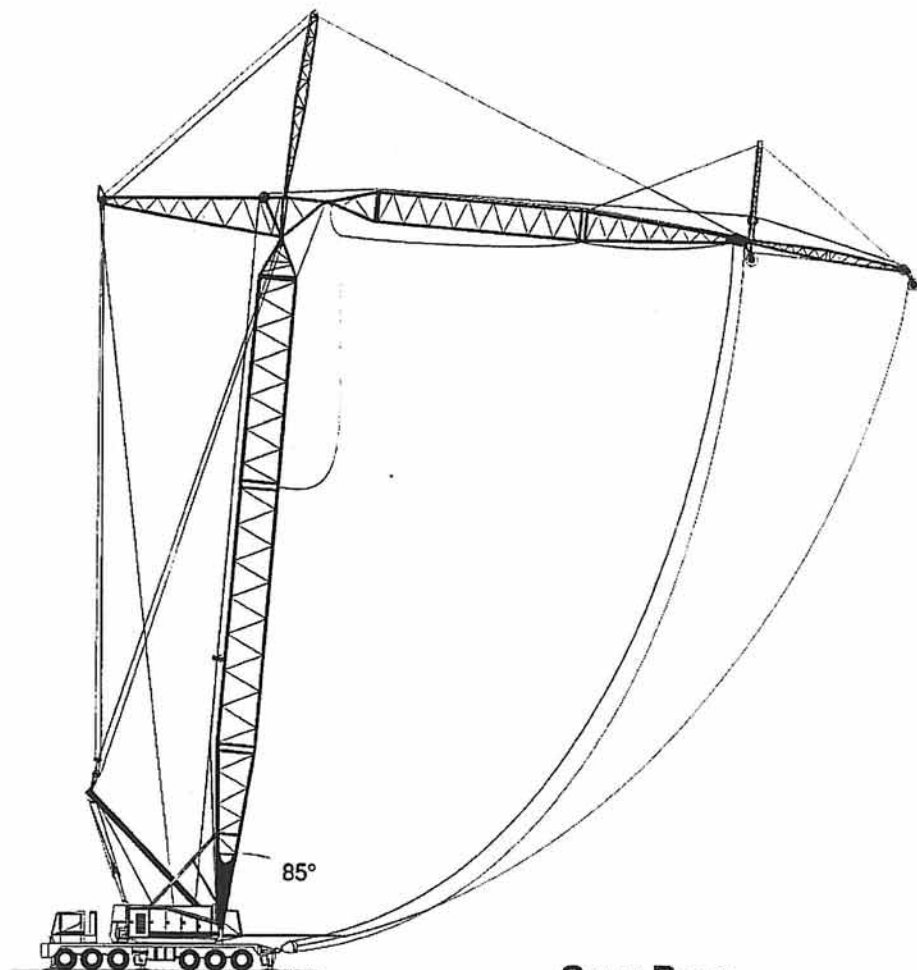
Rope layer	Third Drum - 1" (25 mm) wire rope - No Load							
	Low speed				High speed			
	Line Pull		Line Speed		Line Pull		Line Speed	
	lb.	kg	fpm	m/min	lb.	kg	fpm	m/min
1	0	0	218	66.4	0	0	440	134.1
2	0	0	237	72.2	0	0	479	146.0
3	0	0	256	78.0	0	0	517	157.6
4	0	0	275	83.8	0	0	556	169.5
5	0	0	294	89.6	0	0	595	181.4

Rope layer	Third Drum - 1" (25 mm) wire rope - With Full Load							
	Low speed				High speed			
	Line Pull		Line Speed		Line Pull		Line Speed	
	lb.	kg	fpm	m/min	lb.	kg	fpm	m/min
1	23,600	10 714	184	56.1	9,700	4 404	368	112.2
2	21,700	9 852	200	61.0	8,900	4 041	401	122.2
3	20,100	9 125	217	66.1	8,300	3 768	433	132.0
4	18,700	8 490	233	71.0	7,700	3 496	466	142.0
5	17,500	7 945	249	75.9	7,200	3 269	498	151.8

Jobsite Travel (without load)

The HC-268 with luffing attachment may be moved on the jobsite with all combinations of luffing boom, luffing jib, and fixed jib. This can be done with the upper facing either over the front or rear of the carrier.

See page 6 for over front configuration

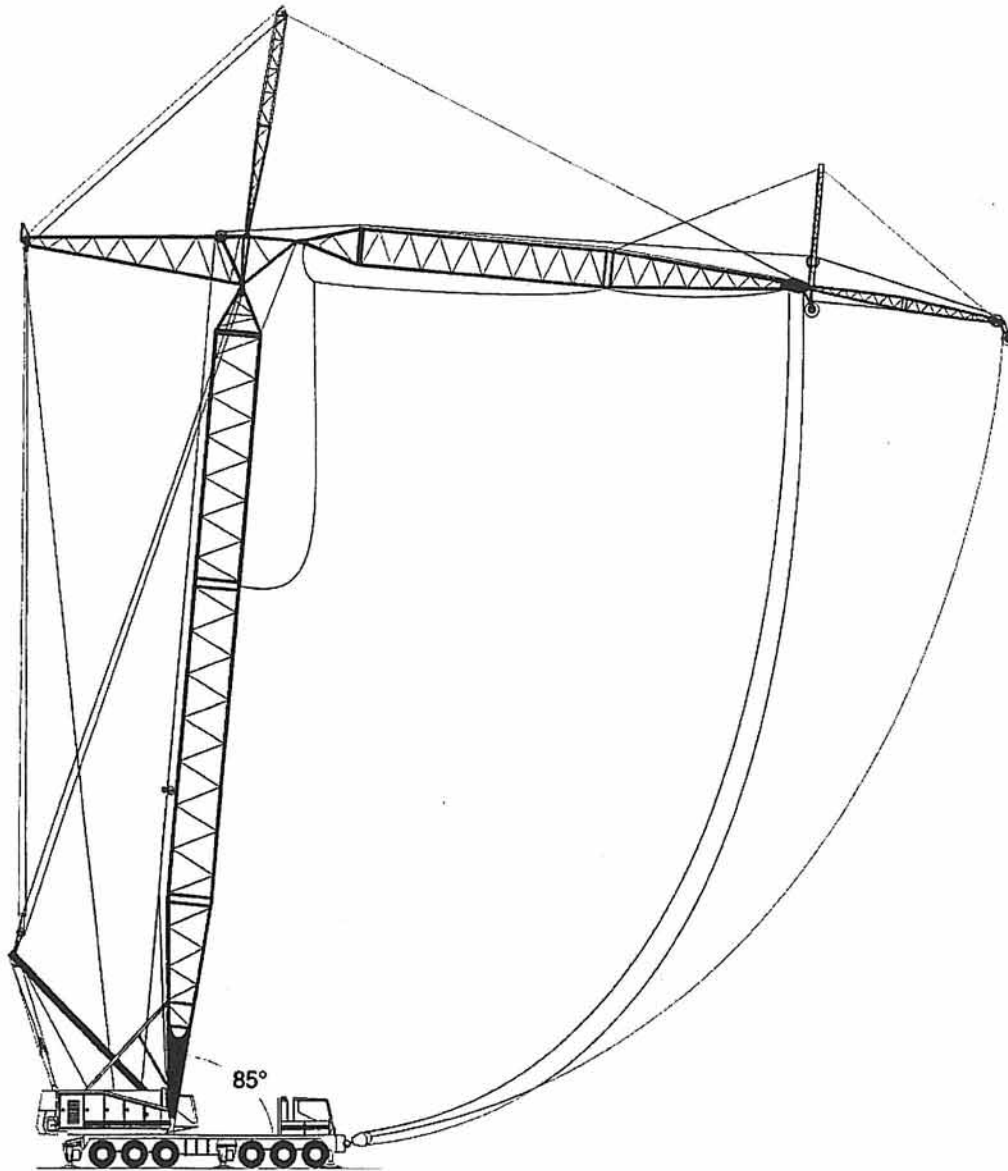


Over Rear

Jobsite Travel (without load) con't

The HC-268 with luffing attachment may be moved on the jobsite with all combinations of luffing boom, luffing jib, and fixed jib. This can be done with the upper facing either over the front or rear of the carrier.

See page 5 for over rear configuration.



Over Front

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